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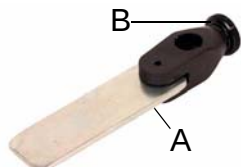
REPLACEMENT PARTS FOR HEIDELBERG GTO 46/52

- FEEDER SECTION -



SHEET SEPARATORS - For GTO 52 Stream feed
(SEE PAGE #54 FOR OTHER SHEET SEPARATORS)

Operators side(shown) HE-52106
Non-operators side. HE-52107



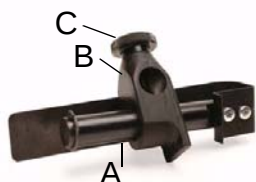
HOLDER ASSEMBLY - WINDMILL PLATENS

(also used on GTO 46 / 52)

COMPLETE. HE-WI434

(A) Replacement roll pin P-2839

(B) Replacement thumb screw P-2022



SHEET STEADIER ASSEMBLY - GTO 46 / 52

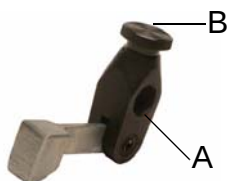
(also used on K-Series & 3Windmill)

COMPLETE. HE-KØØ27

(A) Sheet steadier HE-KØR090

(B) Holder HE-46049

(C) Thumb screw P-2022



HOLDER ASSEMBLY - GTO 46 / 52

(also used on K-Series & Windmill)

COMPLETE. HE-KØ625

(A) Replacement roll pin P-2839

(B) Replacement thumb screw P-2022



SPRING - GTO 46 / 52 - For feed jogger lever.

(also used on Speedmaster 102)

HE-46392



THREADED BUSHING - GTO 46 / 52 - On feed table bracket.

(also used on K-Series)

Same for O.S. and D.S.

HE-46970

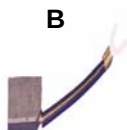


HANDLE - GTO 46 / 52 - For sheet stop.

Same for O.S. and D.S.

(also used on Windmill Platens)

P-7224

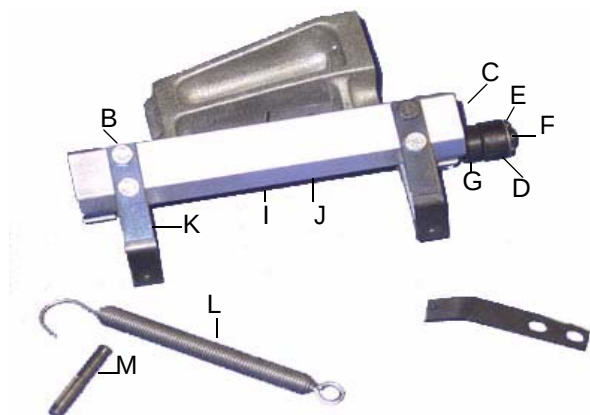


(A) **SLIP RING CARBON BRUSH** - GTO 52 P-9417

(B) **COMMUTATOR CARBON BRUSH** - GTO 52 . . . P-9418

REPLACEMENT PARTS FOR HEIDELBERG GTO 46/52

FEED GRIPPER ASSEMBLY - GTO 46 / 52



NOTE:
Torsion spring "N" is no longer used. Spring "L"
and grooved pin "M" are used in place of it.

HE-46212
GRIPPER FINGER

COMPLETE HE-46511

- (A) Gripper finger HE-46212
- (B) Hex head screw P-2088
- (C) Needle bearing. P-3466
- (D) Cam roller P-6838
- (E) Flat washer P-595
- (F) E-ring P-2759
- (G) Stud-for cam roller. P-7943
- (H) Taper pin. P-431
- (I) Connecting piece (not shown) P-11923
- (J) Torsion spring HE-46212-T
- (K) Backing Plate. HE-46212-BP
- (L) Spring. HE-46212-E
- (M) Grooved pin. P-3037



HOSE - GTO 46 / 52 - Connects to blower tube bar from air pump on feeder.

P-5299



HOSE CLAMP - GTO 46 / 52 - For hose #P-5299.

P-1160



BOLT - GTO 46 / 52 - On end of side lay shaft (gear side).

P-4786

CAM ROLLER - Operates with #P-4786 bolt

P-4368



THREADED STUD - GTO 46 / 52 - For side guide lever.

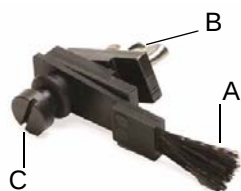
P-9128

WING NUT - GTO 46 / 52 - For side guide lever.

P-3399

REPLACEMENT PARTS FOR HEIDELBERG

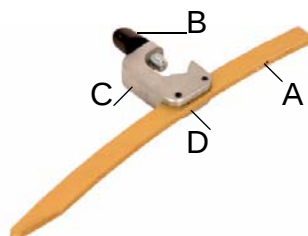
GTO 46/52



SHEET STEADIER BRUSH - GTO 46 / 52

(also used on K-Series)

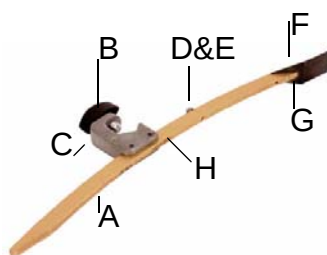
Complete	HE-46403
(A) Brush only	HE-46420
(B) Wing nut	P-3399
(C) Shoulder screw	P-8176



SHEET SMOOTHER - GTO 46 (Short)

Complete	HE-46352
(A) Bar only	Not Sold Alone
(B) Thumb screw	P-2924
(C) Block only	HE-KØR359
(D) Roll pin	P-516

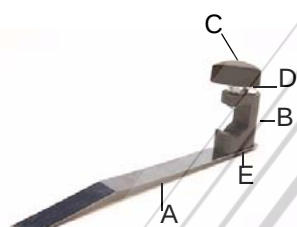
** bars (A) alone have no holes and need to be drilled per your block.



SHEET SMOOTHER - GTO 46 (Long)

Complete	HE-46434
(A) Bar only	HE-46483
(B) Thumb screw	P-2924
(C) Block only	HE-KØR359
(D) Screw	P-2305
(E) Nut	P-2600
(F) Pan head screw	P-2355
(G) Plate spring	HE-46779
(H) Roll pin	P-516

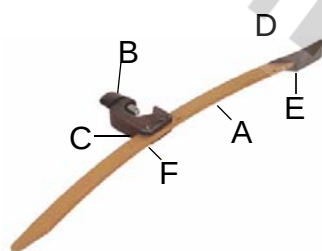
** bars (A) alone have no holes and need to be drilled per your block.



SHEET BRAKE - GTO 46 / 52

(also used on K-Series & SB-Series)

COMPLETE	HE-52467
(A) Strap only	HE-52500
(B) Block only	HE-52473
(C) Thumb screw	P-2924
(D) Stop nut	P-2610
(E) Screw	P-8174



SHEET SMOOTHER - GTO 52

Complete	HE-52434
(A) Bar only	HE-52483
(B) Thumb screw	P-2924
(C) Block only	HE-KØR359
(D) Pan head screw	P-2355
(E) Plate spring	HE-46779
(F) Roll pin	P-516

** bars (A) alone have no holes and need to be drilled per your block.

REPLACEMENT PARTS FOR HEIDELBERG GTO 46/52



Side Lay Lever - GTO 46/52

HE-52096



Handle - Revolving knob for GTO 46

P-7222

- CYLINDER SECTION -



CAM FOLLOWER - GTO 46 / 52 -

Located on outside of D.S. transfer gripper roller lever.
(see page #59 for other cam followers)

P-3441



TRANSFER GRIPPER - GTO 46 / 52 - Transfer & impression cyl.'s
(also used on M-Series)

(with urethane) HE-52245

(without urethane) HE-52237



COMPRESSION SPRING - GTO 45 / 52

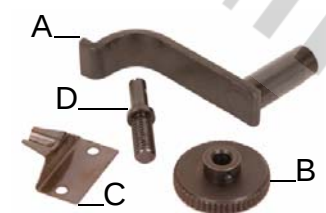
For clamping piece on transfer gripper.

P-15843



SPRING - GTO 46 / 52 - For rod on numbering unit.

HE-46517



FRONT GUIDE - GTO 46 / 52

Located on transfer gripper between gripper feet.
(also used on K-Series)

(A) FRONT GUIDE ONLY HE-K0383

(B) ADJUSTING KNOB P-2932

(C) RETAINER SPRING. HE-KØ257

(D) ADJUSTING SCREW P-2912

REPLACEMENT PARTS FOR HEIDELBERG GTO 46/52



SPRING - GTO 52
For gripper operating cam on reversing drum.

HE-52379

A

B

REVERSING DRUM GRIPPER - GTO 52



(A) UPPER POSITION. HE-521020-RU

(B) LOWER POSITION HE-521020-RL



SPRING - GTO 52 - For gripper holder.

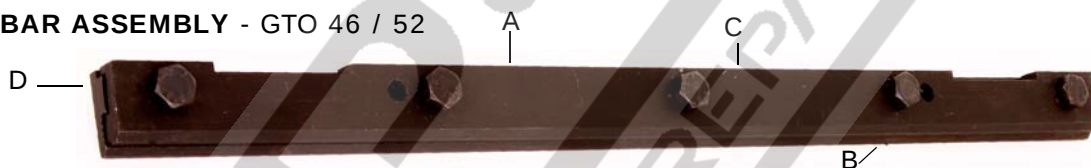
(12 mm X 4.5 mm). HE-52843



CLAW - GTO 46 / 52 - For blanket & impression cyl. clamp shaft.
(also used on M-Series)

HE-46390

BLANKET BAR ASSEMBLY - GTO 46 / 52



COMPLETE - GTO 46 HE-46252

COMPLETE - GTO 52 HE-52252

(A) Upper clamp - 46 HE-46258

(A) Upper clamp - 52 HE-52258

(B) Lower clamp - 46 HE-46256

(B) Lower clamp - 52 HE-52256

(C) Spring - 46 / 52 P-12319

(D) Screw - 46 / 52 P-2010

A



(A) **THRUST BEARING** - GTO 46 / 52 - For Blanket cyl. O.S.

P-3429

B



(B) **AXIAL BEARING WASHER** - GTO 46 / 52 - For #P-3429 Bearing.

P-2744

REPLACEMENT PARTS FOR HEIDELBERG

GTO 46/52

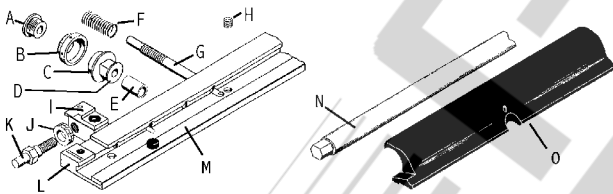
PLATE CLAMP ASSEMBLY - LEAD EDGE - GTO 46



COMPLETE HE-46788

- (A) Upper clamp HE-46359
- (B) Eccentric shaft HE-46435
- (C) Thumb screw P-2917
- (D) Spring HE-46896
- (E) Screw P-2101
- (F) Washer P-5519
- (G) Adjusting bracket HE-46755
- (H) Lower clamp HE-46353
- (I) Spring P-12909
- (J) Screw P-2418
- (K) Metal strip HE-46353-M
- (L) Set screw (not shown) P-2508

PLATE CLAMP ASSEMBLY - GTO 46 - For BACHER PLATE



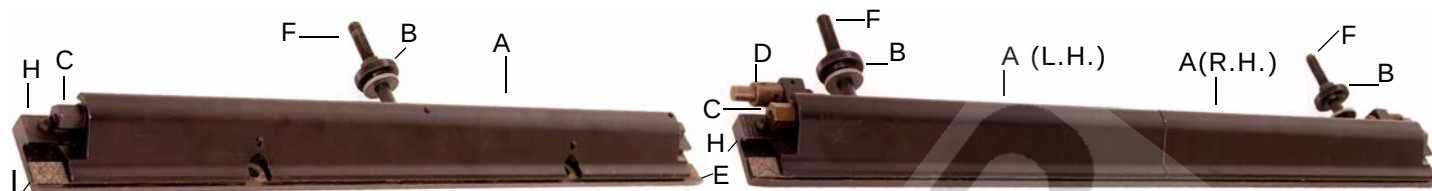
Complete HE-46788-BC

- (A) Collar P-6725
- (B) Collar scale P-6726
- (C) Adjustment holder HE-52351
- (D) Washer P-2749
- (E) Spacer P-6802
- (F) Spring P-12148
- (G) Threaded stud P-9137
- (H) Spring P-12909
- (I) Adjusting block HE-52755
- (J) Ring scale P-6724
- (K) Adjusting stud P-7199
- (L) Lower clamp HE-46353-BC
- (M) Metal strip HE-46353-M
- (N) Eccentric shaft (2 per assm) HE-46435
- (O) Upper clamp (1 per assm) HE-46359



REPLACEMENT PARTS FOR HEIDELBERG GTO 46/52

PLATE CLAMP ASSEMBLY - TAIL EDGE - GTO 46 / 52



GTO 46 Complete	HE-46367
GTO 52 Complete	HE-52367
(A) Upper clamp - GTO 46	HE-46359
(A) Upper clamp - GTO 52 (L.H.)	HE-52359-L
(A) Upper clamp - GTO 52 (R.H.)	HE-52359-R
(B) Knurled adjusting nut	P-2949
(C) Eccentric shaft - GTO 46	HE-46435
(C) Eccentric shaft - GTO 52	HE-52435
(D) Adjusting stud	P-7198
(E) Lower clamp - GTO 46	HE-46353
(E) Lower clamp - GTO 52	HE-52353
(F) Threaded stud	P-9138
(G) Spring (not shown)	P-12909
(H) Screw	P-2418
(I) Metal strip - GTO 46	HE-46353-M
(I) Metal strip - GTO 52	HE-52353-M
(J) Set screw	P-2508

PLATE CLAMP ASSEMBLY - For BACHER PLATE - GTO 46



GTO 46 Complete	HE-46367-BC
(A) Upper clamp - (L.H.)	HE-46359-L
(B) Upper clamp - (R.H.)	HE-46359-R
(C) Knurled adjusting nut	P-2949
(D) Flat washer	P-10942
(E) Eccentric shaft	HE-46435
(F) Adjusting stud	P-7198
(G) Lower clamp sub assembly (includes I & J)	HE-46353-BC-S
(H) Lower clamp only	HE-46353-BC
(I) Rubber strip	HE-46353-R
(J) Metal strip	HE-46353-M
(K) Threaded stud	P-9138
(L) Spring	P-12909
(M) Screw	P-2418

