

PARTS MANUAL

Standard Nagel M2 Bookletmaker

Read this manual, and thoroughly familiarize yourself with its contents before operating or servicing this equipment.

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Fig. 01

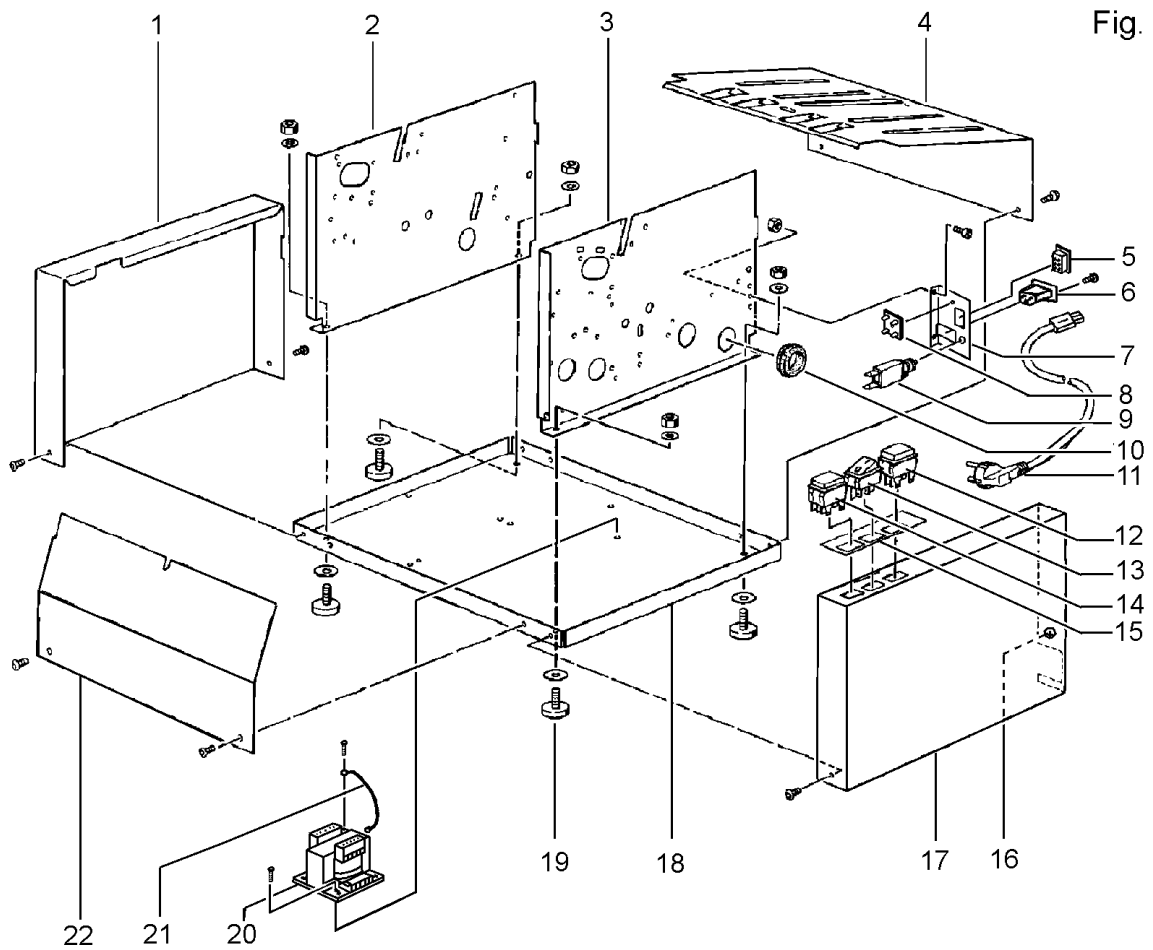


Fig. 01

1	2958530 2958330 2958531	left cover RAL 7044 left cover RAL 7035 left cover
2	2958539 2958305 2958540	left support plate RAL 7044 left support plate RAL 7035 left support plate
3	2958292 2958293 2958294	right support plate RAL 7044 right support plate RAL 7035 right support plate
4	2958526 2958304 2958527 2958366	rear cover RAL 7044 rear cover RAL 7035 rear cover USA rear cover
5	2958282	switch
6	1950850	socket
7	2958459	plate
8	2958271	Rectifier
9	3950470	circuit breaker
10	2955223	cable bushing
11	1950852 1950871	230V power cord 115V power cord
12	2958258	switch
13	2958265	switch
14	2958258	switch
15	2958383	control panel label
16	9950214	earth sticker
17	2958295 2958296 2958297	right cover RAL 7044 right cover RAL 7035 right cover
18	2958284	base plate
19	1950438	25 x 6mm buffer
20	2958544	transformer
21	2958283	Wire 150mm
22	2958524 2958301 2958525	front cover RAL 7044 front cover RAL 7035 front cover

