

OFFSET DUPLICATOR

PARTS LIST

4700 CD

TOKYO AIRCRAFT INSTRUMENT CO., LTD.

INDEX

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Introduction to Parts LIST

I. How to read a parts catalog

(1) Nos. of Each Unit in the exploded Sketch:

Key Nos. are assigned in large character, and screw etc. (Y No.), assigned in small character.

(2) Parts Nos.:

Parts Nos. are assigned in ten digits e.g.,

EiNaffl — MEINEIZEI

(3) Quantity per unit:

Quantity shown in the "QTY" column is for each unit.

(4) Machine Serial Nos. and Parts Nos.:

Note that some Parts may have different Parts Nos. according to Serial Nos. of machine.

II. How to order the replacement parts

(1) 9 D0 marked in key column means sub-assembly.

(2) When ordering parts, be sure to mention Parts No., Description, Quantity and serial No. of machine.

(The different parts are prepared for Voltage, Frequency respectively. Please pay your attention to the "Remarks" column.)

III. How to read a standard part (Screw, Nut, Washer, etc)

111 E|E| — E|E|E|E|

Type of Screw. Size Material Length Plating
Nut, etc.

Material	1—Steel	Plating	2—Nickel bright
(The 7th digit)	2—Stainless steel	(The 10th digit)	3—Zinc Chromate
	3—Brass		5—Black oxide coating
			6—Zinc Unichro

R—v 1-0D4tAlfz:00℃

I. f ifigi*Ogit`t

11 141#111150)1=3 4¹0)*` 41: 01. It

• 1-fai*gForp Eli opt 4=S A /.1\504=S Gt*:7W (, Y
Ott.

(2413AW41L DLN℃

• WciV6tt MAam EIE1111ffl

(MOMDOZ

• **0)fini6tY101]0){gitA L t

(4 Ifll4i f3r5 *91:.DOT

• 111*IL<t iNg:\4 ff bMts rii66 ast,`c`F to₀

1113PpRalz:.01.)℃

(1)`TV61 IC 9 OD L7,-EL `co6g1Writs #MIAMPAAL `c

(2a8ofeitcts SEAbS Vt. 41Aiti.011ECL `c`F
MiAtvc,0%NihAtszfkii4b 0 1 1`YV121,`c`Fto.)