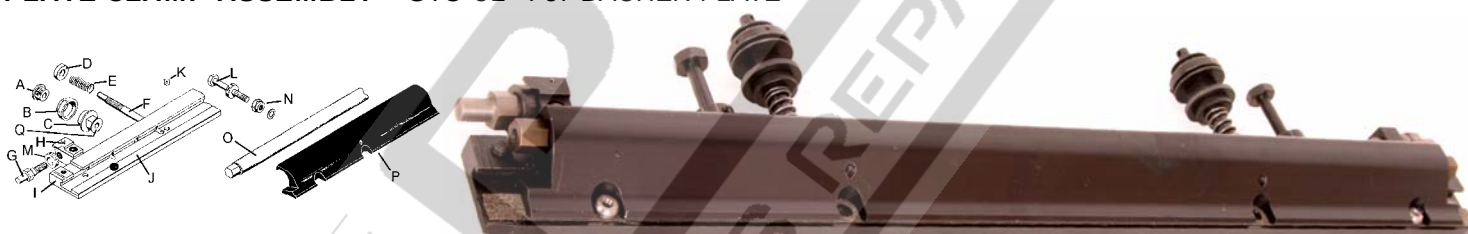
REPLACEMENT PARTS FOR HEIDELBERG GTO 46/52

PLATE CLAMP ASSEMBLY- LEAD EDGE - GTO 52



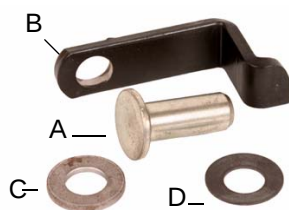
COMPLETE	HE-52788
(A) Clamp	HE-52359
(B) Knurled adjusting nut	P-2949
(C) Spacer	P-6843
(D) Spring	P-12148
(E) Eccentric shaft	HE-52435
(F) Spring	P-12909
(G) Adjusting stud	P-7198
(H) Lower clamp	HE-52353
(I) Screw	P-2418
(J) Set screw	P-2508
(K) Metal strip	HE-52353-M

PLATE CLAMP ASSEMBLY - GTO 52 -For BACHER PLATE



Complete	HE-52788-BC
(A) Collar	P-6725
(B) Collar scale	P-6726
(C) Adjustment holder	HE-52351
(D) Spacer cam	P-6843
(E) Spring	P-12148
(F) Threaded stud	P-9137
(G) Adjusting stud	P-7199
(H) Adjusting block	HE-52755
(I) Lower clamp	HE-52353
(J) Metal strip	HE-52353-M
(K) Spring	P-12909
(L) Hex head screw	P-2089
(M) Ring scale	P-6724
(N) Nut	P-2634
(O) Eccentric shaft (2 per assm)	HE-52435
(P) Upper clamp (1 per assm)	HE-52359
(Q) Washer	P-2749

REPLACEMENT PARTS FOR HEIDELBERG GTO 46/52



- (A) STUD** - GTO 46 / 52
(this stud is also used on both upper and lower delivery rod heads)
P-7168
- (B) SUPPORT BRACKET** - GTO 46 / 52 - For plate cylinder tail clamp
HE-46391
- (C) WASHER**
P-2732
- (D) CUP SPRING WASHER**
P-11829



- THREADED BUSHING** - GTO 46 / 52 - For plate cylinder clamp assy
HE-46329



- TRIP BLOCK** - GTO 52 - For plate clamp
HE-52391



- Cam Lever** - GTO 52
HE-52136



- Torsion Rod** - GTO 52
(For Torsion Gripper)
HE-52213-2



- Threaded Bolt** - GT0 52
(for HE-52136)
P-9134



- Eccentric Stud Kit** - GT0 52
(for HE-52136)
P-4544



- Sheet Guide** - GT0 46/52
(also for K-Series)
- | | |
|---------------------------|--------------|
| Drive Side | HE-K0R175-DS |
| Operator's Side | HE-K0R175-OS |

REPLACEMENT PARTS FOR HEIDELBERG GTO 46/52

- INK & WATER SECTION -

ROLLER BEARING SLEEVES - GTO 46 / 52

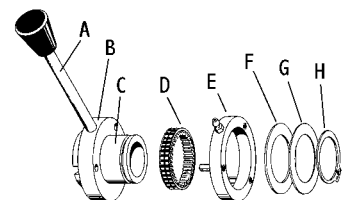


Water oscillator (NOS)	HE-52432
Water oscillator (OS)	HE-52436
Upper steel oscillator (OS)	HE-52476
Steel osc. - 2nd. from top	HE-52496
Ink distributor (NOS)	HE-52494
Ink osc./dist.- front & rear	HE-52548

INK UNIT OVER-RUNNING CLUTCH LEVER - GTO 46 / 52



COMPLETE HE-46259



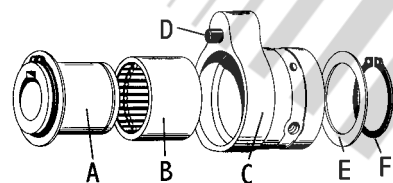
(A) Lever & knob assembly	P-320416
(B) Collar - without pins	P-6785
(C) Bearing race	HE-46261
(D) One way clutch bearing	P-3454
(E) Collar - with pins	P-6784
(F) Bearing retainer	P-2720
(G) Belleville washer	P-11833
(H) Retaining ring	P-10752

INK & WATER OVER-RUNNING CLUTCH ASSY. - GTO 46/52



COMPLETE (INK) HE-52226

COMPLETE (WATER) HE-52370



(A) Sleeve	HE-52226-S
(B) One way clutch bearing	P-3458
(C) Housing only	Not Sold Alone
(D) Pin	P-4792
(E) Washer	P-2720
(F) Retaining ring	P-10752

INK DISTRIBUTOR GEAR - GTO 46 / 52



HE-52534

REPLACEMENT PARTS FOR HEIDELBERG GTO 46/52



INK FOUNTAIN BLADE

GTO 46 HE-46095
GTO 52 HE-52095



Segmented Ink Fountain Blade - GTO-52

HE-52095-S



INK FOUNTAIN ADJUSTING SCREW - GTO 46 / 52

(A) For numbering unit P-2021

ADJUSTING SCREW - GTO 46 / 52 - For ink fountain blade
(also used on M-Series, Speedmaster 72)

(B) Standard ink unit P-2928



LOWER DAMPENING BEARING SUPPORT - GTO 46 / 52

O.S. GREEN - COMPLETE HE-46400

D.S. GREEN - COMPLETE HE-46415

(A) Spring (inside "B"). HE-46896

(B) Handle P-7174

(C) Shoulder screw P-8171

(D) Dowel pin P-3132

(E) Trunnion stud P-7173

(F) Set screw (to hold "G") P-2501

(G) Eccentric stud P-7163

(H) Grooved pin P-2899

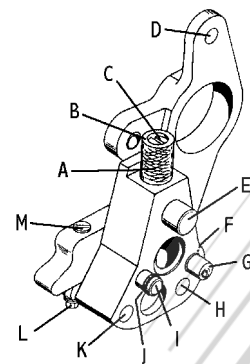
(I) Grooved pin P-4780

(J) O-ring P-5330

(K) Brass stud P-7174

(L) Nut P-2601

(M) Screw (for brass stud) P-6530



TEFLON SEALS - GTO 46 / 52 - For use on Varn units.



Pack of 2 pcs. (1 set) P-30712

Pack of 5 sets P-31168

Pack of 10 sets. P-31169



WATER CLUTCH ASSEMBLY - GTO 46 / 52

HE-46418

REPLACEMENT PARTS FOR HEIDELBERG

GTO 46/52

WATER FOUNTAIN TRAYS - GTO 46



Old Style



New Style

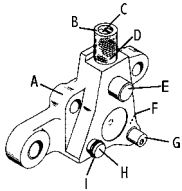
GTO 46 Old style (ser. # 650058 to 654211)	HE-46316-OS
GTO 46 New style (ser. # 656798 to 698328)	HE-46316-NS

SPRINGS - GTO 46 / 52 - For spring rods.



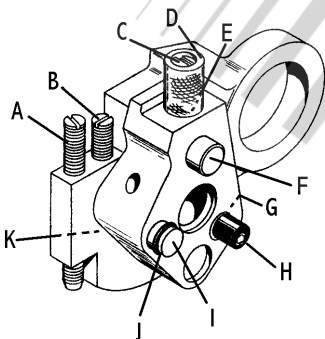
(11.5 mm X 43.0 mm)	HE-46413
(9 mm X 70 mm)	HE-46519
(9.5 mm X 62 mm)	HE-46798

UPPER DAMPENING BEARING SUPPORT - GTO 46 / 52



GTO 46 / 52 D.S. COMPLETE	HE-46344
GTO 46 / 52 O.S. COMPLETE	HE-46346
(A) Support only.	HE-46350
(B) Handle	P-7214
(C) Shoulder screw	P-8171
(D) Spring (inside "B").	HE-46896
(E) Trunnion stud	P-7173
(F) Set screw (to hold "G")	P-2501
(G) Eccentric stud	P-7163
(H) Grooved pin	P-4780
(I) O-ring	P-5330

BEARING SUPPORT - GTO 46 / 52



GTO 46 D.S. - RED , O.S. - YELLOW / GTO 52 D.S. - RED	
COMPLETE (w/o latch)	HE-46558
GTO 52 O.S. - YELLOW	
COMPLETE (with latch)	HE-52558
GTO 46 / 52 D.S. - YELLOW / O.S. - RED	
COMPLETE (w/o latch)	HE-46614
(A) Set screw	Not Sold Alone
(B) Set screw	P-2538
(C) Shoulder screw	P-8171
(D) Handle	P-7214
(E) Spring (inside "D")	Not Sold Alone
(F) Trunnion stud	P-7173
(G) Set screw (to hold "H")	P-2501
(H) Eccentric stud	P-7163
(I) Grooved pin	P-4780
(J) O-ring	P-5330
(K) Spring (underneath "B").	P-152422
(L) Latch (for HE-52558)	HE-46590

REPLACEMENT PARTS FOR HEIDELBERG GTO 46/52

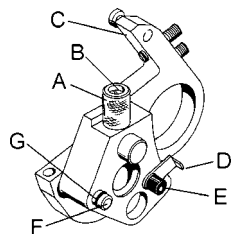


BEARING SUPPORT - GTO 46 / 52
GTO 46 / 52 D.S.WHITE / O.S. BLUE

COMPLETE HE-46584

GTO 46 D.S. BLUE- COMPLETE . . . HE-46586

GTO 52 O.S. WHITE- COMPLETE . . HE-52586



- (A) Handle P-7214
- (B) Shoulder screw P-8171
- (C) Bracket assembly HE-46618
- (D) Eccentric stud P-7163
- (E) Bearing support HE-46611
- (F) Grooved pin P-4780
- (G) O-Ring P-5330



Washup Tray Assembly

GTO 52	HE-52773
GTO 46	HE-46773



Ink Fountain Liner - Box of 100

GTO-52, SM-52	P-29993
SM-102	P-29994
SM-72, SM-74	P-29995
MO	P-29996
QM46	P-29997



Form Roll Separator Handle - GTO 46/52

P-27407



Ink Fountain Knob - GTO 46/52
(also on Speedmaster 72 and S Series)

P-2910

REPLACEMENT PARTS FOR HEIDELBERG GTO 46/52

- DELIVERY SECTION -



GRIPPER CHAINS - GTO 46 / 52 Sold as a set

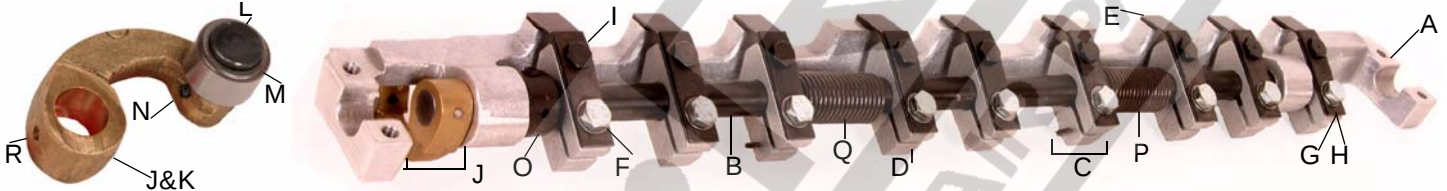
HE-521100

STAR ROD ASSEMBLIES



GTO 46 Complete with spring	HE-463170
GTO 52 Complete with spring	HE-523170
Spring only (for both).	HE-463110

GRIPPER BAR ASSEMBLY - GTO 46 / 52



COMPLETE (GTO 46)	HE-460990
COMPLETE (GTO 52)	HE-520990

(A)	Anvil (GTO 46)	HE-461090
	Anvil (GTO 52)	HE-521090
(B)	Shaft (GTO 46)	HE-461060
	Shaft (GTO 52)	HE-521060
(C)	*Holder assembly	HE-521000
(D)	**Holder	HE-521061
(E)	**Finger with urethane	HE-521020
(F)	**Backing plate.	HE-521062
(G)	**Holding screw	P-2003
(H)	**Belleville washer	P-651
(I)	**Shoulder screw	P-8161
(J)	*Arm assembly	HE-521040
(K)	**Arm only	HE-521041
(L)	**Cam roller stud	P-7159
(M)	**Cam roller	P-11179
(N)	**Pin	P-373
(O)	Collar	P-6739
(P)	Spring	HE-521080
(Q)	Spring	HE-521085
(R)	Pin	P-2834

*indicates a sub-assembly.

**indicates components of a sub-assembly.

Note: Item (B) Shaft must be taper reamed for pins in field.

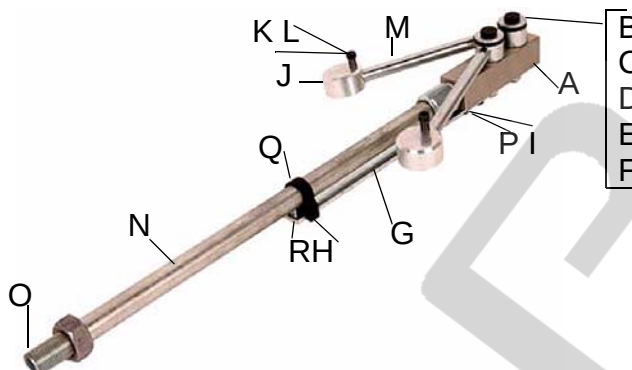
STUD - GTO 46 / 52 - Same for both upper and lower delivery rod head. (This stud is also used on plate cylinder tail clamp).



