

RYOBI 3302 / ITEK 3985 / A.B. DICK 9985 (4 ROLL)

Frequently Used Part Numbers

Rollers

All units after serial number 9006-02079 have a soft rubber pan roller and a hard rubber metering roller. Units with previous serial numbers must be upgraded : XUPG332 pan & metering roll

X07-0105	Form Roller, Soft
X07-0304NS	Pan Roller, Soft
X07-0404	Oscillator Roller, Hard
XSA-070204NS	Metering Roller Assy., Hard (Roller, shaft, bearings, collars)

Side Frame & Hanger Bracket Assemblies

XSA-0104332O	OPS Side Frame Assy. (Side frame w/ sealed ball bearings)
XSA-0104332N	NOPS Side Frame Assy. (Side frame w/ sealed ball bearings)
XSA-010202N*	NOPS Hanger Assy. (Hanger Bracket w/ bearing)
XSA-010202P*	OPS Hanger Assy. (Hanger Bracket w/ bearing)

*ORDER AS A SET

Gears

XSA-03211530	Pan Gear Assy. (Gear w/ clutch bearing)
XSA-03211538	Form Gear Assy. (Gear w/ clutch bearing)

XSA-0321152q	Idler Gear Assy. (spool, bushing, bolt, washers)
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Side Frame Bearings

(For original equipment side frames)	
X06-346038	Thin Flanged Bushing (Requires qty. 4)

(For replacement side frames)	
X06-108	Sealed Ball Bearing (Requires qty. 4)

Miscellaneous

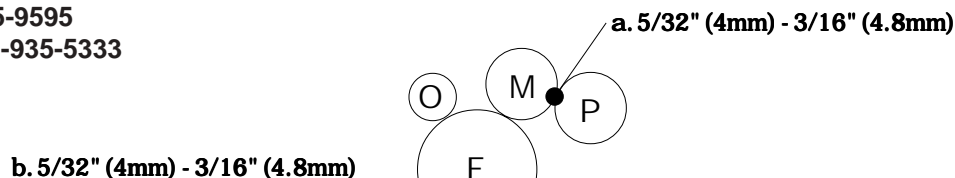
XSA-9903	Metering Thumb Screw Assy. (Thumb screw, ratchet gear, set screw)
X09-0202	Compression Spring
XSA-1104	Water Pan Assy. (w/ bottle bracket & pan bolts)
X99-28	Water Pan Hose
XSA-9905	Water Bottle (w/ cap)
X99-61	Wash Up Bottle
X88-49	Installation Manual

PRINTERS PARTS

800-543-1117 201-935-9595

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www.ppsnj.com



Adjustments

- a. Metering to Pan
- b. Form to Plate

Roller Description

P	=	Pan, Soft
M	=	Metering, Hard
O	=	Oscillator, Hard
F	=	Form, Soft