Fig. 02

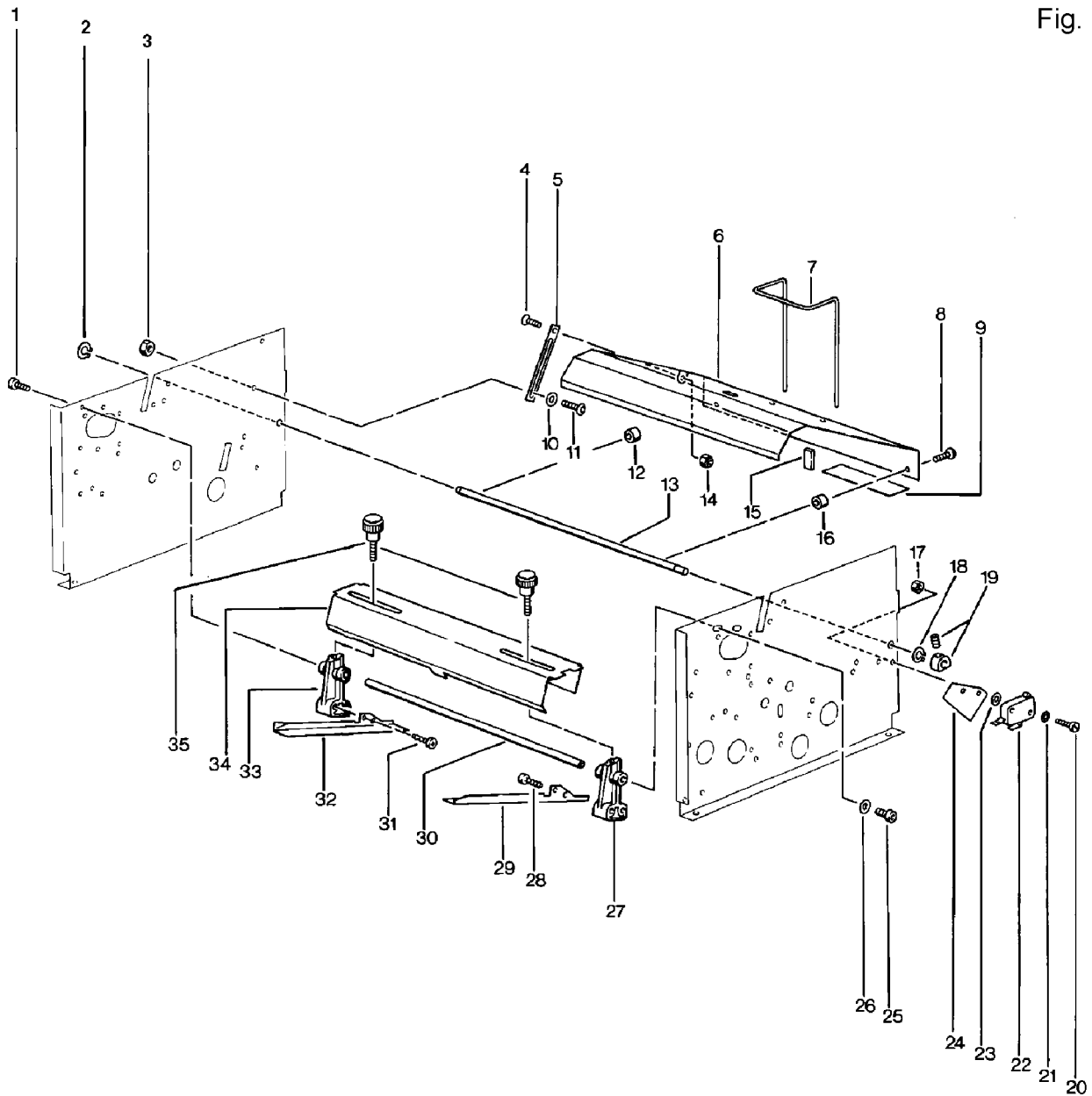


Fig. 02

1		hex head cap screw
2		washer DIN 471
3		nut DIN 934 M4
4		counter sunk screw DIN 963 M3x8
5	2958364	cover stopper
6	2958534 2958363 2958535	cover RAL 7044 cover RAL 7035 cover
7	2958382	stacker
8		screw DIN FG M4x12
9	2958348	staple sticker
10		washer DIN 125 4,3
11		screw DIN FG M4x10
12	2958421	spacer
13	2958337	shaft
14		nut DIN 985 M3
15	3950628	buffer
16	2958421	spacer
17		nut DIN 934 M 3
18		washer DIN 471 8
19	2958410	set collar
20		screw DIN 963 M3x18
21		washer DIN 6798A 3,2
22	2955273	microswitch
23		washer DIN 125 3,2
24	3950636	isolating plate
25		hex head cap screw DIN 912 M 5x10
26		washer DIN 125 5,3
27	2958312	bracket
28	2958270	screw 45" 4x10
29	2958336	right guide
30	2958338	shaft
31	2958270	screw 45" 4x10
32	2958335	left guide
33	2958312	bracket
34	2958307	cover
35	2958259	knob