P-7168

REPLACEMENT PARTS FOR HEIDELBERG GTO 46/52

POWDER TUBE ASSEMBLY - GTO 46 / 52



COMPLETE - Short tube (A - R)	HE-KØR6030
COMPLETE - Long tube (A - R)	HE-KØR6040

Powder tube sub assembly (A - M)	HE-KØR6046
(A) Manifold	HE-KØR6050
(B) Screw	P-2044
(C) Washer	P-592
(D) Gasket	P-6422
(E) Rubber washer	P-11036
(F) Lock nut	P-2616
(G) Powder tube guide	HE-KØR6051
(H) Stop screw	P-2351
(I) Screw	P-2082

Spray nozzle sub assembly (J - M)	HE-KØR6047
(J) Nozzle - 3 Holes	HE-KØR6056
(J) Nozzle - 8 Holes	HE-466056
(K) Screw	P-2921
(L) Spring	P-15601
(M) Nozzle tube	HE-KØR6055

Powder tube sub assembly - Short (N - R)	HE-KØR6035
Powder tube sub assembly - Long (N - R)	HE-KØR6045
(N) Short tube (for HE-KØR6030)	HE-KØR6052
(N) Long tube (for HE-KØR6040)	HE-KØR6053
(O) Nut	P-2681
(P) Compression nut with gasket	P-2941
(Q) Guide collar	HE-KØR6054
(R) Set screw	P-2499



PAPER STRIPPER ANGLE BRACKET - GTO 46 / 52

HE-462301

REPLACEMENT PARTS FOR HEIDELBERG

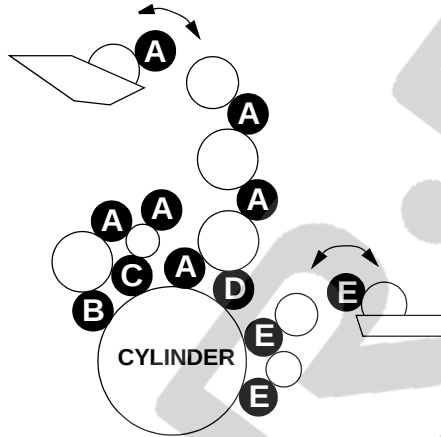
GTO 46/52



GUIDE STRAP - GTO 46 / 52

HE-462281

ROLLER KITS



GTO 46

INK ROLLER KIT P-30457

Consists of:

- (6) Blue Distributor / Ductor - [A] P-46H10B
- (1) Red Form - [B] P-46H10R
- (1) White Form - [C] P-46H10W
- (1) Yellow Form - [D] P-46H10Y

GTO 46

WATER ROLLER KIT P-30458

Consists of:

- (3) Green Form / Ductor - [E] P-46H10G

GTO 52

INK ROLLER KIT P-30459

Consists of:

- (5) Blue Distributor / Ductor - [A] P-52H10B
- (1) Red Form - [B] P-52H10R
- (1) White Form - [C] P-52H10W
- (1) Yellow Form - [D] P-52H10Y

GTO 52

WATER ROLLER KIT (conventional) P-30460

Consists of:

- (3) Green Form / Ductor - [E] P-52H10G

REPLACEMENT PARTS FOR HEIDELBERG GTO 46/52



Support Bar - with Needle Bearings
(for GTO 52)

HE-52846



Star Wheel - Knurled/Dimpled Surface
(for GTO 46/52 and Speedmaster 52)

P-30842-GT0

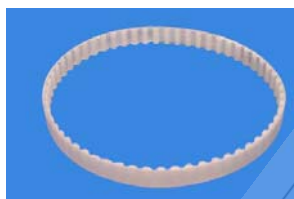


Perforated Wheel - GTO 46/52
(also for M series, Speedmaster 52/74)

P-31081

Slitter Wheel - GTO 46/52
(not shown)

P-31082



Timing Belt - Suction Drum
(for GTO 52)

P-3806



Flexible Arm Shaft Assembly - GT0, GT0Z/P

P-6202

Collar Only

P-6743

Shaft only

P-6203



Hose - GT0 46/52

28 inches (hose to feed gripper) P-5260

55 inches (air pump to powder spray). P-5288

REPLACEMENT PARTS FOR HEIDELBERG K-SERIES

- FEEDER SECTION -

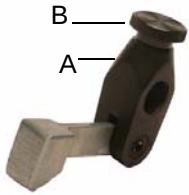


SHEET SEPARATOR HOLDER - KOR

HE-KØR113

SHEET SEPARATOR HOLDER - KORA, KORD, KORS
L.H. & R.H.

HE-KØRD113



HOLDER ASSEMBLY - K-Series

(also used on GTO 46 / 52 & Windmill platens)

COMPLETE HE-KØ625

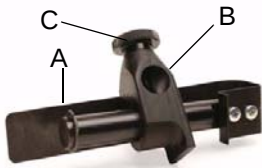
(A) Replacement roll pin P-2839

(B) Replacement thumb screw P-2022



HOLDER ASSEMBLY - K-Series - Sheet steadier support
(also used on GTO 46 / 52 & Windmills)

HE-KØR090



SHEET STEADIER ASSEMBLY - GTO 46 / 52

(also used on K-Series & 3 Windmill)

COMPLETE HE-KØØ27

(A) Sheet steadier HE-KØR090

(B) Holder HE-46049

(C) Thumb screw P-2022



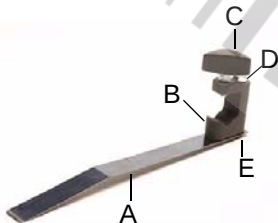
GUIDE PIECE - K-Series - Sheet steadier holder.

HE- KSØ89



SPRING GUIDE (tongue) - K-Series - For conveyor

HE-KØR420



SHEET BRAKE - K-Series

(also used on GTO 46 / 52 & SB-Series)

COMPLETE HE-52467

(A) Strap only HE-52500

(B) Block only HE-52473

(C) Thumb screw P-2924

(D) Stop nut P-2610

(E) Screw P-8174



RUBBER SLEEVE - K-Series - For table height control bar.

P-8303

REPLACEMENT PARTS FOR HEIDELBERG K-SERIES



BEARING STUD - K-Series - For table height control lever.

P-7164

Ball bearing for #P-7164

P-838

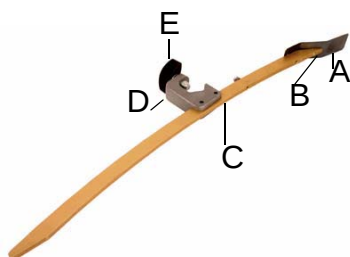


THREADED BUSHING - K-Series - On feed table bracket.

(also used on GTO 46 / 52)

Same for O.S. and D.S.

HE-46970



SHEET SMOOTHERS - KOR / KORA / KORD / KORS

KOR COMPLETE HE-KØR434

KORD / KORA COMPLETE HE-KØRD434

KORS COMPLETE HE-KØRS434

(A) Spring plate (smoother) HE-KØ779

(B) Screw P-2355

(C) Bar only (KOR) ** HE-KØR483

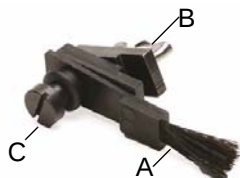
(C) Bar only (KORD/KORA) ** HE-KØRD483

(C) Bar only (KORS) ** HE-KØRS483

(D) Block HE-KØR359

(E) Thumb screw P-2924

** bars (A) alone have no holes and need to be drilled per your existing block.



SHEET STEADIER BRUSH - K-Series

(also used on GTO 46 / 52)

Complete HE-46403

(A) Brush only HE-46420

(B) Wing nut P-3399

(C) Shoulder screw P-8176

- CYLINDER SECTION -

CYLINDER BRUSHES



KOR, KORA, KORD-62 P-7659

KORD-64 P-7657

KORS P-7658

IMPRESSION CYLINDER GRIPPER FINGER - KORD 64

(SEE PAGE #46 FOR ALL OTHER GRIPPER FINGERS)

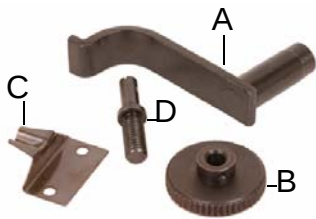
HE-KØR225



SCREW - For gripper finger

P-2086

REPLACEMENT PARTS FOR HEIDELBERG K-SERIES



FRONT GUIDE - K-Series

Located on transfer gripper between gripper feet.
(also used on GTO 46 / 52)

- (A) FRONT GUIDE ONLY HE-K0383
- (B) ADJUSTING KNOB P-2932
- (C) RETAINER SPRING HE-KØ257
- (D) ADJUSTING SCREW P-2912

BLANKET BAR ASSEMBLY



- COMPLETE (KOR) HE-KØR252
- COMPLETE (KORD) HE-KØRD252
- COMPLETE (KORS) HE-KØRS252
- (A) Upper clamp (KOR) HE-KØR258
- (A) Upper clamp (KORD) HE-KØRD258
- (A) Upper clamp (KORS) HE-KØRS258
- (B) Lower clamp (KOR) HE-KØR256
- (B) Lower clamp (KORD) HE-KØRD256
- (B) Lower clamp (KORS) HE-KØRS256
- (C) Spring (All models) (not shown) . . . P-12319
- (D) Screw (All models) P-2009

PLATE CLAMP ASSEMBLY



- COMPLETE (K-Series) HE-KØRD367
- (A) Screw (4 per clamp) P-2008
- (B) Upper clamp HE-KØRD359
- (C) Washer P-10942
- (D) Spring (4 per clamp) (not shown) . . . P-12319
- (E) Lower clamp HE-KØRD353
- (F) Screw P-2105
- (G) Lockwasher (not shown) P-5519
- (H) Block assembly HE-KØR755
- (I) Nut P-2604
- (J) Screw P-2510



Shoulder Screw (also for SB series)

P-8178

REPLACEMENT PARTS FOR HEIDELBERG K-SERIES

- INK & WATER SECTION -



INK BLADE ADJUSTING SCREWS
(also used on Windmills)

P-2929

INK DISTRIBUTOR ADJUSTING BLOCKS - K-Series



Operators Side



Drive Side

Drive side (complete) HE-KØR494K-DS
(consists of (A) through (K))

Operators side (complete) HE-KØR494K-ØS
(consists of (A) through (K))

BEARING LATCH ASSY. items (A) thru (F). - HE-KØR494-LA

- (A) Screw-Cone point. P-2132
- (B) Spring. HE-46896
- (C) Latch HE-KØR494-L
- (D) Stud P-7164
- (E) Spring washer P-11826
- (F) Taper pin. P-431

JOURNAL BOX ASSY. (items (B) & (G) thru (J). - HE-KØR494-JBC

- (B) Spring. HE-46896
- (G) Journal box HE-KØR494-JB
- (H) Retaining ring P-2771
- (I) Needle bearing. P-2117
- (J) Adjusting screw P-2913
- (K) Block only (drive side) HE-KØR494-DS
- (K) Block only (operators side) HE-KØR494-OS

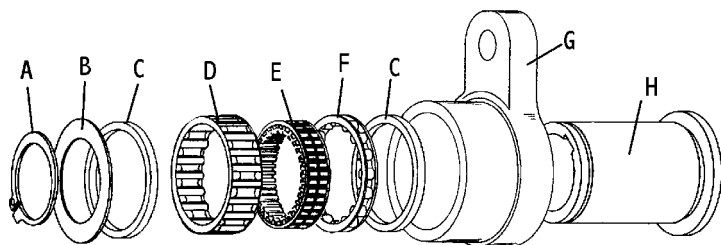


INK FOUNTAIN BLADES

- KOR HE-KØR095
- KORS HE-KØRS095
- KORD 64 HE-KØRD095

REPLACEMENT PARTS FOR HEIDELBERG K-SERIES

INK UNIT OVER-RUNNING CLUTCH ASSEMBLY - K-Series



Complete HE-KØ370

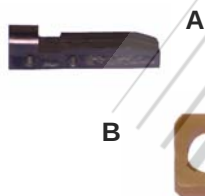
- (A) Retaining ring P-2778
- (B) Flat washer P-2715
- (C) Ring washer P-2716
- (D) Bearing cage P-3452
- (E) One-way clutch bearing P-3447
- (F) Bearing cage P-3448
- (G) Housing Not Sold Alone
- (H) Sleeve HE-KØ370-S

INK BACK UP / FEED COLLAR ASSEMBLY - K-Series



- COMPLETE** HE-KØ538
- (A) Collar - w / (B & D) HE-KØ355
- (B) Bearing P-3460
- (C) Spring P-362130
- (D) Roll pin P-10452
- (E) Cam roller P-6838
- (F) Stud P-7169

WATER FOUNTAIN END SUPPORT -All K-Series



- (A) HE-KØR10102

PLASTIC WATER FOUNTAIN ROLLER BEARING - K Series

- (B) HE-KØR10104

BRAKE - K-series - For water fountain roller.



HE-KØ453

SPRING - All K-Series

Located inside of cap on the outside of water ductor roller - D/S.



HE-KØ408

REPLACEMENT PARTS FOR HEIDELBERG K-SERIES



ADJUSTING GEAR - K-Series - For water distributor roller.

