## **Frequently Used Part Numbers**

## Rollers

All units after serial number 9008-02426 have a soft rubber pan roller and a hard rubber metering roller. Units with previous serial numbers must be upgraded.

X07-0101 Form Roller, Soft

(Roller w/ roll pin)

X07-0318NS Pan Roller, Soft

X07-0401 Oscillator Roller, Hard

XSA-070201NS Metering Roller Assy., Hard

(Roller, shaft, bearings, sleeves)

Side Frame Assemblies

XSA-010136O OPS Side Frame Assy.

(Side frame w/ bearings)

XSA-010136N NOPS Side Frame Assy.

(Side frame w/ bearings)

Hanger Bracket Kit

XSA-STDHANGERS OPS & NOPS Hanger Assy.

(Kit does both hangers)

**Gears** 

X03-121670 Form Gear (w/ roll pin)

XSA-03121619 Idler Gear Assy. (w/bushing, bolt)

XSA-03121624 Pan Gear Assy. (w/ clutch bearing)

**Side Frame Bearings** 

(After Serial #9304-10195)

X06-108 Sealed Ball Bearing

(Requires qty. 4)

(Before Serial #9304-10195)

X06-346038 Thin Flanged Bushing

(Requires qty. 4)

Miscellaneous

XSA-9903 Metering Thumb Screw Assy.

(Thumb screw, rachet gear, set screw)

XSA-991101 Pivot Stud Assy.

(Pivot stud, washer, screw)

X09-0201 Compression Spring

X09-0105 Sequence Cam Spring

XSA-1101 Water Pan Assy.

(w/ bottle bracket & pan bolts)

X99-28 Water Pan Hose

XSA-9905 Water Bottle (w/cap)

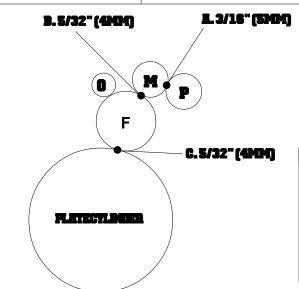
X99-61 Wash Up Bottle

X88-20 Installation Manual

PRINTERS PARTS 800-543-1117 201-935-9595 fax 800-392-4072 201-935-5333 www.ppsnj.com

## **Adjustments**

- a. Metering to Pan
- b. Form to Metering
- c. Form to Plate



## Roller Description

P = Pan, Soft

M = Metering, Hard

O = Oscillator, Hard

F = Form, Soft