Fig. 03

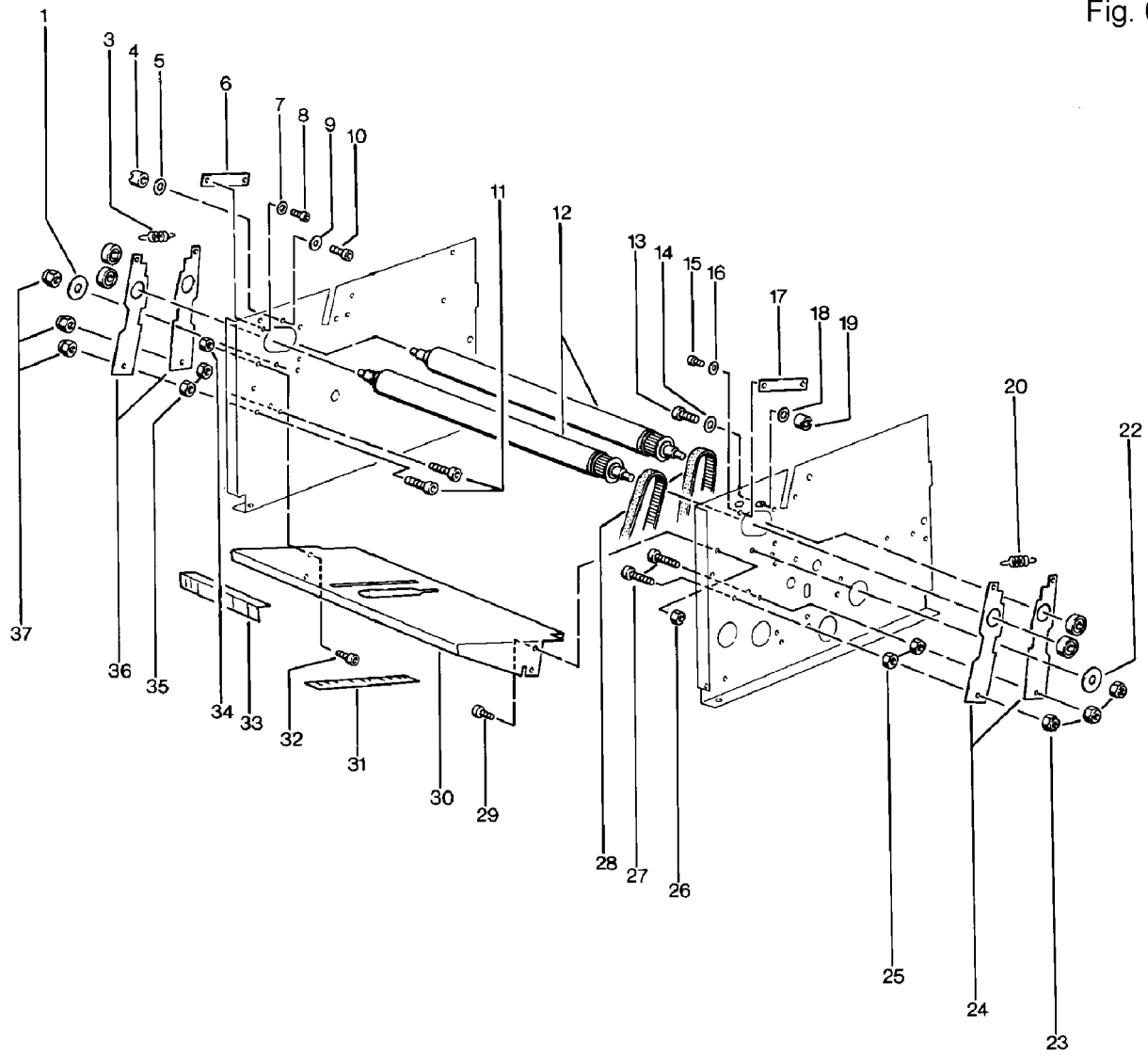


Fig. 03

1	9950504	washer
3	2958249	M 4,5mm tension spring
4	2958350	bolt
5		washer DIN 125 6,4
6	2958313	plate
7		washer DIN 125 4,3
8		hex head cap screw DIN 912 M 4x6
9		washer DIN 125 6,4
10		hex head cap screw DIN 912 M 6x12
11		hex head cap screw DIN 912 M 6x20
12	2958200	folding roller
13		hex head cap screw DIN 912 M 6x12
14		washer DIN 125 6,4
15		hex head cap screw DIN 912 M 4x6
16		washer DIN 125 4,3
17	2958313	plate
18		washer DIN 125 6,4
19	2958350	bolt
20	2958249	M 4,5mm tension spring
22	9950504	washer
23		nut DIN 985 M6
24	2958310	plate
25		nut DIN 934 M 6
26		nut DIN 934 M 5
27		hex head cap screw DIN 912 M 6x20
28	1950600	160 XL 037 toothed belt
29		hex head cap screw DIN 912 M 5x10
30	2958379 2958542 2958303 2958536	table RAL 3000 table RAL 6033 table RAL 7005 table
31	2958425	170x22x05,mm scale
32		hex head cap screw DIN 912 M 5x10
33	2958346	134x22mm scale
34		nut DIN 934 M 5
35		nut DIN 934 M 6
36	2958310	plate
37		nut DIN 985 M6