111. *:34(041PpOgi-iPt_121712.)1119

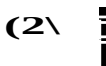
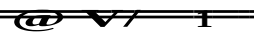
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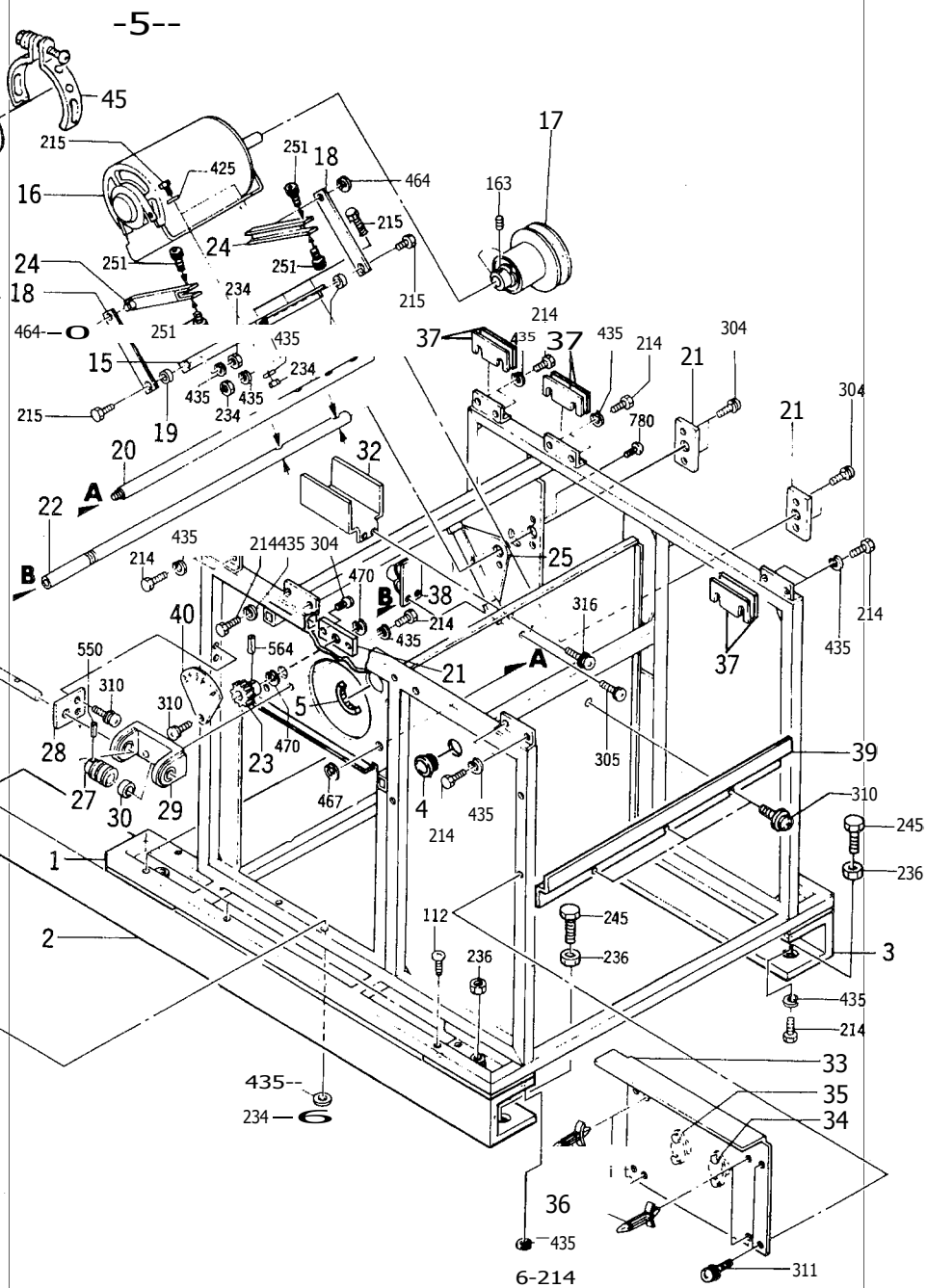
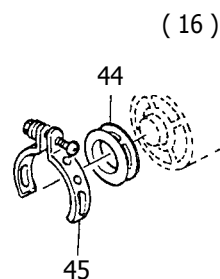
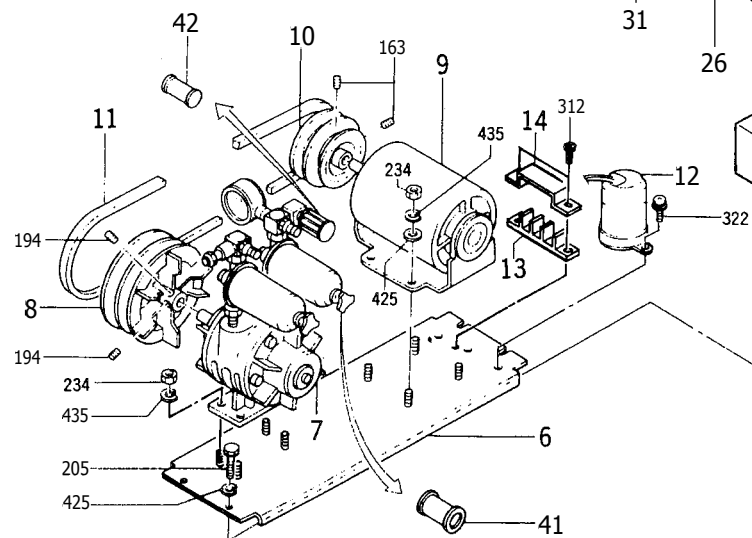
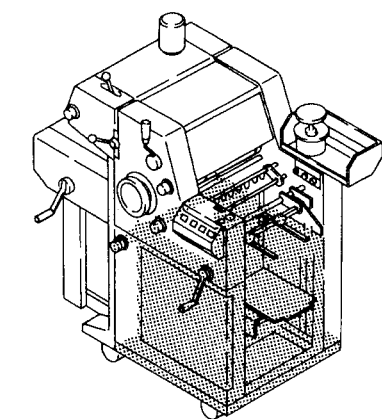
1 - # 2 'TA/
2 -x VA 3 '12,
3 -黄銅 5 -WtiV4LZIg
6 '17 (lit)

