# HAMADA RS34 / VS34 Parent, DU34 Upper, Phase II

# **Frequently Used Part Numbers**

#### Rollers

X07-0143 Form Roller, Soft

X07-0350 Pan Roller, Hard

X07-0444 Oscillator/Bridge Roller, Hard

XSA-070538 Metering Roller Assy., Soft

(Roller, shaft, bearings, snap rings, roll pin)

XSA-070533 Lower Intermed. Roller Assy., Hard

(Roller, shaft, bearings, snap rings, roll pin)

### Side Frames Assemblies

XSA-010153P **OPS Side Frame Assv.** 

(Side frame w/bearings)

XSA-01053N **NOPS Side Frame Assy.** 

(Side frame w/bearings)

#### Gears

Idler Gear Assy. (2 per damp.) XSA-039901

(Gear, bearing, shoulder bolt)

Pan Drive Gear Assy. XSA-03241530

(Gear w/ clutch bearing)

XSA-03001

## Sealed Ball Bearings

X06-113 Sealed Ball Bearing, Side Frame

(4 per dampener)

X06-101 Sealed Ball Bearing, Pivot

(2 per dampener)

### Miscellaneous

XSA-9903 Metering Thumb Screw Assy.

(Thumb screw, rachet gear, set screw)

XSA-1148 Water Pan Assy.

(w/ pan bolts)

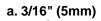
b. 1/8" - 5/32" (3.5 - 4mm)

X99-61 Wash Up Bottle

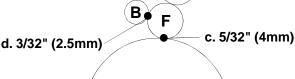
X88-104 Installation Manual

Form Drive Gear Assy.

(Gear w/ clutch bearing)



PRINTERS PARTS 800-543-1117 201-935-9595 fax 800-392-4072 201-935-5333 www.ppsnj.com



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#### **Adjustments**

- a. Metering to Pan
- b. Metering to Intermediate
- c. Form to Plate

4/7/00

d. Bridge to Form

# **Roller Description** Ρ

М Metering, Soft Intermediate, Soft 0 Oscillator, Hard Form, Soft В Bridge, Hard

Pan, Hard

**PLATE** 

**CYLINDER**