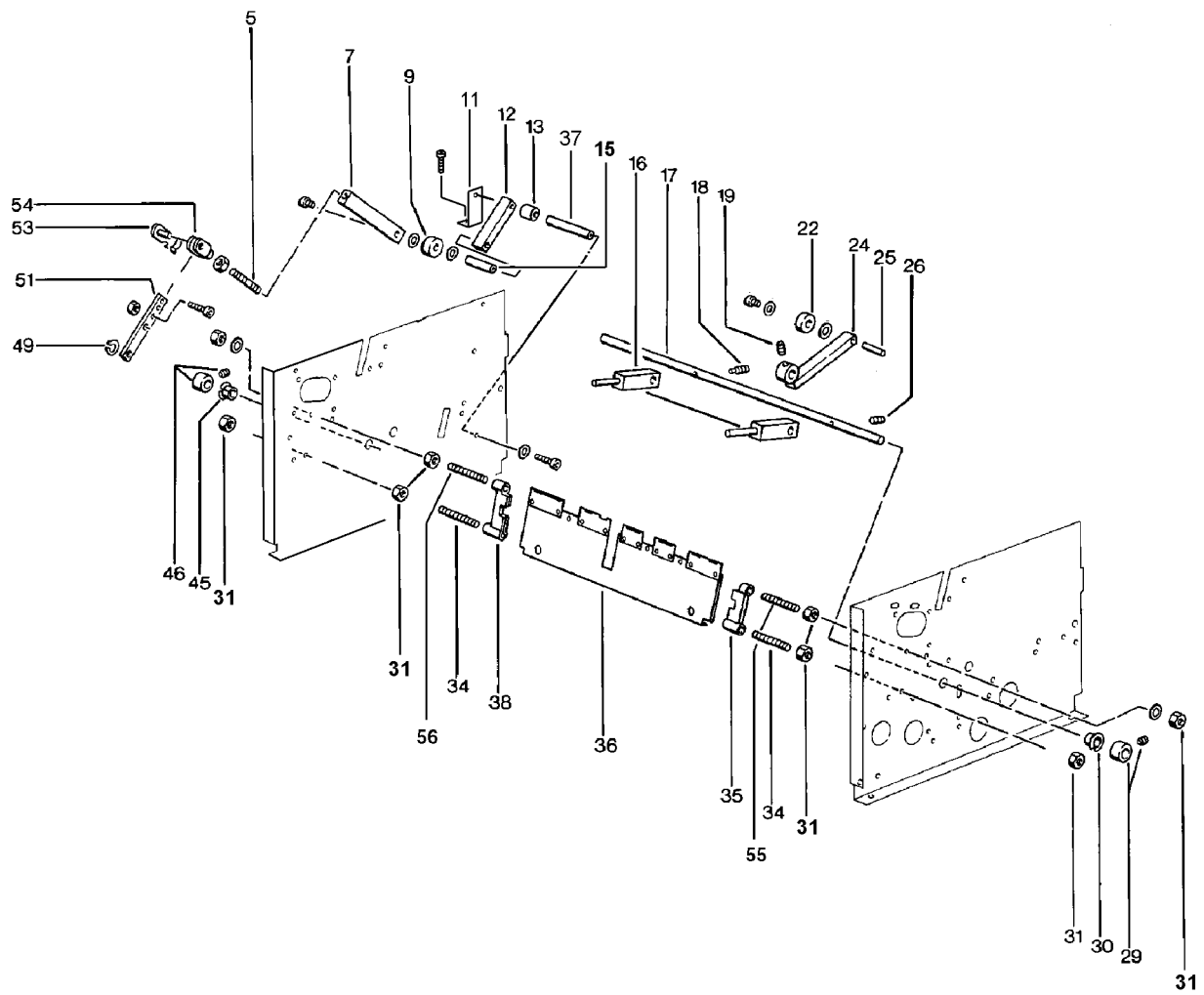


Fig. 04

5		threaded rod DIN 913 M6x40
7	2958406	block
9	2958362	roller
11	2958431	block
12	2958333	block
13	3952011	spacer
15		pin DIN 7979 6x20
16	2958327	lever
17	2958352	shaft
18		hex head stud DIN 915 M8x16 Tuflok
19		hex head stud DIN 438 M 8x12
22	2958362	roller
23	2952072	bushing
24	2958334	retainer
25		pin DIN 7979 6x20
26		hex head stud DIN 913 M8x12 Tuflok
29	9950423	set collar 12mm
30	3952245	BB 1209 bushing
31		nut DIN 934 M 6
34		hex head stud DIN 913 M6x60
35	2958328	Polyamid GF30 guide
36	2958361 2958415	folding plate USA BT folding plate
37		pin DIN 7979, 6 x 36
38	2958328	Polyamid GF30 guide
45	3952245	BB 1209 bushing
46	9950423	set collar 12mm
49		washer DIN 471 12
51	2958386	plate
53	2958251	bolt
54	2958250	fork DIN 71752 G6x12 M6 RE
55		hex head stud DIN 913 M 6x60
56		hex head stud DIN 913 M 6x60