E V L I b SHAPE-IDENTIFICATION NUMBER	Z k DESCRIPTION	4 A REMARKS	Itt & q SHAPE-IDENTIFICATION NUMBER	Z k DESCRIPTION	* A REMARKS
 2 1 1 1-	PAN HEAD SCREW	M81T To M8	 2 1 4 1-	WASHER	
 2 1 1 3-	FLAT HEAD SCREW	M8IT To M8	 2 1 4 2- 2 3 4 2-	PLAIN WASHER	
 2 1 1 5-	ROUND FLAT HEAD SCREW	M8 IT To M8	 2 1 4 3- 2 3 4 3-	SPRING WASHER	
 2 1 1 7-	h X D * : 7 TRUSS HEAD SCREW	M8tT To M8	 2 1 4 6- 2 3 4 6-	Eif hY 7 RETAINING RING	
 2 1 1 9-	h Y : 770FF/h v F HEXAGONAL SOCKET SET SCREW	< 11;JA HOLLOW POINT	 2 1 5 9-	A 7 9 ! / y e / SPRING PIN	
 2 1 2 1-	HEXAGONAL BOLT		 2 1 8 1-	- / . 7 . * . : ; SEMS SCREW	
 2 1 2 2-	is h v 7 " y l • 4 0 t ! - HEXAGONAL SOCKET BOLT		 2 1 8 2-	SEMS SCREW	
 2 1 2 3- 2 3 2 3-	"AffJ t . 2 / h HEXAGONAL NUT	JIS Ifi	 2 1 8 5-	F *) SEMS SCREW F	
 2 1 2 4-	ICA a 7 1 v h HEXAGONAL LOCK NUT	J IS 3 *	 2 1 5 3-	TfTe% PARALLEL PIN	
 2 1 1 8-	A b 99ff4-1-; (* : :) SET SCREW	i)n9St SHARP POINT	 2 1 4 4-	TOOTHED LOCK WASHER	