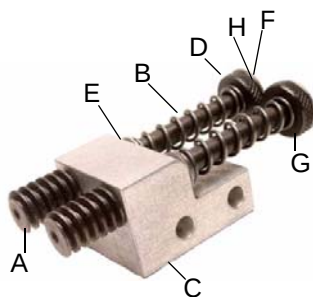
HE-KØRD516



WATER FOUNTAIN HOSE CLAMP - All K-Series

CLAMP HE-KØR347

SCREW P-2022



DAMPENING ROLLER ADJUSTMENT BLOCK - All K-Series

COMPLETE HE-KØR416

(A) Gear shaft HE-KØR304

(B) Spring HE-KØR328

(C) Bracket HE-KØR418

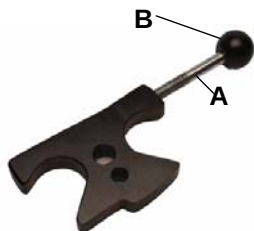
(D) Knurled nut P-2946

(E) E-ring P-2754

(F) Decal washer P-7464

(G) Decal washer P-7465

(H) Nut P-2603



SELECTOR SAFETY LEVER - All K-Series

Complete HE-KØR688

(A) Handle P-9138

(B) Knob P-11540



Ductor & Form Cover - KØRD 64

P-30134



Clean Up Hose - K Series

P-5289

- DELIVERY SECTION -



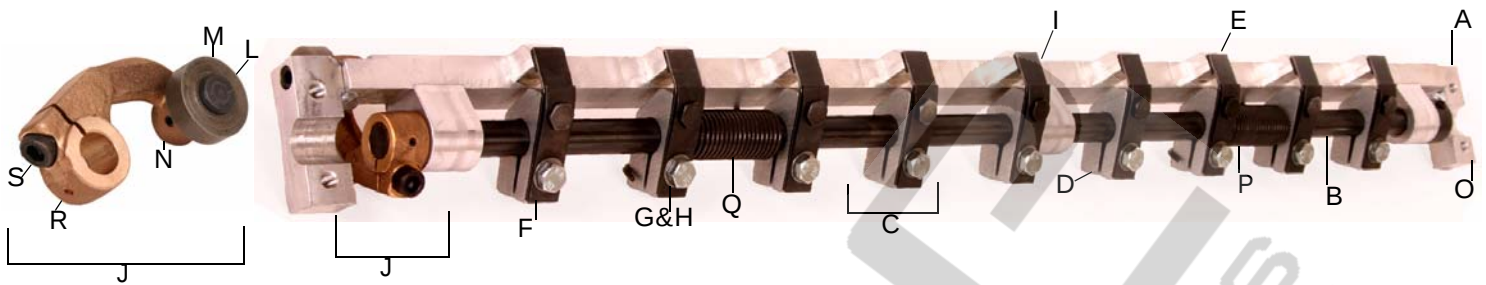
GRIPPER FINGER - K-Series - Delivery.

Without urethane HE-521050

With urethane HE-521020

REPLACEMENT PARTS FOR HEIDELBERG K-SERIES

GRIPPER BAR ASSEMBLIES - All K-Series



COMPLETE (KOR, KORA, KORD 62) HE-KØR0990

COMPLETE (KORD 64) HE-KØRD0990

COMPLETE (KORS) HE-KØRS0990

(A)	Anvil (KOR, KORA, KORD 62).	HE-KØR1090
(A)	Anvil (KORD 64).	HE-KØRD1090
(A)	Anvil (KORS)	HE-KØRS1090
(B)	Shaft (KOR, KORA, KORD 62)	HE-KØR1060
(B)	Shaft (KORD 64)	HE-KØRD1060
(B)	Shaft (KORS)	HE-KØRS1060
(C)	*Holder assembly complete.	HE-521000
(D)	**Holder	HE-521061
(E)	**Finger with urethane	HE-521020
(F)	**Backing plate	HE-521062
(G)	**Holding screw	P-2003
(H)	**Belleville washer	P-651
(I)	**Shoulder screw	P-8161
(J)	*Arm assy. (KOR, KORA, KORD62)	HE-KØR1040
(J)	*Arm assy. (KORS, KORD 64)	HE-KØRD1040
(K)	**Arm only (KOR, KORA, KORD62)	HE-KØR1041
(K)	**Arm only (KORS, KORD 64)	HE-KØRD1041
(L)	**Cam roller stud (All K-Series)	P-7169
(M)	**Cam roller (All K-Series)	P-6840
(N)	**Pin (All K-Series)	P-1894
(O)	Collar (All K-Series)	P-6739
(P)	Spring (GTO 46 & 52)	HE-521080
(Q)	Spring (GTO 52 only)	HE-521085
(R)	Pin	P-2834
(S)	Screw (All K-Series)	P-2101

*indicates a sub-assembly.

**indicates components of a sub-assembly.

Note: Item (B) Shaft must be taper reamed for pins in field.

REPLACEMENT PARTS FOR HEIDELBERG K-SERIES



GRIPPER CHAINS

KOR	HE-KØR1100
KORD	HE-KØRD1100
KORS	HE-KØRS1100

GRIPPER CHAIN CONNECTING LINKS - K-Series

(Used to connect the ends of the chain together. These are not gripper bar carrier links.)

A



B



(A) KOR, KORD, KORS (also used on M-Series) . . .P-8761

(B) KOR, KORD, KORS (offset link)P-8762

GRIPPER BAR CARRIER LINKS - K-Series

A



B



C



(A) Operators side P-8732

(A) Non-operators side P-8742

(B) Star rod carrier link (also used on M-Series) P-8734

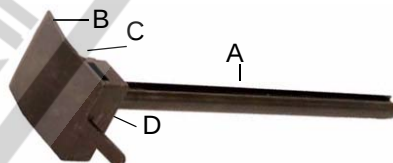
(C) Connecting plate P-8712-P

SPRING - K-Series - For ratchet pawl on delivery section.



P-362130

DELIVERY SIDE JOGGER - All K-Series - O.S. / D.S.



Complete HE-KS2160

(A) Shaft HE-KS2160-S

(B) Jogger plate HE-KS2160-P

(C) Set screw (to lock plate to shaft) P-865

(D) Set screw (to lock guide extension) P-2517

REPLACEMENT PARTS FOR HEIDELBERG K-SERIES

FRONT SHEET STOPS - KORA, KORD 62 / 64, KORS

A



B



C



- (A) KORA, KORD 62 (center) HE-KØRD2283-62
 (B) KORA, KORD 64, KORS (center) HE-KØRD2283-64
 (C) KORA, KORD 64, KORS (side) HE-KØRD2284

SHEET STOPS - KORD 62 / KORD 64

A



B



C



D



- (A) KORD 62 HE-KØRD2281-62
 [for ser. #335790 & below otherwise use HE-KØRD2281-64]
 (B) KORD 62 & 64 HE-KØRD2282-62
 [for ser. #335791 & above otherwise use HE-KØRD2281-64]
 (C) KORD 64 HE-KØRD2281-64
 (D) KORD 64 HE-KØRD2282-64
 [for ser. #335791 & above]

RUBBER STRIPPER FINGER - For sheet stops (only D & B) . . . HE-KS15112

SPRING - For valve on air pump.



(25 mm X 40 mm) HE-KØ280

VARIABLE SPEED PULLEY - K-Series

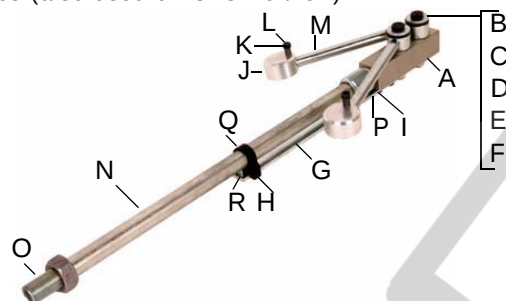
P-4291

• COMES WITH INSTALLATION INSTRUCTIONS.



REPLACEMENT PARTS FOR HEIDELBERG K-SERIES

POWDER TUBE ASSEMBLY - All K-Series (also used on GTO 46 / 52)



Complete - Short tube (A - R)

Complete - Long tube (A - R)

Powder tube sub assembly (A - M)

- (A) Manifold
- (B) Screw
- (C) Washer
- (D) Gasket
- (E) Rubber washer
- (F) Lock nut
- (G) Powder tube guide
- (H) Stop screw
- (I) Screw

Spray nozzle sub assembly (J - M)

- (J) Nozzle - 3 Holes
- (J) Nozzle - 8 Holes
- (K) Screw
- (L) Spring
- (M) Nozzle tube

Powder tube sub assembly - Short (N - R)

Powder tube sub assembly - Long (N - R)

- (N) Short tube (for HE-KØR6030)
- (N) Long tube (for HE-KØR6040)
- (O) Nut
- (P) Compression nut with gasket
- (Q) Guide collar
- (R) Set screw

HE-KØR6030

HE-KØR6040

HE-KØR6046

HE-KØR6050

P-2044

P-592

P-6422

P-11036

P-2616

HE-KØR6051

P-2351

P-2082

HE-KØR6047

HE-KØR6056

HE-466056

P-2921

P-15601

HE-KØR6055

HE-KØR6035

HE-KØR6045

HE-KØR6052

HE-KØR6053

P-2681

P-2941

HE-KØR6054

P-2499



Star Wheel - Star/Pointed Surface

(For the K/S/M Series, SM 102/72/74)

P-30842-0



Star Wheel - Smooth/Plain

(for the K/S/M Series, SM 102/72/74)

P-30842-S



Star Wheel - Knurled/Dimple

(for the K/S/M Series, SM 102/72/74)

P-30842-K

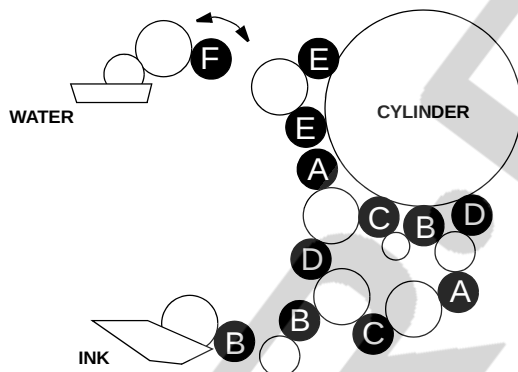
REPLACEMENT PARTS FOR HEIDELBERG K-SERIES



Star Rod Assemblies

K0R, K0RA, K0RD 62 HE-K0RD3170-62
K0RD 64. HE-K0RD3170-64

ROLLER KITS



KORD 62

INK ROLLER KIT P-31656

Consists of:

- (2) Blue Form / Distributor [A] P-30916
- (3) Red Form / Distributor / Ductor [B] P-30918
- (2) White Form / Distributor / Ductor [C] P-30917
- (2) Brown Form / Distributor / Ductor [D] P-30919

KORD 62

BAREBACK WATER ROLLER KIT P-31674

Consists of:

- (2) Bareback Water Form [E] P-31950
- (1) Water Ductor [F] P-30985

KORD 64

INK & WATER ROLLER KIT P-30494

Consists of:

- (2) Blue Form / Distributor [A] P-30910
- (2) White Form / Distributor [C] P-30911
- (3) Red Form / Distributor / Ductor [B] P-30912
- (2) Brown Form / Distributor [D] P-30913
- (3) Green (3M Sleeve) P-30914



Medium Bipin Fluorescent - K0RD
(Chain Delivery)

P-9720



Grease Gun Set - K Series
(also for SM 102/72, GT0 46/52, M and S Series)

P-5935

Grease Cartridge only

P-5993

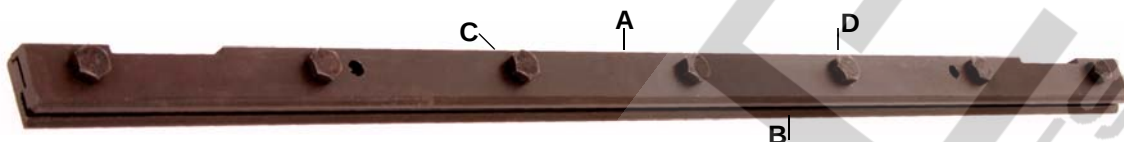
REPLACEMENT PARTS FOR HEIDELBERG M-SERIES



TRANSFER GRIPPER - MOZ
(also used on Speedmaster & SORK)

HE-MT225

BLANKET BARS ASSEMBLY



- | | |
|-----------------------------|----------|
| (A) Upper clamp | HE-MØ258 |
| (B) Lower clamp | HE-MØ256 |
| (C) Screw (7 per assembly) | P-2009 |
| (D) Spring (6 per assembly) | P-12319 |



GRIPPER CHAIN

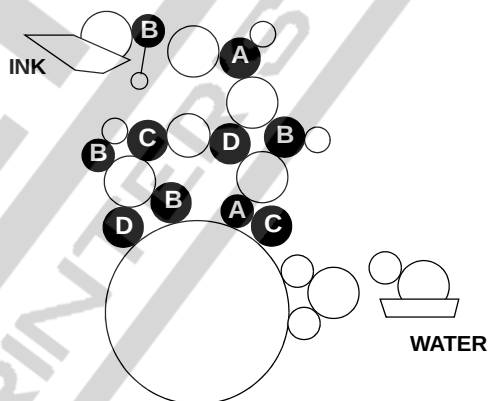
- | | |
|-----------------|-----------|
| COMPLETE | HE-MØ1100 |
| Connecting link | P-8761 |



STAR WHEEL ROD

- | | |
|-----------------------------|-----------|
| COMPLETE with spring | HE-MØ3170 |
| Spring only | HE-463110 |

ROLLER KITS



- | | |
|-------------------|---------|
| MO (conventional) | |
| INK ROLLER KIT | P-31839 |

Consists of:

- | | |
|---|---------|
| (2) Blue Form / Distributor [A] | P-31840 |
| (4) Red Form / Distributor / Ductor [B] | P-31841 |
| (2) White Form / Distributor [C] | P-31842 |
| (2) Yellow Form / Distributor [D] | P-31843 |

REPLACEMENT PARTS FOR HEIDELBERG M-SERIES



GRIPPER FINGER - All M-Series

Without urethane HE-M01050

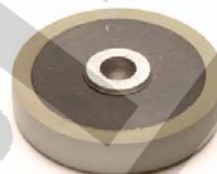
With urethane HE-M01020

Roller Tire

A



B



(A) Forwarding (Plastic) HE-M0454-P

(B) Hold Down (Steel) HE-M0454-S

Jogger Rod - M Series D.S.