Fig. 05

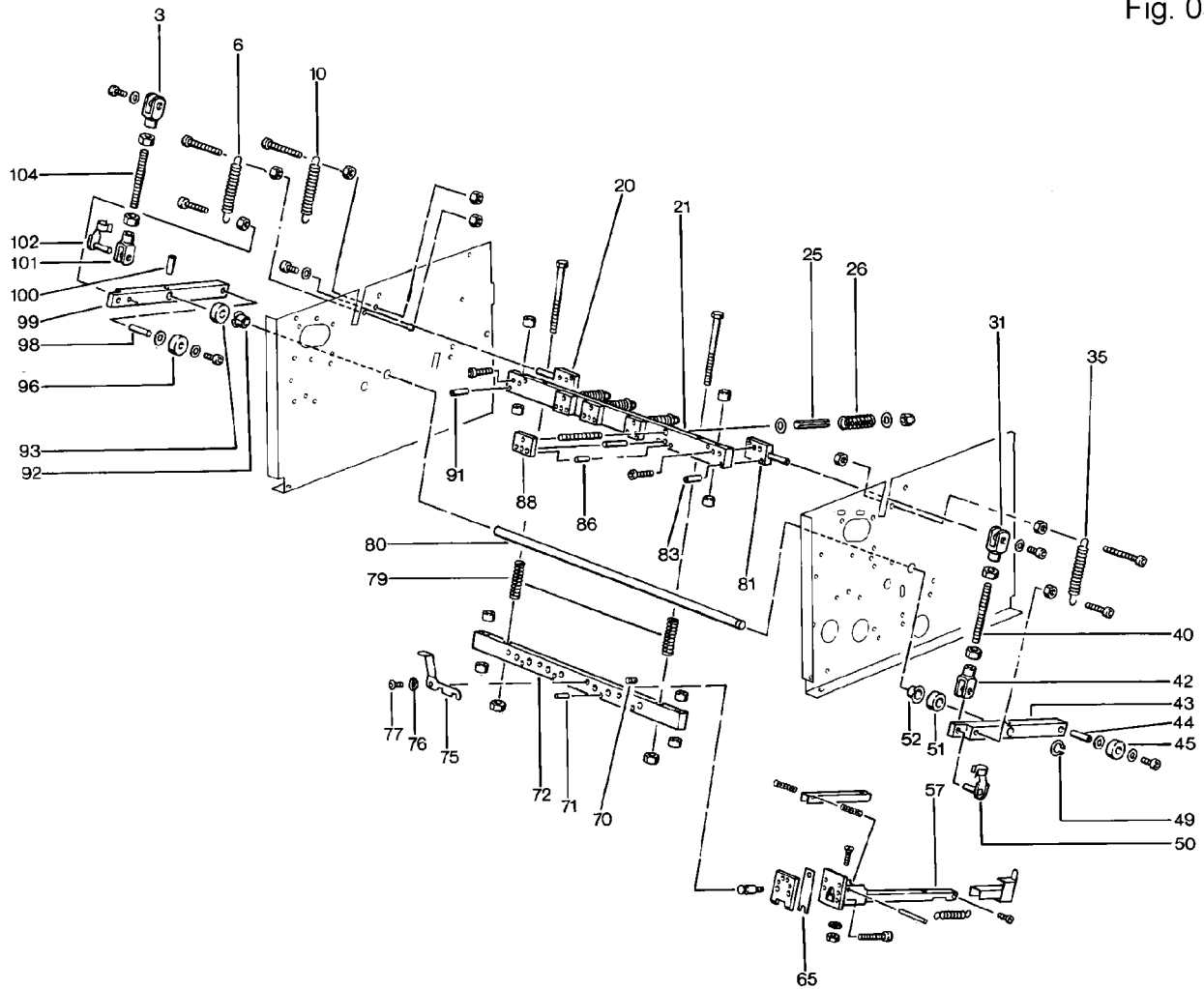


Fig. 05

3	2958300	fork DIN 71752 G6x12 M5 RE
6	2952213	Z-109G tension spring
10	2952213	Z-109G tension spring
20	2958420	flange
21	2958345 2958314	BT driver bearer USA BT driver bearer
25		stud DIN 7346 7x45
26	2958239	pressure spring
31	2958300	fork DIN 71752 G6x12 M5 RE
35	2952213	Z-109G tension spring
40	2958267	bolt DIN 976 B M6x65
42	2958300	fork DIN 71752 G6x12 M5 RE
43	2958329	lever
44		pin DIN 7979 6x20
45	2958362	roller
46	2952072	bushing
49		washer DIN 471 15
50	2958251	FKB 6x12 bolt
51	2958417	spacer
52	3952245	BB 1209 / douille
57	2958229	stapling head with driver blade
65	2958418	loop driver plate 26
70		hex head stud DIN 913 M 4x6
71		pin DIN 7343 3x14
72	2958344 2958318	stapling head bearer USA stapling head bearer
75	2958401	latch
76		Uwasher DIN 137 B4
77		screw DIN FG M 4x6
79	2958248	D-162 pressure spring
80	2958376	shaft
81	2958420	flange
83		pin /DIN 7343 3x14
86		pin DIN 6325 3x12
88	2958315	driver hinge assembly
91		pin DIN 7343 3x14
92	3952245	BB 1209 bushing
93	2958417	spacer
96	2958362	roller
97	2952072	bushing
98		pin DIN 7979 6x20
99	2958329	lever
100		pin DIN 7343 4x16
101	2958300	fork DIN 71752 G6x12 M6RE
102	2958251	FKB 6x12 / bolt
104	2958267	bolt DIN 976/B M6x65