afitt KEY	i1341*t PARTS NO.	afitt KEY	15,414t PARTS NO.	rtifitt KEY	ifiititg PARTS NO.	afiq KEY	fif5411 PARTS NO.	of*g KEY	ligli*g PARTS NO.	af*t KEY	fi5en*g PARTS NO.
Y-101	2111-301053	Y-146	2113-301083	Y-191	2119-401045	Y-236	2323-101003	Y-282	2121-501303	Y-327	2185-401123
102	2111-301062	147	2113-401083	192	2119-401085	237	2123-301002	283	2121-601503	328	2185-401143
103	2111-301063	148	2113-401123	193	2119-501065	238	2123-201003	284	2121-601553	329	2185-401065
104	2111-301083	149	2113-401163	194	2119-801105	239	2324-141002	285	2119-301065	330	2185-401085
105	2111-301103	150	2113-401203	195	2119-801125	240	2124-401003	286	2119-301055	331	2185-401086
106	2111-301123	151	2115-301082	196	2111-401082	241	2124-501003	287	2121-401143	332	2185-401163
107	2111-301143	152	2115-301142	197	2118-401053	242	2124-601003	288	2121-501143	333	2185-501063
108	2111-301183	153	2115-401142	198	2118-401053	243	2124-801003	289	2113-401122	335	2182-301123
109	2111-301203	154	2115-401252	199	2111-501403	244	2124-801002	290	2117-301065	337	2181-501123
110	2111-401105	155	2115-401502	200	2113-601103	245	2321-101253	291	2117-301062	338	2181-601123
111	2111-401053	156	2115-301102	201	2121-401305	246	2321-101403	292	2117-401085	339	2181-401163
112	2111-401063	157	2113-401183	202	2121-501353	247	2122-301085	293	2117-401103	340	2181-401353
113	2111-401083	158	2113-401352	203	2121-801203	248	2122-401305	294	2117-401122	342	2181-501143
114	2111-401103	159	2113-301053	204	2121-601223	249	2122-401065	295	2117-401162	344	2182-301143
115	2111-401123	160	2113-403102	205	2121-601403	250	2122-401055	296	2117-401302	345	2182-301163
116	2111-401143	161	2119-401065	206	2121-601603	251	2122-401085	297	2113-263062	346	2182-401253
117	2111-401163	162	2119-501055	207	2121-801123	252	2122-401105	298	2113-501203	351	2111-501086
118	2111-401183	163	2119-601085	208	2121-401083	253	2122-401125	299	2113-201083	352	2111-501256
119	2111-401253	164	2119-601105	209	2121-401163	254	2122-401145	300	2181-301063	353	2181-401086
120	2111-601163	165	2119-601125	210	2121-401353	255	2122-501165	301	2181-301083	354	2142-401006
121	2111-501083	166	2119-501085	211	2121-401123	256	2122-601085	302	2181-301103	355	2143-401006
122	2111-501103	167	2119-301065	212	2121-401203	257	2122-601145	303	2181-301123	356	2143-501006
123	2111-501123	168	2119-401055	213	2121-601103	258	2122-601165	304	2181-401063	357	2123-401006
124	2111-501143	169	2113-403082	214	2121-601123	259	2122-601205	305	2181-401083	358	2123-501006
125	2111-501163	170	2111-301043	215	2121-601163	260	2122-601255	306	2181-401103	359	2121-401166
126	2111-501203	171	2111-601083	216	2121-601203	261	2122-401165	307	2181-401123	361	2121-501123
127	2111-501253	172	2111-601123	217	2121-601453	262	2122-601105	308	2182-301063	362	2121-601283
128	2111-501303	173	2111-303062	218	2121-801143	263	2122-501145	309	2182-301083	363	2121-601653
129	2111-301163	174	2113-401143	219	2121-801163	264	2122-601125	310	2182-401083	364	2121-401103
130	2111-301253	175	2113-601123	220	2121-801223	265	2111-401252	311	2182-401103	365	2121-401063
131	2111-601103	176	2113-261083	221	2121-601353	266	2111-201063	312	2182-401123	370	2151-201050
132	2111-601203	177	2113-401253	222	2121-401303	267	2111-403082	313	2185-301063	371	2151-205050
133	2111-601253	178	2113-501403	223	2121-601253	268	2111-401603	314	2185-301103	372	2151-255180
134	2111-301353	179	2113-401103	224	2121-601303	269	2115-401122	315	2185-401063	373	2151-263030
135	2111-303162	180	2115-301202	225	2117-301085	270	2141-301003	316	2185-401083	374	2151-401050
136	2111-401203	181	2115-401352	226	2117-401102	271	2141-401003	317	2185-401103	380	2152-301050
137	2111-401303	182	2115-501352	227	2117-301082	272	2141-501003	318	2181-401143	381	2152-301060
138	2111-401353	183	2115-401082	228	2117-401062	273	2141-601003	319	2181-501103	385	2122-401083
139	2111-401403	184	2113-501402	229	2117-401082	274	2141-801003	320	2181-501083	386	2122-401123
140	2113-261063	185	2113-501163	230	2123-303002	275	2341-101003	321	2181-401203	389	2113-301142
141	2113-301063	186	2113-601163	231	2123-301003	276	2121-401283	322	2182-301103	390	2113-401062
142	2113-301082	187	2111-231053	232	2123-401003	278	2121-601183	323	2182-401063	391	2111-301223
143	2113-401063	188	2111-301065	233	2123-501003	279	2121-801703	324	2182-401163	392	2111-301303
144	2113-501123	189	2111-401062	234	2123-601003	280	2121-601143	325	2182-401143	393	2185-401082
145	2111-401453	190	2119-301045	235	2123-801003	281	2121-501403	326	2185-301123	394	2185-401252