HE-M01660

Impression Gripper - GTO 52VP and M-Series



With Urethane HE-M0237

Without Urethane HE-M0245

Compression Spring - For Impression Cylinder Shaft



HE-M0153

Jogger Rod Sleeve - SPD, M & S-Series



HE-M01669

Blue Polyurethane Hose (per meter)



ID 9mm OD 11mm P-9558

ID 4mm OD 6mm P-9557

ID 2.6mm OD 4mm P-9531

REPLACEMENT PARTS FOR HEIDELBERG M-SERIES

ALColor Drive Gear - M Series



HE-M0358AD

A



Journal

(A) D.S. HE-M0440

B



(B) O.S. HE-M0453



Ink Fountain End Blocks - MO Series

O.S. & D.S. (Set of 2) HE-M0566



Hickey Removers

SORS, SORD, SORM, MO P-29981



Sheet Smoother - M Series

HE-M0434



Spring - M Series Delivery Gripper Bar

Non-Operator Side HE-M01080

Operator Side HE-M01081



Adjusting Worm Gear

HE-M0416



Bipin Fluorescent - M0 P-9763

Medium Wave Infrared Lamp- M0 P-9765

REPLACEMENT PARTS FOR HEIDELBERG QUICKMASTER 46/46DI

- FEEDER SECTION -

SHEET SEPARATOR BAR - Quickmaster 46 / 46DI



HE-46117QM



SHEET STEADIER BRUSH KIT - 46DI

(includes all 9 brushes needed with screws)

COMPLETE P-31134

Brush only HE-46420QM

Screw P-2022

- INK SECTION & WATER SECTION -



INK FOUNTAIN ADJUSTING SCREW - Quickmaster 46

(also used on TOK)

P-2021



DOG AND WORM - Quickmaster 46

Worm & Dog Set HE-46464QM-K

Worm HE-46464QM

Dog HE-46428QM

Pin P-2834

INK FOUNTAIN BLADE



QUICKMASTER HE-46079QM

TEFLON DAMPENING ROLLER SEALS - 46 & 46DI



A

(A) Set of 1 each L.H. & R.H (95mm). . . . P-31161

(B) Set of 1 each L.H. & R.H (102mm). . . . P-31181



REPLACEMENT PARTS FOR HEIDELBERG QUICKMASTER 46/46DI



DAMPENING FELTS

Quickmaster 46 (no holes) P-11739



Quickmaster 46DI (3 holes) P-11740

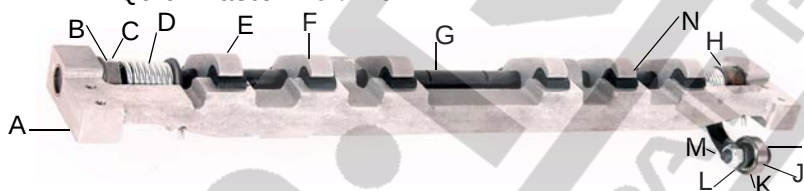


Blanket Washup Roller (also for Printmaster 46)

P-34H18

- DELIVERY SECTION -

GRIPPER BAR ASSEMBLY - Quickmaster 46 / 46DI



COMPLETE (46QM) HE-460990QM

COMPLETE (46DI) HE-460990QMDI

- (A) Anvil for 46(comes with P-11904 (Angled Pad) . . . HE-461090QM
- (A) Anvil for 46DI(comes with P-5631 (Flat Pad) . . . HE-461090QMDI
- (B) Set screw(not shown) P-2506
- (C) Adjusting collar P-6858
- (D) Gripper spring HE-461080QM
- (E) Delivery gripper for 46 HE-461020QM
- (E) Delivery gripper for 46DI HE-461020QMDI
- (F) Screw(not shown) P-2112
- (G) Gripper shaft HE-461060QM
- (H) Taper pin P-2810

GRIPPER LEVER ASSEMBLY HE-461040QM

(Consists of I thru M - also included with complete assembly)

- (I) Screw P-2103
- (J) Washer P-5569
- (K) Ball bearing P-11113
- (L) Gripper lever only HE-461041QM
- (M) Stop nut P-2610
- (N) Rubber pad (Flat) P-5631
- (N) Rubber pad (angled) P-11904

REPLACEMENT PARTS FOR HEIDELBERG QUICKMASTER 46/46DI



GRIPPER CHAINS

QUICKMASTER 46 HE-461100QM

QUICKMASTER 46DI HE-461100DI



TAPE TRACK - Quickmaster 46DI - For guide pulley.

HE-463130DI



Pump Filter - Quickmaster 46

P-9470



Hose - Quickmaster 46 and Quickmaster 46DI
(also for M Series and TOK)

59 inches

P-5248

18 inches

P-5258

6 1/2 inches

P-5263



Gripper - Impression Cylinder
(also for TOK/TOM)

HE-46237QM



Plate Spring

4mm HE-46099QM-4mm

6mm HE-46099QM-6mm



Gear-Metering Roll

HE-46555QM



Ink Fountain End Blocks

Set of 2 HE-46566QMDI

REPLACEMENT PARTS FOR HEIDELBERG SPEEDMASTER 52/72/74/102

- FEEDER SECTION -



FORWARDING RETAINER SPRING - Speedmaster 72 / 102
On suction head.

HE-SØ842

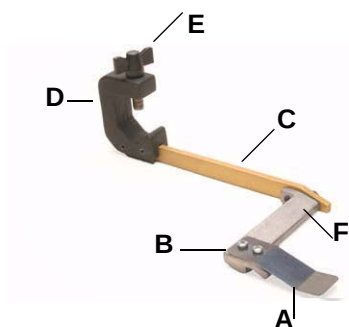


SPRING - Speedmaster 72 / 102

For forwarding sucker.

(21 mm X 50 mm) HE-72770

SHEET SMOOTHER - Speedmaster 72 / 102 (also used all S-Series)



COMPLETE (Operators side) . . . HE-SØ562

COMPLETE (Drive side) HE-SØ568

(A) Spring plate HE-SØ779

(B) Screw P-10207

(C) Bar only ** HE-SØ483

(D) Block HE-SØ359

(E) Thumb screw P-2923

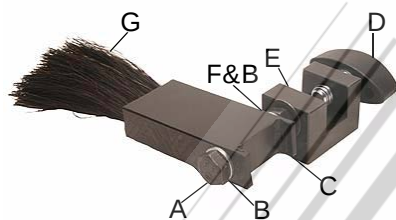
(F) Spacer piece (oper. side) . . . HE-SØ541

(F) Spacer piece (drive side) . . . HE-SØ573

** bar (A) alone have no holes and is only sold with complete assembly.

SHEET STEADIER BRUSH - Speedmaster 72 / 102

(also used on all S-Series)



Complete HE-SR467

(A) Hex head screw P-2077

(B) Flat washer P-581

(C) Nut P-2603

(D) Thumb screw P-2924

(E) Bracket only HE-SR485

(F) Spring washer P-654

(G) Sheet steadier brush HE-SR475

SHEET STOP - All S-Series



HE-102100



SPRING - Speedmaster 72 / 102

For impression cylinder gripper.

(14.5 mm X 45.0 mm) HE-102843

REPLACEMENT PARTS FOR HEIDELBERG SPEEDMASTER 52/72/74/102



SPRING - Speedmaster 72 / 102
For transfer gripper.

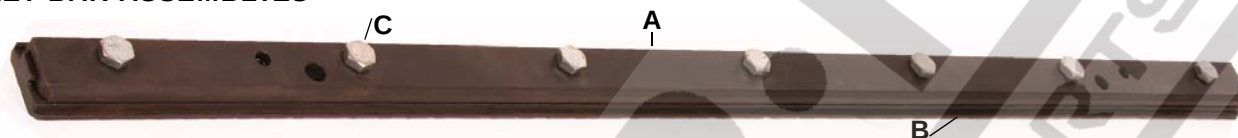
(13.5 mm X 37 mm) HE-102660



FEED DRUM GRIPPER - Speedmaster 72 / 102

HE-72225

BLANKET BAR ASSEMBLIES



COMPLETE (Speedmaster 72) - Pictured HE-72252

COMPLETE (Speedmaster 102) HE-102252

- (A) Upper clamp (72) - Pictured HE-72258
- (A) Upper clamp (102) HE-102258
- (B) Lower clamp (72) - Pictured HE-72256
- (B) Lower clamp (102) HE-102256
- (C) Screw (72, 7 per assy. / 102, 10 per assy.) P-2010
- (D) Spring (72, 4 per assy. / 102, 5 per assy.) (not shown) P-12319



Guide Roller - Speedmaster 72/102
(for S and M-Series)

P-72184



Suction Tape - Speedmaster 74

Gray (Set of 3) P-29988

Yellow (Set of 3) P-29989

- INK & WATER SECTION -



SPRING - Speedmaster 102
On ink unit.

(11.5 mm X 60 mm) HE-102673

REPLACEMENT PARTS FOR HEIDELBERG SPEEDMASTER 52/72/74/102

INK FOUNTAIN BLADES



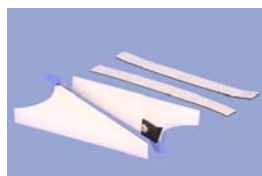
Speedmaster 72 (also for SORM) HE-SØRM095
Speedmaster 102 (also for SORSZ) HE-SØRSZ095



INK BLADE ADJUSTING SCREW - Speedmaster 72 / 102
(also used on GTO 46/52, M-Series, S-Series)

P-2928

INK FOUNTAIN STOP PLATES



Speedmaster 72 - Set of OS & NOS HE-72566
Speedmaster 74 - Set of OS & NOS HE-74566
Speedmaster 102 - Set of OS & NOS HE-102566
Speedmaster 52 - Set of OS & NOS HE-52566SM

Spring plate for 72 / 102 (O.S.) HE-72261
Spring plate for 72 / 102 (N.O.S.) HE-72082
Hickey picker for 72 / 102 P-31108
Screw for Hickey Picker P-9224



Alcolor Damp Drive Gear - Long
(for Speedmaster 102)

HE-102358AD



Segment for Cam Gear
(for Alcolor Speedmaster 102)

HE-102366AD



Intermediate Gear
(for Alcolor Speedmaster 102)

Large HE-102368-L
Small HE-102368-S

REPLACEMENT PARTS FOR HEIDELBERG SPEEDMASTER 52/72/74/102



Journal O.S. - for Metering Roll
(for Speedmaster 102)

HE-102453



Ink Spacer - Speedmaster 72
(also for S-series)

P-6729



Dampening Spacer - Speedmaster 72/102
(also for S-Series)

P-6731



Adjusting Nut - Alcolor Speedmaster 102

Meter Roll Drive Shaft P-6765

- DELIVERY SECTION -



GRIPPER PADS - Speedmaster 72 / 102

(A) Ultraviolet / infrared dryers HE-721061-U

(B) Standard HE-721061



CAM ROLLER - For Gripper Bar Operating Lever

P-6871



GRIPPER BAR OPERATING LEVER - Speedmaster 72 / 102

HE-721040



Reversing Gripper - Plain Tip
(for Speedmaster 72, 102, M-Series)

HE-721020-R

REPLACEMENT PARTS FOR HEIDELBERG SPEEDMASTER 52/72/74/102



STAR ROD SHAFT ASSEMBLIES (COMPLETE ASSEMBLY)

Speedmaster 72 (also used on SORMZ) . . . HE-SM3170

Speedmaster 102 (also used on SORSZ) . . . HE-SS3170

Spring for both. HE-SØR3110

NOTE: THESE DO NOT INCLUDE STAR BRUSHES OR WHEELS.



STAR ROD BRUSHES

COMPLETE P-30842

Brush only P-30842-B

Collar only P-30842-C

Rubber O-Ring P-553



GRIPPER CHAIN - Speedmaster 72

HE-721100



Pneumatic Spring - Speedmaster 102

Delivery P-29990

Safety Guard P-29991



Delivery Blowdown Fan - Speedmaster 102 (also for M Series)

Terminal Connection P-4204

Wire Connection P-4205



Starter - Speedmaster 52/102 (also for T0K)

P-9850



Paper Retriever - Speedmaster 102/72 (also for GT0 52 and M Series)

P-5999

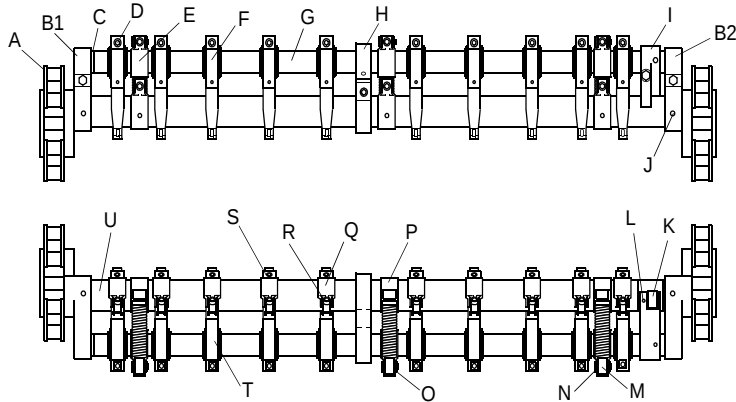


Fluorescent Lamp - Speedmaster 102

P-9855

REPLACEMENT PARTS FOR HEIDELBERG SPEEDMASTER 52/72/74/102

GRIPPER BAR ASSEMBLY - Speedmaster 72



COMPLETE	HE-720990
COMPLETE for ultraviolet.	HE-1020990-U
(A) Chain link - 4 ea.	P-8715
(B-1)Carrier link assembly - operators side.	HE-720991
(B-1)Carrier link assembly - operators side.	HE-1020991
(B-2)Carrier link assembly - non-operators side	HE-720992
(B-2)Carrier link assembly - non-operators side	HE-1020992
- Link only - for (B-1)	HE-720991-L
- Link only - for (B-1)	HE-1020991-L
- Link only - for (B-2)	HE-720992-L
- Link only - for (B-2)	HE-1020992-L
- Inner chain link - 2 for each assembly	P-8715
- Needle bearing	P-3461
- Dowel pin for P-8715 - 2 for each assembly	P-2898
(C) Washer	P-2738
(D) Screw	P-2103
(E) Clamping piece	HE-721066
(F) Finger	HE-721020
(G) Gripper supporting shaft	HE-721060
(G) Gripper supporting shaft	HE-1021060
(H) Center pivot bearing	HE-721092
(I) Gripper operating lever	HE-721040
(J) Taper pin - 3 per complete assembly	P-2865
(K) Cam roller	P-6871
(L) Set screw	P-10017
(M) Spring guide	P-2970
(N) Pin	P-4768
(O) E-Ring	P-2759
(P) Clamp	HE-721067
(Q) Clamping piece	HE-721065
- Screw	P-2103
- Nut	P-2603
- Lockwasher	P-10836
(R) Screw	P-2143
(S) Gripper pad for Ultraviolet (Zinc Plated)	HE-721061-U
(T) Clamp	HE-721064
(U) Shaft	HE-721090
(U) Shaft	HE-1021090

REPLACEMENT PARTS FOR HEIDELBERG SPEEDMASTER 52/72/74/102



Grooved Gripper Pads - Speedmaster 72

- (A) Cross Grooved HE-72422-CG
- (B) Parallel Grooved HE-72422-PG

Grooved Gripper Pads - Speedmaster 102

- (A) Cross Grooved HE-102422-CG
- (B) Parallel Grooved HE-102422-PG
- (C) Diamond Grooved HE-102422-DG



Gripper Pad - Cross Groove

- Operator's Side HE-72442-0
- Center HE-72442-C
- Drive Side HE-72442-D



Hickey Remover - Speedmaster 74

P-29982



Hickey Remover - Speedmaster 52

P-29983



Miniature Bipin Filament Lamp - Speedmaster 74/102, M-Series

P-4230



Numbering Head - Backward 3/16 Gothic

(For Speedmaster 52, Quickmaster 46 and GT0 series)

Convex (Vertical) P-31026

Straight (Horizontal) P-31028

REPLACEMENT PARTS FOR HEIDELBERG S-SERIES

- FEEDER SECTION -



SPRING - S-Series
For lifting sucker.