Fig. 06

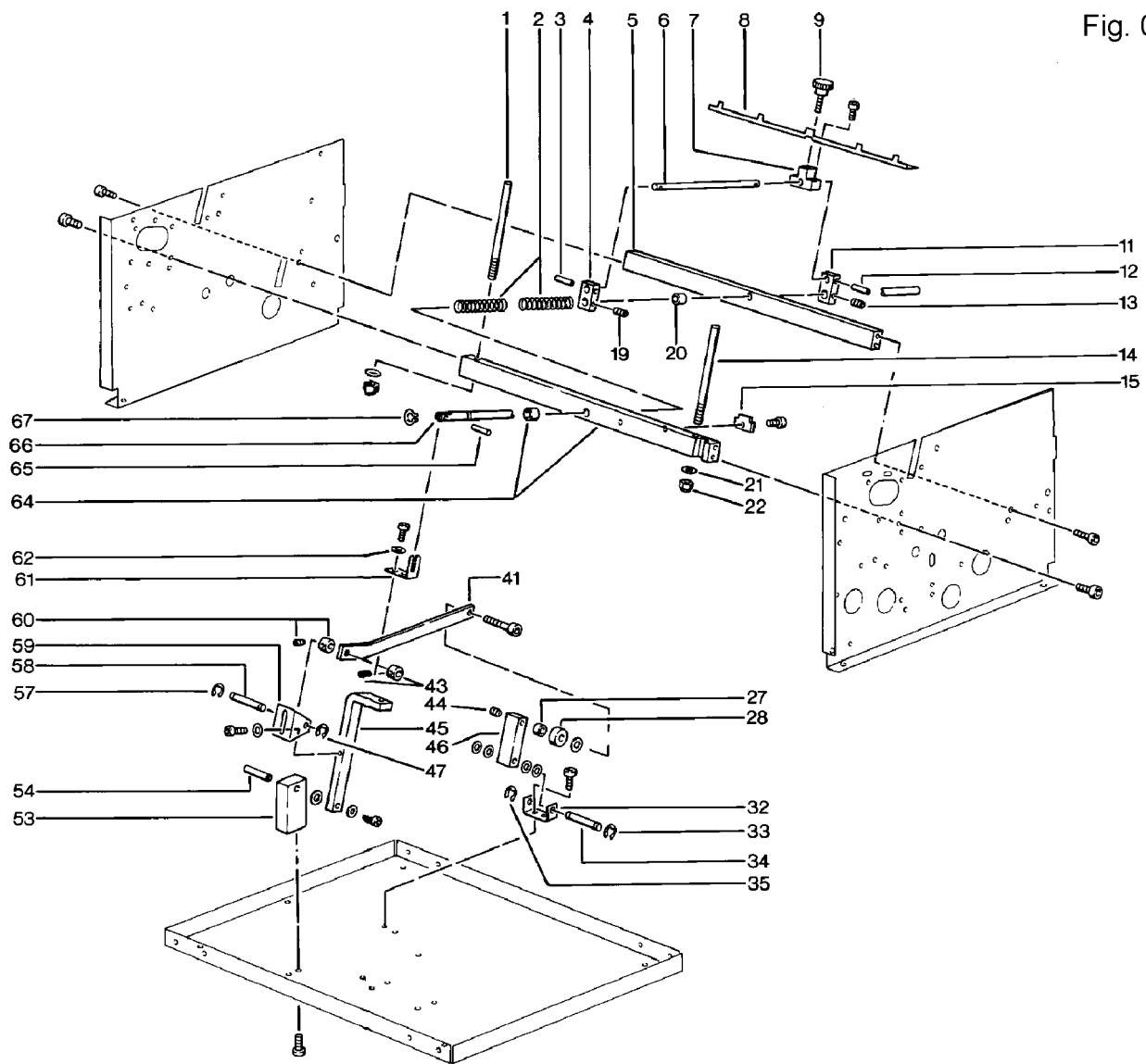


Fig. 06

1	2958206	shaft
2	2958269	spring
3		pin DIN 7343 2,5x10
4	2958320	block
5	2958210	bar
6	2958351	shaft
7	2958319	block
8	2958367	back stop plate
9	9950488	M5x15 knurled screw
11	2958320	block
12		pin DIN 7343 2,5x10
13		hex head stud DIN 913 M 4x6
14	2958206	shaft
15	2958419	anvil
19		hex head stud DIN 913 M 4x6
27	3912735	spacer
28	2958362	roller
29	2952072	bushing
32	2958375	bracket
33		washer DIN 6799 4
34	2955082	pin
35		washer DIN 6799 4
40		counter sunk screw 963 M3x4
41	2958321	lever
43	9950435	set collar 5mm
44		hex head stud DIN 913 M 6x8
45	2958347	lever
46	2958323	block
47		washer DIN 6799 4
53	2958357	block
54		pin DIN 7979 6x28
57		washer DIN 6799 4
58	2955082	pin
59	2958373	bracket
60	9950435	set collar 5mm
61	2958374	bracket
62		Fwasher DIN 6798A 4,3
64	2958343	anvil bearer
65		pin DIN7343 3x10
66	2958332	lever
67		washer DIN 471 8