OFiti KEY	VALiii ⁴ PARTS NO.	Pflit ⁴ KEY	Salt* PARTS NO.	ofit ⁴ KEY	104;itt ⁴ PARTS NO.	4103 ⁴ KEY	Ma14 ⁴ PARTS NO.	41t ⁴ KEY	10414 ⁴ PARTS NO.	PFitt ⁴ KEY	PARTS NO.
Y-395	2185-301083	Y-474	2613-900024	Y-575	2159-401105	Y-640	2113-261123	Y-728	2111-401202	Y-783	2181-401253
396	2185-301163	477	2146-251005	576	2159-251145	641	2181-403062	729	2111-401203	784	2181-301163
397	2185-301183	478	2146-252000	577	2159-301055	642	2181-403082	730	2113-261053	785	2181-301253
398	2185-301203	528	2158-301050	578	2159-301285	643	2181-403102	731	2113-262082	786	2144-401003
399	2185-301253	529	2158-301060	579	2159-301325	644	2181-403122	732	2113-301062	787	2182-301062
400	2185-301303	531	2153-201043	580	2159-401055	651	2182-403062	733	2113-309050	788	2124-401002
401	2141-401002	534	2153-201120	581	2159-401125	652	2182-403082	734	2117-401052	789	2146-301002
418	2142-401002	535	2153-301060	582	2159-401225	653	2182-403102	736	2117-301122	790	2122-801165
419	2142-403002	536	2153-301100	583	2159-501455	654	2182-403122	737	2117-301162	792	2122-401205
420	2142-303002	537	2153-402140	584	2159-301405	662	2143-403002	739	2119-301035	794	2122-401355
421	2142-301002	538	2153-501160	585	2159-401285	663	2143-503002	740	2119-301105	795	2122-501205
422	2142-301003	539	2153-301140	586	2159-501285	664	2143-603002	743	2123-261003	796	2122-601355
423	2142-401003	541	2159-201055	587	2159-501355	671	2142-303002	744	2151-141030	797	2122-601405
424	2142-501003	542	2159-201065	588	2159-501405	673	2142-503002	745	2159-402400	798	2122-601455
425	2142-601003	543	2159-201085	589	2159-601455	674	2142-603002	746	2171-402023	820	2171-300523
426	2142-801003	544	2159-201105	590	2159-251205	677	2145-302000	748	2119-401105	821	2171-300823
427	2342-101003	545	2159-251125	591	2159-501225	681	2123-303002	750	2117-301063	825	2171-401223
428	2342-121005	546	2159-261125	592	2159-302100	682	2123-403002	751	2117-301125	840	2175-300822
430	2143-401002	547	2159-251185	593	2159-301225	683	2123-503002	752	2117-401062	851	2193-301145
431	2143-301002	548	2159-301145	602	2111-303082	684	2123-603002	753	2171-402203	854	2193-401045
432	2143-301003	549	2159-301185	603	2111-303102	690	2146-202000	754	2113-301103	855	2193-401065
433	2143-401003	550	2159-301205	604	2111-303122	691	2146-302000	755	2113-301065	856	2193-401085
434	2143-501003	551	2159-301255	605	2111-303142	692	2146-402000	757	2145-401006	858	2193-401125
435	2143-601003	552	2159-401185	607	2111-261123	693	2146-502000	760	2121-501163		
436	2143-801003	553	2159-401255	608	2111-261163	694	2146-602000	761	2122-501105		
437	2343-101003	554	2159-401305	609	2111-401043	695	2146-702000	762	2117-401182		
438	2343-121005	555	2159-501255	610	2111-401065	696	2146-802000	763	2122-501405		
439	2143-303002	556	2159-501205	611	2111-403062	697	2346-102000	764	2111-261063		
441	2144-401006	557	2159-301065	613	2111-403102	698	2153-301080	765	2141-261003		
442	2144-301006	558	2159-301085	614	2111-403122	700	2141-401005	766	2117-401202		
459	2346-241005	559	2159-301105	615	2111-403142	701	2115-401162	767	2185-301223		
460	2146-302000	560	2159-301125	616	2111-403162	702	2115-401302	768	2122-501125		
461	2146-201005	561	2159-301165	620	2181-303052	703	2115-401402	769	2122-601305		
462	2146-301005	562	2159-401085	621	2181-303062	704	2181-301143	770	2122-301065		
463	2146-401005	563	2159-401165	622	2181-303082	706	2182-401203	771	2115-401552		
464	2146-501005	564	2159-401205	623	2181-303102	710	2119-601065	772	2122-401255		
465	2146-601005	565	2159-401355	631	2182-303062	715	2121-401253	773	2115-301122		
466	2146-701005	566	2159-401405	632	2182-303082	716	2121-801503	774	2182-301183		
467	2146-801005	567	2159-501305	633	2182-303102	721	2324-101003	775	2121-501103		
468	2146-901005	568	2159-501505	634	2113-261163	722	2121-601703	777	2182-301203		
469	2346-101005	569	2159-501605	635	2113-403062	723	2111-501183	778	2182-301253		
470	2346-121005	570	2159-501105	636	2113-261042	724	2111-261103	779	2182-401303		
471	2346-151005	571	2159-251165	637	2113-401082	725	2111-303042	780	2182-501103		
472	2346-191005	572	2159-301305	638	2113-251103	726	2111-303062	781	2158-301080		
473	2613-322160	573	2159-401145	639	2113-251163	727	2111-309060	782	2113-401403		