HE-SØ170



FORWARDING RETAINING SPRING - S-Series

(also used on M-Series & Speedmaster 72 / 102)

HE-SØ842



SHEET STOP - All S-Series

(also used on M-Series & Speedmaster 72 / 102)

HE-102100



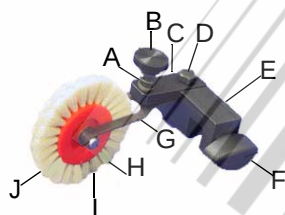
SHEET SMOOTHER PLATE SPRING

(also used on Speedmaster 72 / 102)

(A) SORZ, SORDZ, SORSZ. HE-SØ588

(B) SORKZ, SORMZ. HE-SØ924

FEEDER BRUSH WHEEL - S-Series, Speedmaster 72 / 102



COMPLETE (white brush) HE-SR403

COMPLETE(black brush) HE-SR767

- (A) Spring P-12319
- (B) Thumb screw P-2903
- (C) Small bracket HE-SR498
- (D) Hex head screw. P-2043
- (E) Large bracket HE-SR473
- (F) Thumb screw P-2924
- (G) Holder HE-SR492
- (H) Pin. P-4777
- (I) Brush wheel (WHITE). HE-SR420
- (I) Brush wheel (BLACK). HE-SR500
- (J) E-Ring for P-4777 P-2753

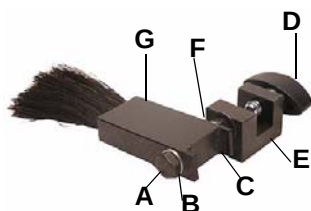
WHITE BRUSH IS FOR
PAPER STOCK

BLACK BRUSH IS FOR
CARDBOARD STOCK.

REPLACEMENT PARTS FOR HEIDELBERG S-SERIES

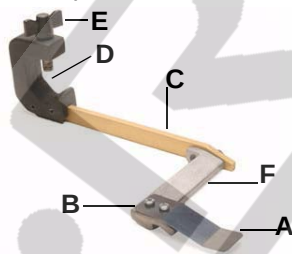
SHEET STEADIER BRUSH - All S-Series

(also used on Speedmaster 72 / 102)



COMPLETE	HE-SR467
(A) Hex head screw	P-2077
(B) Flat washer	P-581
(C) Nut	P-2603
(D) Thumb screw	P-2924
(E) Bracket only	HE-SR485
(F) Spring washer	P-654
(G) Sheet steadier brush	HE-SR475

SHEET SMOOTHER - All S-Series (also used on Speedmaster 72 / 102)



COMPLETE (Operators side) HE-SØ562

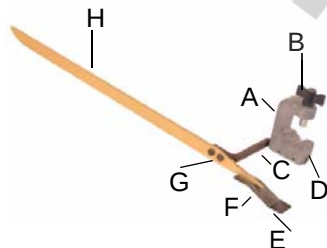
COMPLETE (Drive side) HE-SØ568

(A) Spring plate	HE-SØ779
(B) Screw	P-10207
(C) Bar only **	HE-SØ483
(D) Block	HE-SØ359
(E) Thumb screw	P-2923
(F) Spacer piece (oper. side)	HE-SØ541
(F) Spacer piece (drive side)	HE-SØ573

** bars (A) alone have no holes and need to be drilled per your existing block.

SHEET SMOOTHER - SB-Series

COMPLETE HE-SBD568



(A) Block only	HE-SBD359
(B) Thumb screw	P-2923
(C) Spacer bracket	HE-SBD573
(D) Roll pin	P-516
(E) Plate spring	HE-SØ779
(F) Pan head screw	P-2355
(G) Hex head screw	P-2031
(H) Bar only	HE-SBD483

REPLACEMENT PARTS FOR HEIDELBERG S-SERIES

- CYLINDER SECTION -



SPRING - All S-Series - For feed drum

HE-SØ179



AXIAL BEARING DISK - For feed drum.

P-3422

DISK WASHER (RACE)

P-2722



FEED DRUM GRIPPER - All S-Series
(also used on M-Series & Speedmaster 72 / 102)

HE-72225



TRANSFER GRIPPER - SORK
(also used on Speedmaster & MOZ)

HE-MT225



IMPRESSION GRIPPER - SORKZ

HE-SK245

BLANKET BAR ASSEMBLIES



COMPLETE (**SORDZ**) HE-SØRDZ252
COMPLETE (**SORKZ**) HE-SØRKZ252
COMPLETE (**SORZ**) HE-SØRZ252

- (A) Upper clamp (**SORDZ**) HE-SØRDZ258
- (A) Upper clamp (**SORKZ**) HE-SØRKZ258
- (A) Upper clamp (**SORZ**) HE-SØRZ258
- (B) Lower clamp (**SORDZ**) HE-SØRDZ256
- (B) Lower clamp (**SORKZ**) HE-SØRKZ256
- (B) Lower clamp (**SORZ**) HE-SØRZ256
- (C) Spring (**All models**)(not shown) P-12319
- (D) Screw (**All Models**) P-2009

REPLACEMENT PARTS FOR HEIDELBERG S-SERIES

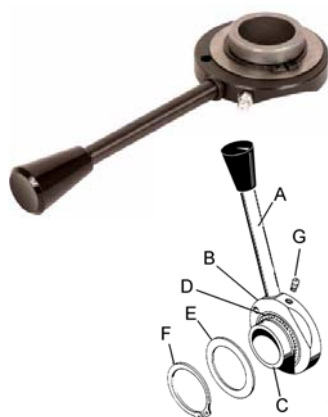
- INK & WATER SECTION -

INK FOUNTAIN BLADES



SORDZ	HE-SØRDZ095
SORKZ	HE-SØRKZ095
SORM (also for Speedmaster 72)	HE-SØRM095
SORSZ (also for Speedmaster 102)	HE-SØRSZ095
SORZ	HE-SØRZ095

OVER RUNNING CLUTCH ASSEMBLY - All S-Series



COMPLETE HE-SØ259

(A) Lever	P-320416
(B) Collar	P-6786
(C) Bearing race	HE-SØ261
(D) One way clutch bearing	P-3447
(E) Washer	P-11810
(F) Retaining ring	P-2789
(G) Grease fitting	P-3677

WORM HOUSING - S-Series - For ink distributor rollers.



HE-SØ418

SPRING - All S-Series

For dampening roller journal and vibrator control spring rod.
(also for Speedmaster 72 / 102)



HE-SØR525

SHUT OFF VALVE - For water bottles.



P-11956

REPLACEMENT PARTS FOR HEIDELBERG S-SERIES

- DELIVERY SECTION -



GRIPPER CHAIN - SORD

HE-SØRD1100



DELIVERY GRIPPER - All S-Series

Gripper only

HE-SK1000



GRIPPER HOLDER - All S-Series

HE-721064

STAR ROD ASSEMBLY (COMPLETE ASSEMBLY)



SORZ HE-SR3170

SORKZ HE-SK3170

SORMZ (also used on Speedmaster 72) . . . HE-SM3170

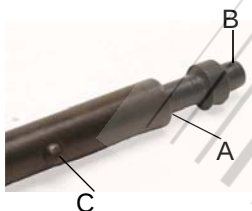
SORSZ (also used on Speedmaster 102) . . HE-SS3170

S-Cylinder (33 3/4 O.A.L.) HE-SCP3170

Spring only for all HE-SØR3110

NOTE: THESE DO NOT INCLUDE STAR BRUSHES OR WHEELS.

STAR ROD ASSEMBLY



SORDZ - Complete HE-SD3170

(A) Spring only HE-KØR3110

(B) End pin - (not sold separately) P-4779

(C) Button rivet P-10376

NOTE: THESE DO NOT INCLUDE STAR BRUSHES OR WHEELS.

STAR ROD BRUSHES



COMPLETE P-30842

Brush only P-30842-B

Collar only P-30842-C

Rubber O-Ring P-553

REPLACEMENT PARTS FOR HEIDELBERG S-SERIES



Spring - For Feed Table
(for S Series, M Series, SM 102)

HE-S0148



Jogger Rod

O.S. HE-S01660-0

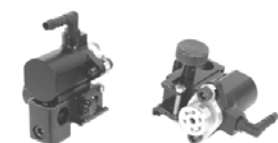
D.S. HE-S01660-D



Hold Down Roll Complete

Rubber (SM 102, S, M-SERIES) HE-S0434-R

Steel (SM 102 AND S SERIES) HE-S0434-S



Forwarding Sucker - S Series
(also for SM 72/102 and M Series)

O.S. & D.S Set. HE-S0990

O.S. HE-S0990-OS

D.S. HE-S0990-DS



Commutator - Carbon
(25mm x 10mm x 12mm)

P-9769



Hook - S Series

P-8704



Hose - Per Meter
(for S and M Series, SM 102/74/52)

P-9511

REPLACEMENT PARTS FOR HEIDELBERG
TOM/TOK

- CYLINDER SECTION -



SPINDLE - For blanket cylinder

P-27744

- INK & WATER SECTION -



INK FOUNTAIN STOP PLATE - TOK

HE-TØ792



INK FOUNTAIN ADJUSTING SCREW - TOK
(also used on GTO 46 & GTO 52 Numbering device, M-Series,
and Quickmaster 46)

P-2021

INK FOUNTAIN BLADE - TOK / TOM



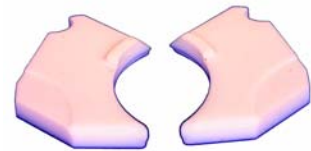
HE-TØØ95

WATER FOUNTAIN TRAY



TOK / TOM HE-TØ316

TEFLON SEALS - TOK / TOM - For use on Varn units
1 pack consists of: (1) Right hand seal and (1) left hand seal.



- 1 Pack only P-30713
- Set of 5 packs P-30833
- Set of 10 packs P-30734

REPLACEMENT PARTS FOR HEIDELBERG TOM/TOK

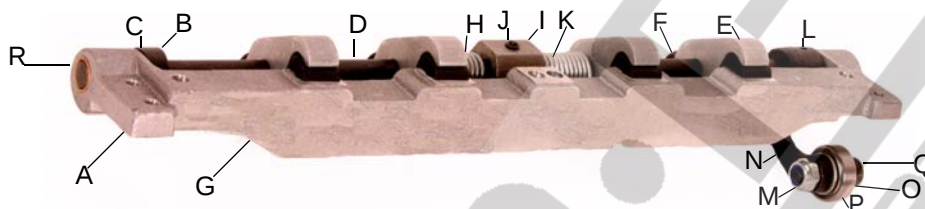
- DELIVERY SECTION -



GRIPPER CHAINS - TOK

Sold as a set HE-TØ1100

GRIPPER BAR ASSEMBLY - TOK

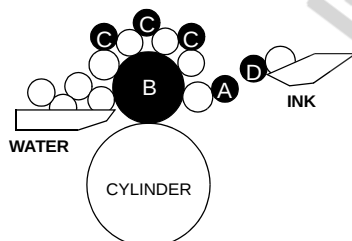


Complete	HE-TØØ990
(A) Anvil	HE-TØ1090
(B) Set screw (not shown)	P-2506
(C) Collar	P-6728
(D) Shaft	HE-TØ1060
(E) Gripper finger	HE-TØ1020
(F) Cap screw	P-2112
(G) Gripper pad	P-11904
(H) Gripper spring (short)	HE-TØ1085
(I) Tension collar	P-6734
(J) Set screw	P-2512
(K) Gripper spring (long)	HE-TØ1080
(L) Taper pin	P-2810
(M) Stop nut	P-2610
(N) Gripper operating lever	HE-TØ1041
(O) Washer	P-580
(P) Ball bearing	P-11113
(Q) Screw	P-2103
(R) Bushing	P-3239



Carbon Brush - (TØM/TØK)

P-9440



ROLLER KITS - TOK

INK ROLLER KIT (short)P-30698

Consists of:

- (1)Short Ink Transfer [A]P-30932
- (1)Short Ink Form [B]P-30934
- (3)Short Ink Rider [C]P-30936
- (1)Short Ink Vibrator [D]P-30931

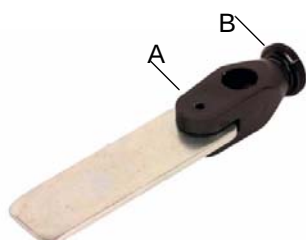
REPLACEMENT PARTS FOR HEIDELBERG WINDMILL 10x15/13x18

- FEEDER SECTION -



SPRING - 10 x 15, 13 x 18
For throw-off lever on feeder section.