Fig. 07

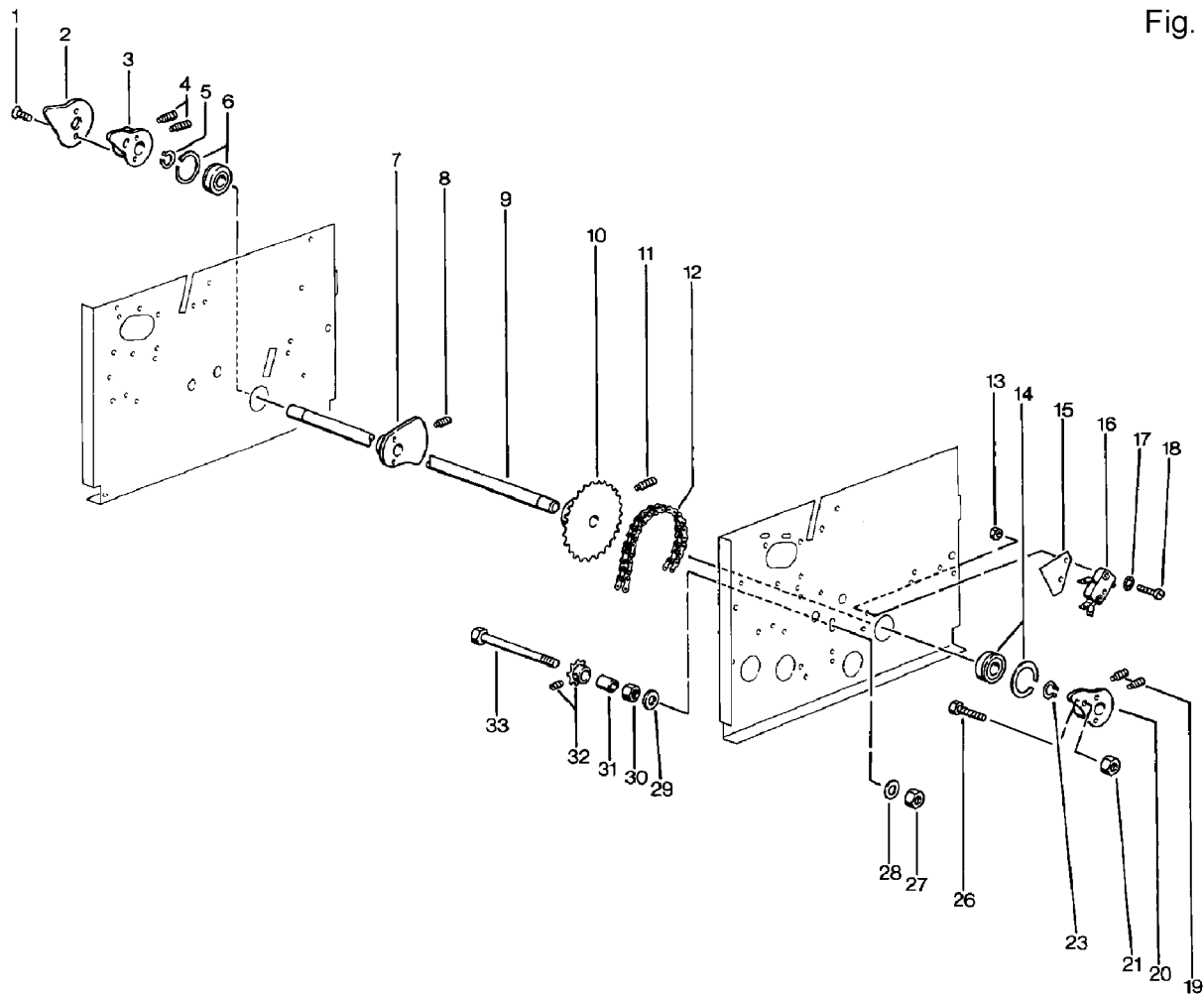


Fig. 07

1		counter sunk screw DIN 7991 M5x10
2	2958262	folding plate cam
3	2958385	stapling cam
4		hex head stud DIN 915 M6x12
5		washer DIN 471 15
6	9950267	6202 NR ZZ bearing
7	2958286	paper transport cam
8		hex head stud DIN 915 M6x10 Tuflok
9	2958381	shaft
10	2958372	6mm chain wheel
11		hex head stud DIN 915 M6x16 Tuflok
12	2958244 2958246	chain DIN 8187 chain lock
13		nut DIN 934 M 3
14	9950267	6202 NR ZZ bearing
15	3950636	isolating plate
16	3950465	G/VCF9 micro switch
17		washer DIN 6798A 3,2
18		screw DIN 84 M3x16
19		hex head stud DIN 915 M6x12
20	2958385	stapling cam
21		nut DIN 934 M6
23		washer DIN 471 15
26		bolt DIN 912 M6x30
27		nut DIN 934 M 8
28		washer DIN 125 8,4
29		washer DIN 125 8,4
30		nut DIN 934 M 8
31	3952429	DDU 0812 / bushing
32	2958371	6mm chain wheel
33		bolt DIN 931 M8x100