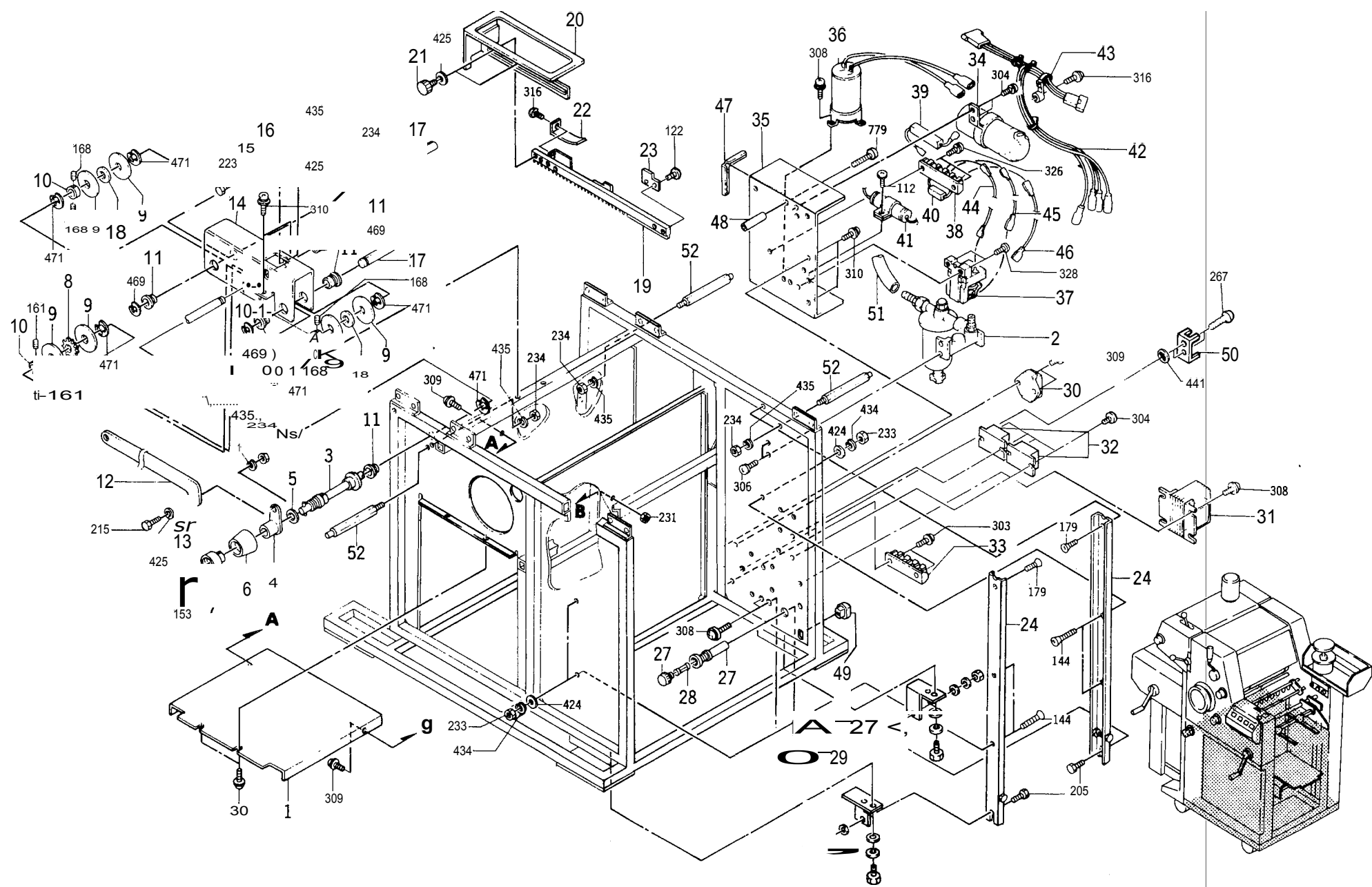
a3 1/2 [BASE UNIT 1]