HE-WI934



HOLDER ASSEMBLY - WINDMILL PLATENS
(also used on GTO 46 / 52)

COMPLETE. HE-WI434

(A) Replacement roll pin P-2839

(B) Replacement thumb screw P-2022



SPRING - 10 x 15, 13 x 18
For handle on front lay gauge
(5.5 mm X 22 mm) HE-WI786



ADJUSTING SCREW - 10 x 15, 13 x 18
For lay bar.
39mm. HE-WI35-39
32mm. HE-WI135-32

- INK SECTION -



INK DISTRIBUTOR RUNNER - 10x15
HE-WI466



BALL BEARING for form rollershaft
9.5 mm ID P-11183
10 mm ID P-838

INK FORM ROLLER



Windmill 10 x 15 P-37H10



BUFFER SPRING - 10 x 15, 13 x 18
For roller carriage.
(32 mm X 98 mm) HE-WI444

REPLACEMENT PARTS FOR HEIDELBERG WINDMILL 10x15/13x18

INK FOUNTAIN BLADE



10x15 HE-WI095-15
13x18 HE-WI095-18



INK BLADE ADJUSTING SCREWS - 10x15, 13x18
(also used on K-Series)

P-2929



SPRING - 10 x 15
On lever for vibrator roller.

(7.5 mm X 24 mm) HE-WI522

- DELIVERY SECTION -

GRIPPER BAR ASSEMBLY



COMPLETE 10x15 HE-WI0990-15
COMPLETE 13x18 HE-WI0990-18

SCREW - For gripper bar opening arm. . . . HE-T1307



POWDER TUBE NOZZLE

HE-WI6056



POWDER NOZZLE TUBE

HE-WI6055



BOWDEN CABLE - 10x15

(Note: Only a section of complete cable is pictured here)

HE-WI3101

REPLACEMENT PARTS FOR HEIDELBERG WINDMILL 10x15/13x18

- DRIVE SECTION -



SPRING - 10 x 15, 13 x 18
Near clutch tongue on drive mechanism.
(conical - maj. o.d. 8 mm X o.a.l. 9 mm)

HE-WI640

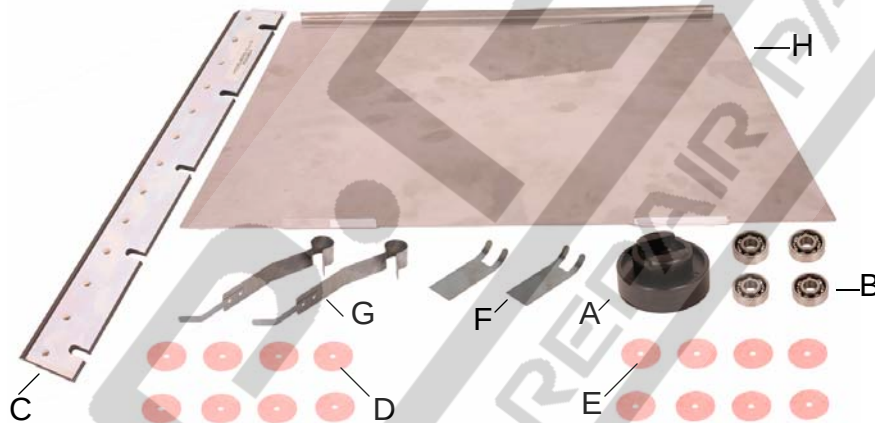


SPRING - 10 x 15, 13 x 18
For speed pulley.

(67 mm X 256 mm)

HE-WI046

EMERGENCY KITS - For WINDMILLS 10x15, 13x18



WINDMILL 10 X 15 P-30840

Consists of:

- (A) Ink distributor runners - (4 pcs.) HE-WI466
- (B) Bearings - (4 pcs) P-11183
- (C) Wash up blade - (1 pc.) P-30209
- (D) Sucker feet (3/16" i.d.) - (8 pcs.) P-7566
- (E) Sucker feet (1/8" i.d.) - (8 pcs.) P-5234
- (F) Middle sheet separators - (2 pcs.) HE-WI117
- (G) End sheet separators - (2 pcs.) HE-WI114
- (H) Cylinder jacket - (1 pc.) P-30850

WINDMILL 13 X 18 P-31140

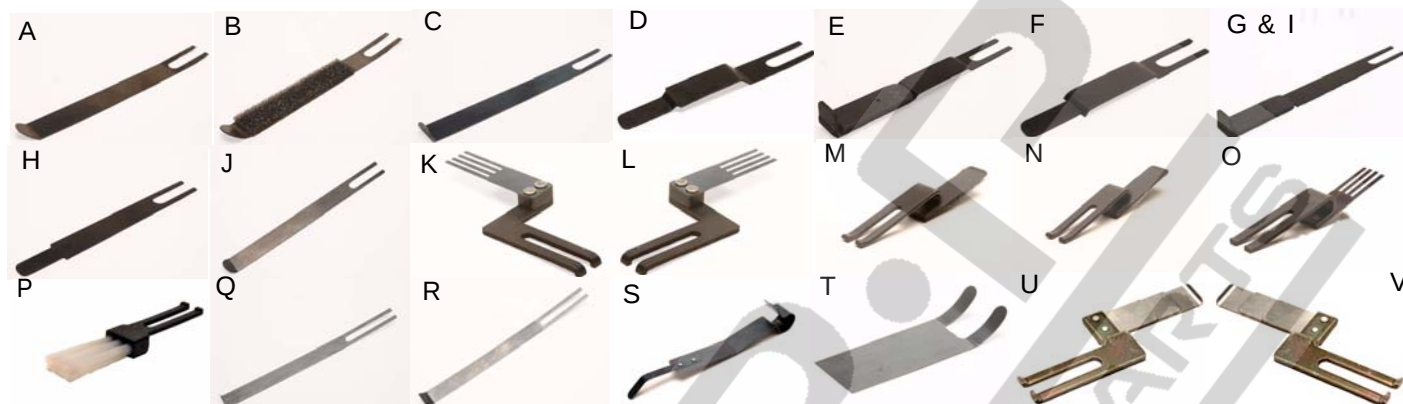
Consists of:

- (B) Bearings for ink distributor runners - (4 pcs. each) P-11183
- (C) Wash up blade - (1 pc.) P-30243
- (D) Sucker feet (5/32" i.d.) - (20 pcs. each) P-7581
- (F) End sheet separators - (6 pcs. each) HE-WI114
- (G) Middle sheet separators - (2 pcs. each) HE-WI117
- (H) Cylinder jacket - (1 pc.) P-30858

REPLACEMENT PARTS FOR HEIDELBERG SHEET SEPARATORS

- FEEDER SECTION -

SHEET SEPARATORS



(A)	KORD (45°)	HE-KØ114
(B)	KORD (45° with pad)	HE-KØ420
(C)	KORD (90°)	HE-KØ117
(D)	K-Series	HE-KS117
(E)	K-Series w/hood.	HE-KS114
(F)	GTO 46	HE-46117
(G)	GTO 46 (with hood)	HE-46114
(H)	GTO 52	HE-52117
(I)	GTO 52 (with hood)	HE-52118
(J)	GTO 52 (45°)	HE-52114
(K)	GTO 52 Stream Feed - Operators Side	HE-52106
(L)	GTO 52 Stream Feed - Non-op. Side	HE-52107
(M)	M/S Series	HE-SØ117
(N)	M/S Series	HE-SØ114
(O)	M/S Series	HE-SØ106
(P)	M/S Series	HE-SØ107
(Q)	SB Series (90°)	HE-SB117
(R)	SB Series (45°)	HE-SB114
(S)	WINDMILL	HE-WI114
(T)	WINDMILL	HE-WI117
(U)	SPEEDMASTER 52 Stream Feed - Operators Side	HE-52106SM
(V)	SPEEDMASTER 52 Stream Feed - Non-op. Side	HE-52107SM



RUBBER HOOD

For HE-KS114, HE-46114, HE-52118
(key letters "E, G, & I" shown above)

HE-46114-R

SHEET SEPARATOR - Quickmaster 46 / 46DI

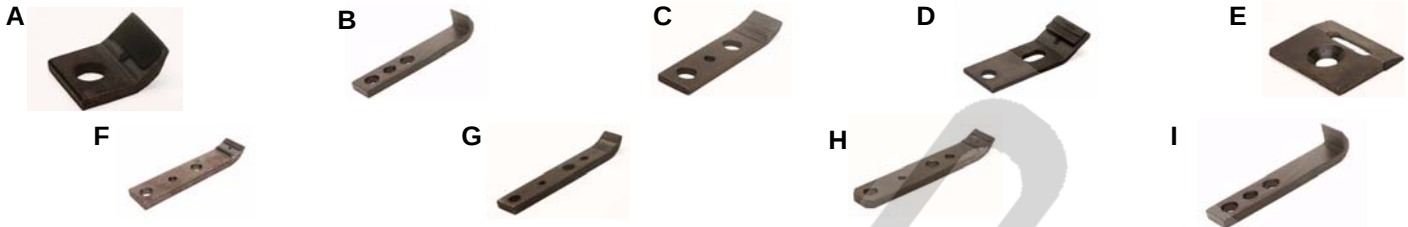


HE-46117QM

REPLACEMENT PARTS FOR HEIDELBERG

GRIPPER FINGERS

GRIPPER FINGERS



GTO 46 / 52

- (A) Transfer and Impression drum (urethane tip) . . . HE-52245
- (A) Transfer and Impression drum (plain metal tip) . . HE-52237
- (B) Impression—Perfecting drum (urethane tip) HE-MØ237

K-SERIES

- (C) Transfer and Impression drum (metalized grit tip) HE-KØR225

M-SERIES

- (D) Feed drum (urethane tip) HE-72225
- (A) Transfer and Impression drum (urethane tip) . . . HE-52245
- (A) Transfer and Impression drum (plain metal tip) . . HE-52237
- (A) Transfer drum—Coating unit (plain metal tip) . . . HE-52237
- (A) Impression drum—Coating unit (urethane tip) . . . HE-52245
- (A) Impression drum—Coating unit (plain metal tip) . HE-52237

QUICKMASTER 46 / 46DI & TOM / TOK

- (E) Impression drum (urethane tip) HE-46237QM

S-SERIES

- (F) Transfer and Impression drum (urethane tip) . . . HE-SK237
- (F) Transfer and impression drum (plain metal tip) . . HE-SK245
- (J) Impression cylinder gripper-SBD (urethane tip) . . HE-SBD237

SPEEDMASTER 72

- (F) Transfer and Impression drum (urethane tip) . . . HE-SK237
- (F) Transfer and Impression drum (plain metal tip) . . HE-SK245
- (G) Impression—Perfecting drum (urethane tip) HE-72237S
- (G) Impression—Perfecting drum (plain metal tip) . . . HE-72245S
- (G) Transfer drum (large)—Perfecting (urethane tip) . HE-72237S
- (G) Transfer drum (large)—Perfecting (plain metal tip) HE-72245S

SPEEDMASTER 102

- (H) Feed drum (urethane tip) HE-102237
- (H) Feed drum (plain metal tip) HE-102245
- (H) Transfer and Impression drum (urethane tip) . . . HE-102237
- (H) Transfer and Impression drum (plain metal tip) . . HE-102245
- (I) Impression—Perfecting drum (urethane tip) HE-102224
- (I) Impression—Perfecting drum (plain metal tip) . . . HE-102225

REPLACEMENT PARTS FOR HEIDELBERG SUCKER FEET, SUCKER BAR SLIDES, FILTERS

SUCKER FEET

							
(A)	GTO						
(B)	HEIDELBERG/KLUGE - (7/8" O.D.)						
(B)	K-Series - (1-1/16" O.D.)						
(C)	HEIDELBERG - (5/32" I.D. x 1" O.D.)						
(C)	WINDMILL - (5/32" I.D. x 7/8" O.D.)						
(C)	WINDMILL - (1/8" I.D. x 29/32 O.D.)						
(D)	SOR - (1-1/4" O.D.)						
(D)	MO/SOR - (1-3/16" O.D.)						
(D)	MO/SOR - (1-1/2" O.D.)						
(E)	K-Series/SORKZ - For tissue paper						
(F)	Quickmaster 46 / 46DI						
(G)	TOM / TOK						

SUCKER BAR SLIDES



GTO-46 (165 mm long - 2.5 mm holes red)	P-30752
GTO-46 (63 mm long - 2.5 mm holes red)	P-30753
WINDMILL 10x15 (261 mm long - 2.5 mm holes red)	P-30754
WINDMILL 10x15 (261 mm long - 3.8 mm holes yellow)	P-30755
WINDMILL 10x15 (261 mm long - 1.6 mm holes pink)	P-30756
WINDMILL 13x18 (327 mm long - 2.5 mm holes Red)	P-30797
WINDMILL 13x18 (327 mm long - 3.9mm holes Yellow)	P-30798
WINDMILL 13x18 (327 mm long - 1.6 mm holes Pink)	P-30799

- BASE & DRIVE SECTION -

FILTER CARTRIDGES



For TL6DV Pump	P-1147HT6
For TL12DV Pump	P-1147HT12
For TL61TV Pump	P-1147HT61
For TL81TV Pump	P-1147HT81

FILTER SCREENS



Windmill Platens (23.5mm Metal Base O.D.)	P-9410
GTO 46 & 52 (27.5mm Metal Base O.D.)	P-9411
GTO 46/52, Windmill (38mm Metal Base O.D.)	P-9412

REPLACEMENT PARTS FOR HEIDELBERG

BELTS, LIMIT SWITCHES



SILENCER - GTO 46/52, K-Series, SB-Series, & Windmill Platens

P-9413

RIBBED V-BELTS



TOK - Drive motor (610mm)	P-3780
TOK - Drive shaft (762mm)	P-3783
GTO 46 - Drive motor (1168mm)	P-3785
GTO 46/52 - Drive belt from variable speed pulley (900mm)	P-3716
GTO 52 - Drive motor (1321mm)	P-3788
GTO 52 Z/P, V/P - Drive motor (1016mm)	P-3790
GTO 52 Z/P, V/P - Drive motor (1397mm)	P-3791
Quickmaster 46DI - (long)	P-3779
Quickmaster 46DI - (short).	P-3778
M0FP, M0ZP	P-3777



DRIVE BELTS - For GTO 46 / 52 Spray Powder Units

50 Cycle	P-3706
60 Cycle	P-3705

COG BELTS



K Series - 50 cycle motors	P-3885
K Series - 60 cylce motors	P-3889
Windmill 10 X 15 - Main drive	P-3893
Windmill 13 X 18 -Main drive.	P-3722

REPLACEMENT PARTS FOR HEIDELBERG ELECTRICAL, CARBON BRUSHES, REPAIR KITS

- ELECTRICAL -

LIMIT SWITCHES



A



B



C



D

- (A) GTO 46/52, M/S Series, Speedmaster 72/102 P-9836
- (B) GTO 46/52, M/S Series, Speedmaster 72/102 P-9837
- (C) GTO 52, M-Series, Spdmst 102 (snap action) P-9838
- (C) M-Series (slow action) P-9839
- (D) GTO 46 / 52 - Located behind blower tubes. P-4074