Fig. 08

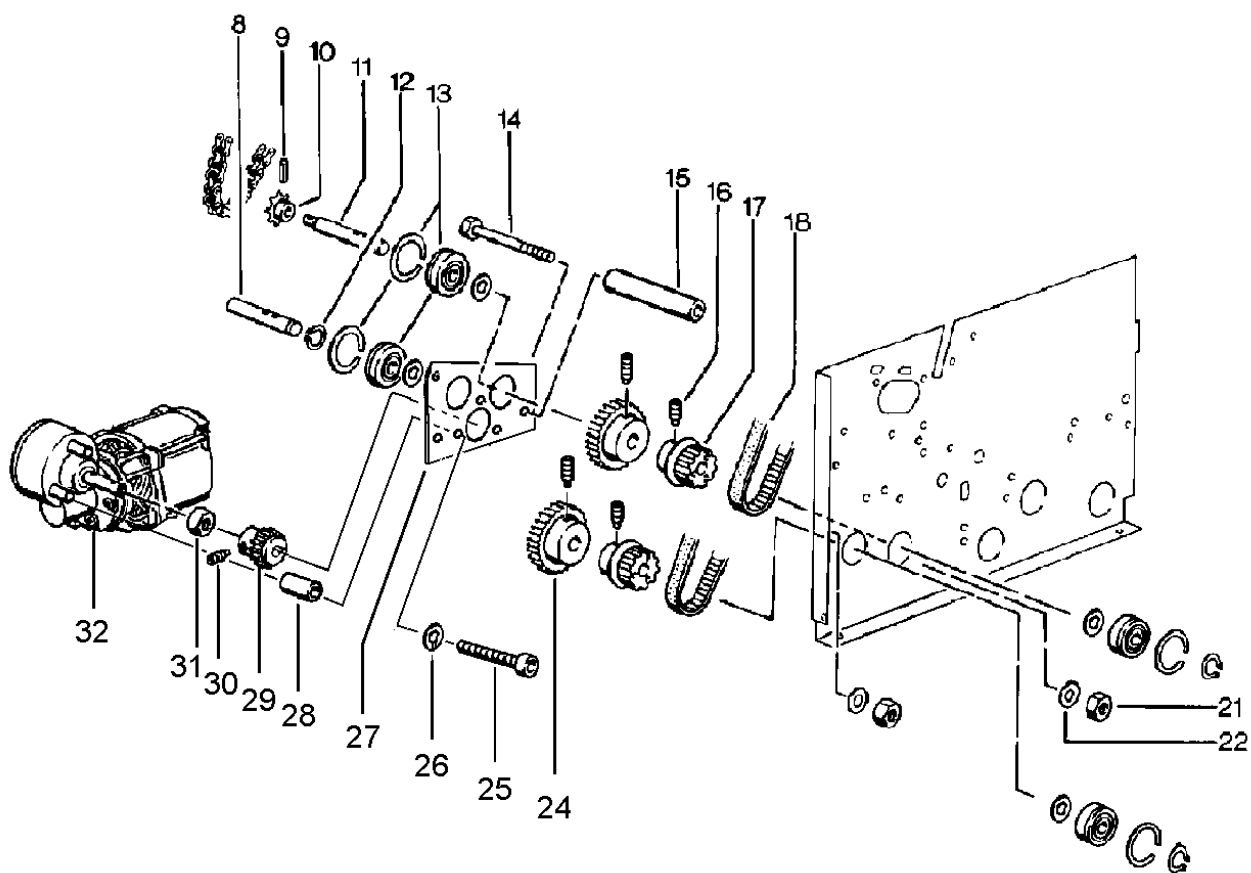


Fig. 08

8	2958354	shaft
9		pin DIN 7343 3x18
10	2958371	6mm chain wheel
11	2958355	shaft
12		washer DIN 471 12
13	9950307	6201 NR ZZ bearing
14		bolt
15	2958397	spacer
16		hex head stud DIN 915 M6x12
17	2958377	12 H8 pulley
18	1950600	160 XL 037 toothed belt
21		nut DIN 934 M 8
22		washer DIN 125 8,4
24	2952015	gear
25		bolt /DIN 912, M6x30
26		washer DIN 127, 6
27	2958368	bearing plate
28	3912702	spacer
29	2957461	Z30 gear
30		hex head stud DIN 915 M5x8
31		Stellring 10 DIN 705, 10
32	2940500	motor

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