ROLLER SNAP SWITCH - S Series, SM 102/72, M Series

(on OS outer delivery frame)

P-9805



Snap Switch - Quickmaster, TOK

P-4446



FLOURESCENT BULBS

8 Watt - GTO 46 / 52, TOK P-9743

14 Watt - KORD 64, S-Series P-9726

SLIP RING BRUSHES



K-Series (shown) P-9428

S-Series P-9438

S-Series P-9439

Paired Collector Brush P-9429

REPLACEMENT PARTS FOR HEIDELBERG

CAM FOLLOWERS



CARBON BRUSHES

Speedmaster 102	P-9430
Carbon Brush (shown)	P-9431
Carbon Brush	P-9432
Speedmaster	P-9433
Speedmaster 102Z	P-9434
102+L, 102Z (Main motor)	P-9435
Speedmaster 102V	P-9436
102D	P-9437
TOK/TOM (Motor)	P-9440

- HARDWARE EMERGENCY KITS -



COMPLETE MASTER KIT	P-30397
NUT KIT - 43 pcs.	P-30392
SCREW KIT - 168 pcs.	P-30393
PIN KIT - 100 pcs.	P-30394
RING KIT - 47 pcs.	P-30395
WASHER KIT - 60 pcs.	P-30396

CAM FOLLOWERS



GTO 46

(A) Transfer & impression cylinder / gripper shaft.	P-3441
(B) Side lay shaft.	P-4368

GTO 52

(A) Transfer & imp. cyl. & storage drum / gripper shaft.	P-3441
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K-SERIES

(C) Imp. cyl.shaft / sucker bar mechanism outer lever.	P-6870
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M-SERIES

(D) Transfer & imp. cyl. & storage drum / gripper shaft.	P-3416
(E) Reversing drum.	P-3443
(F) Register feed drum / gripper shaft.	P-3444

SORZ / SORDZ / SORKZ / SORMZ / SORSZ

(G) Register feed drum / gripper shaft ..(cam facing cylinder O.S. & D.S.)	P-3442
(H) Register feed drum / gripper shaft ..(cam facing side frames O.S. & D.S.)	P-3445
(F) Impression cylinder & storage drum / gripper shaft.	P-3444

SPEEDMASTER 72 / 102

(G) Register feed drum / gripper shaft ..(cam facing cylinder O.S. & D.S.)	P-3442
(H) Register feed drum / gripper shaft ..(cam facing side frames O.S. & D.S.)	P-3445
(F) Transfer & impression cylinder / gripper shaft.	P-3444
(H) Transfer gripper.	P-3445

SPEEDMASTER 74

(I) Delivery table.	P-3439
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SPEEDMASTER 102

(J) Gripper opening lever on delivery gripper bars.	P-6871
(G) On lever (OEM #71-010-110) / inking unit.	P-3442

QUICKMASTER

(A) Impression cylinder / gripper shaft.	P-3441
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REPLACEMENT PARTS FOR HEIDELBERG CYLINDER JACKETS, WASH UP BLADES

P-30851



• STANDARD CYLINDER JACKETS

WINDMILL 10 X 15	10 x 14-1/4	P-30850
WINDMILL 13 X 18	12-7/8 x 17-3/4	P-30858
GTO 46	15-1/2 x 18	P-30851
GTO 52	16 x 20-3/8	P-30852
M-Series	21-1/2 x 26	P-30853
KORD 62	19-1/4 x 24-7/16	P-30854
KORD 64	19-1/2 x 25-1/2	P-30855
KOR	16-3/4 x 22-1/2	P-30859
KORA	17 x 22-1/2	P-30857
KORS	21-1/2 x 28-1/2	P-30856

• STAINLESS STEEL

Speedmaster 52	15-1/4 x 20-7/8	P-30867
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P-30861



• REFINED CYLINDER JACKETS

GTO 46	15-1/2 x 18	P-30860
GTO 52	16 x 20-3/8	P-30861
MO	21-3/4 x 26	P-30862
Speedmaster 72	21-1/16 x 29-1/4	P-30863
Speedmaster 102	27-15/16 x 40-3/4	P-30864

• DIE CUTTING

KSBA	21-1/2 x 28-1/2	P-30865
SBB/SBBS	21-1/4 x 32-1/4	P-30866
KSBAZ	18-5/8 x 22-1/2	P-30869
S-Series	22-1/4 x 28-3/8	P-30887
SBG	24 x 30-1/4	P-30890

WASH -UP BLADES



**P-30209 (Pictured)
for WINDMILL 10 x 15**

GTO 46	19-3/4 x 2-3/8	5 holes	P-5075
GTO 52	22-1/16 x 2-1/4	6 holes	P-30203
GTO NUMBERING 46	17-1/2 x 1-5/8	3 holes	P-30231
GTO NUMBERING 52	20-1/4 x 1-1/2	3 holes	P-30784
KOR, KORA	23-9/16 x 2	10 holes	P-30218
KORD 62	25-5/8 x 2	12 holes (3 sizes)	P-30268
KORD 64	27-3/16 x 2	12 holes	P-30222
KORS	29-15/16 x 2	12 holes	P-30230
KSBA	22-3/8 x 1-3/4	8 holes	P-30264
MO, (SORK gray machine)	27-15/16 x 2-3/8	8 holes	P-30269
MO, (SORK black machine)	28-7/16 x 2	12 holes (2 sizes)	P-30261
MO	27-1/4 x 2-3/8	7 holes (2 slots)	P-30267

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REPLACEMENT PARTS FOR HEIDELBERG

WASH UP BLADES, INK FOUNTAIN BLADES

WASH UP BLADES

----- CONTINUED FROM PREVIOUS PAGE -----

Quickmaster 46 & 46D	14-7/8 x 1-47/64	5 slots (plastic)	P-30279
RZO ROTASPEED	41-3/8 x 2-3/8	11 holes (2 slots)	P-30275
SORD	37-3/4 X 2	14 holes	P-30272
SORD	37-3/4 X 2-3/8	10 holes	P-30273
SORD, SORDZ	36-7/16 X 1-9/16	10 holes (6 slots)	P-31301
SORMZ, Speedmaster 72	31-1/8 x 2-3/8	11 holes	P-30271
SORMZ POST DRUPA	29-11/16 x 1-5/8	9 holes (2 slots)	P-30270
SORZ	35-1/16 x 2	10 holes	P-30286
Speedmaster	41 X 2-3/8	12 holes	P-30274
Speedmaster	41-7/16 X 1-5/8	11 holes (2 slots)	P-30276
Speedmaster 52	23-13/16 x 1-13/16	7 holes	P-30791
Speedmaster 102	43 x 2-3/8	11 holes (2 slots)	P-30277
Speedmaster 74	32-1/2 x 2-1/4	9 holes (2 slots)	P-30235
TOK	11-1/8 x 1-11/16	4 holes (plastic)	P-30242
WINDMILL 10 X 15	14-15/16 x 2	5 slots	P-30209
WINDMILL 13 X 18	18-9/16 x 2-1/16	6 holes	P-30243

INK FOUNTAIN BLADES



GTO 46	45.3cm x 8.4cm	HE-46095
GTO 52	51.3cm x 9.4cm	HE-52095
KOR	58cm x 10.1cm	HE-KØR095
KORD 64	67.1cm x 10.1cm	HE-KØRD095
KORS	74.2cm x 10.1cm	HE-KØRS095
M-Series	66.2cm x 12.9cm	HE-MØØ95
QUICKMASTER	33.6cm x 7.1cm	HE-46079QM
SORDZ	90.1cm x 11.7cm	HE-SØRDZ095
SORM, Speedmaster 72	73cm x 11.7cm	HE-SØRM095
SORMZ	73.1cm x 17.5cm	HE-SØRMZ095
SORZ	83.1cm x 11.8cm	HE-SØRZ095
SORKZ	66cm x 11.8cm	HE-SØRKZ095
SORSZ, Speedmaster 102	103.1cm x 17.5cm	HE-SØRSZ095
TOK, TOM	27.6cm x 7.1cm	HE-TØØ95
WINDMILL 10 X 15	37.6cm x 10.1cm	HE-WI095-15
WINDMILL 13 X 18	48cm x 10.1cm	HE-WI095-18

REPLACEMENT PARTS FOR HEIDELBERG ROLLER KITS

HERE ARE SOME EXAMPLES OF ALL THE INK AND WATER ROLLER KITS WE SELL.

FOR MORE INFORMATION ON OTHER ROLLER KITS

CALL 1-800-444-4338 / E-Mail:prpsales@printersrepairparts.com

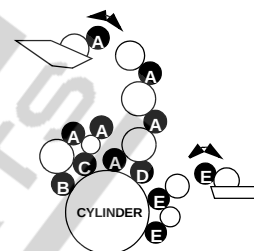
GTO 46 / 52 SERIES

GTO 46

INK ROLLER KIT P-30457

Consists of:

- (6) Blue Distributor / Ductor P-46H10B
- (1) Red Form P-46H10R
- (1) White Form P-46H10W
- (1) Yellow Form P-46H10Y



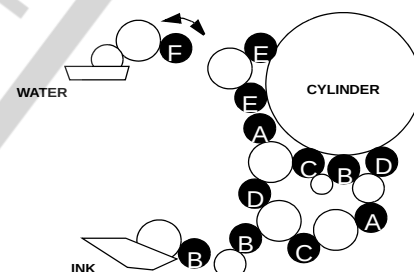
K-SERIES

KORD 62

INK ROLLER KIT P-31656

Consists of:

- (2) Blue Form / Distributor P-30916
- (3) Red Form / Distributor / Ductor P-30918
- (2) White Form / Distributor / Ductor P-30917
- (2) Brown Form / Distributor / Ductor P-30919



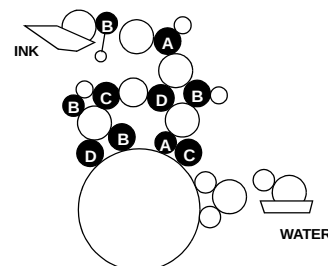
M-SERIES

MO

INK ROLLER KIT(conventional & Alcolor) . . P-31839

Consists of:

- (2) Blue Form / Distributor P-31840
- (4) Red Form / Distributor / Ductor P-31841
- (2) White Form / Distributor P-31842
- (2) Yellow Form / Distributor P-31843



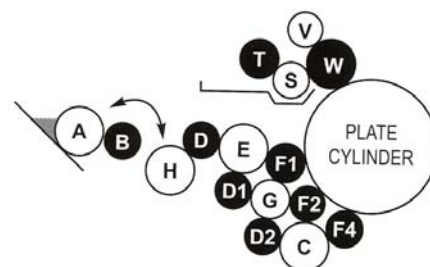
QUICKMASTER 46 & 46DI SERIES

QUICKMASTER 46 (1ST. UNIT)

INK ROLLER KIT P-31735

Consists of:

- (1) Yellow 1st. Ink Form P-34H10
- (1) Blue 2nd. Ink Form P-34H11
- (1) Black 3rd. Ink Form P-34H13
- (1) Black Ink Transfer Roll #1 P-34H20
- (1) Black Ink Transfer Roll #2 P-34H21
- (1) Black Ink Transfer Roll #3 P-34H22
- (1) Black Ductor P-34H30



REPLACEMENT PARTS FOR HEIDELBERG BLANKETS



P-30551 Pictured

• BLANKETS

GTO 46.	17-5/16" x 18-1/8"	P-30551
GTO 52.	17-1/2" x 20-1/2"	P-30552
KOR	18-1/2" x 22-1/2"	P-30553
KOR	18-1/2" x 23-5/8"	P-30554
KORA	20-1/4" x 23-5/8"	P-30555
KORD 62	20-1/4" x 24-5/8"	P-30510
KORD 64	20-2/5" x 26-1/2"	P-30557
KORS	23" x 29-3/8"	P-30562
MO	22-1/4" x 26-1/2"	P-30558
QUICKMASTER	21-7/8 x 13-1/4"	P-30790
RZ	28" x 40"	P-31255
SOR	27-1/8" x 33-1/2"	P-30563
SORD	28-1/8" x 36-1/4"	P-30564
SORM	23-3/4" x 28-3/4"	P-30560
SORM	23-3/4" x 29-5/8"	P-30561
SORKZ	22-1/4" x 26-7/8"	P-30559
SPEEDMASTER	31-1/8" x 41-3/8"	P-30566
TOK	10" x 16"	P-30550

• UNDER BLANKETS

GTO 46.	15-3/4" x 17-7/8"	P-30570
GTO 52.	15-15/16" x 20-9/32"	P-30571
KOR	17-1/8" x 23-5/8"	P-30572
KORA	18-7/8" x 23-5/8"	P-30573
KORD 62	18-7/8" x 24-5/8"	P-30574
KORD 64	19-1/2" x 26-1/2"	P-30575
KORS	21-7/8" x 28-7/8"	P-30577
SOR	25-3/4" x 32-7/8"	P-30578
SORD	26-3/4" x 35-3/4"	P-30579
SORKZ	20-7/8" x 26-1/4"	P-30576

REPLACEMENT PARTS FOR HEIDELBERG TOOLS



Open End Wrench

22 mm, 19 mm	P-30800
17 mm, 13 mm	P-30801
10 mm, 8 mm	P-30802
13 mm, 10 mm	P-5889
17 mm, 14 mm	P-5994
27 mm, 24 mm	P-5998



Allen Key

6 mm	P-5078
5 mm	P-5079
4 mm	P-5080
3 mm	P-5041



Slotted Screwdriver

P-5862



Pin Wrench

4 mm, 6 mm	P-5875
3 mm	P-5876
11 mm	P-5992



Pressure ADJ Spanner Wrench

for Speedmaster, M Series and S Series

P-5877



T-Handle Socket Wrench

13 mm	P-5878
17 mm	p-5882



Box Spanner Wrench

10 mm	P-5884
17 mm	P-5886
19 mm	P-5887



Wrench for Dist. Cyl. - Speedmaster and S Series

P-5891



Small Bearing Puller

P-5896

REPLACEMENT PARTS FOR HEIDELBERG NOTES