Mt% 1/2 [BASE UNIT 1]

Oflig KEY	ilil5Naitt' PARTS No.	DESCRIPTION	On QTY	II REMARKS	riiitg KEY	ilil5in PARTS No.	\$ F5 DESCRIPTION	flii& QTY	* REMARKS
1	1531-130206	tiY-f	1	BASE		1531-102170	fib., B	8	FOR ADJUSTMENT t=0.2
2	1531-108851	5r-f L 3r 9	1	BASE LEFT	38	1531-470450	T/-f \$t	1	
3	1531-108871	3f(Z,*	1	BASE RIGHT	39	1531-104600	ti—, 37,11t:r	1	
4	2706-900021	7rsY>. '	1	BUSHING	40	1531-104450	'("1^%, */ r	1	
5	2706-900035	V V-f7'sY1va	1	BUSHING	41	1531-102030	7-f)t 3'—,11,,l.s, F	2	
6	1531-104151	"t—A	1	BASE	42	1531-102080	7 41t 5'—	1	
7	1531-108211	7iz., 7	1	PUMP	43	1531-821180	7t:.,::/.,:),P, P	1	
8	1531-102010	7—I) —, 7t /7	1	PULLY PUMP	44	1531-821190	71:r7% > IJ > . 0	1	
9	1531-104111	--', 44-7	1	MOTOR PUMP	45	1531-821200	) :JP"	2	
10	1531-102020	7—i) —, --'3'	1	PULLY MOTOR•					
11	1531-102050	•<)1r h	1	BELT					
12	1531-102061	mi'f'.'-It	1	CAPACITOR					
13	8123-150013	5°-IV-	1	TERMINAL					
14	1531-108240	t/I-3'.':',	1	COVER TERMINAL					
15	1531-100312	-<-3	1	BASE					
16	1531-108321	. -	1	MOTOR					
17	1531-100333	7—') z.	1	PULLY ASSY					
18	1531-100401	I-/i—	2	LEVER					
19	1531-050480	t 3—	2	COLLAR					
20	1531-100411	V	1	SHAFT					
21	1531-102140	V "" '	3	BEARING					
901	1531-130401	V 'Y F	1	SHAFT ASSY					
22	1531-821231	V	1	SHAFT					
23	1531-810140	r,*-1%*-f)r	1	WORM WHEEL					
24	1531-100490	W—t:'.?{	2	LEVER					
25	1531-101161	A F vil	1	STOPPER					
902	1531-100513	*V tv F	1	GEAR ASSY					
26	1531-810120	V	1	SHAFT					
27	1531-810130	'77k-1A	1	WORM					
28	1531-101730	735`Y F	1	BRACKET					
29	1531-100560	73h7 F	1	BRACKET					
30	1531-050770	t 3—	1	COLLAR					
31	1531-102200	V7 :.: E	1	KNOB E					
32	1531-101882	714 I:—A	1	GUIDE HOSE					
903	1531-101291	F 9 VA3' F 9 Vh	1	TRANSISTER ASSY					
33	1531-101113	t/i—	1	COVER					
34	5132-042404	F3 V A '	1	TRANSISTER					
35	5112-055404	F 3', V A 5'	1	TRANSISTER					
36	8189-190212	la V ,,:./ % iit#:—F	4	SUPPORT					
37	1531-102160	o.L,, A	7	SHIM A					

5V A113 2/2 [BASE UNIT 2]

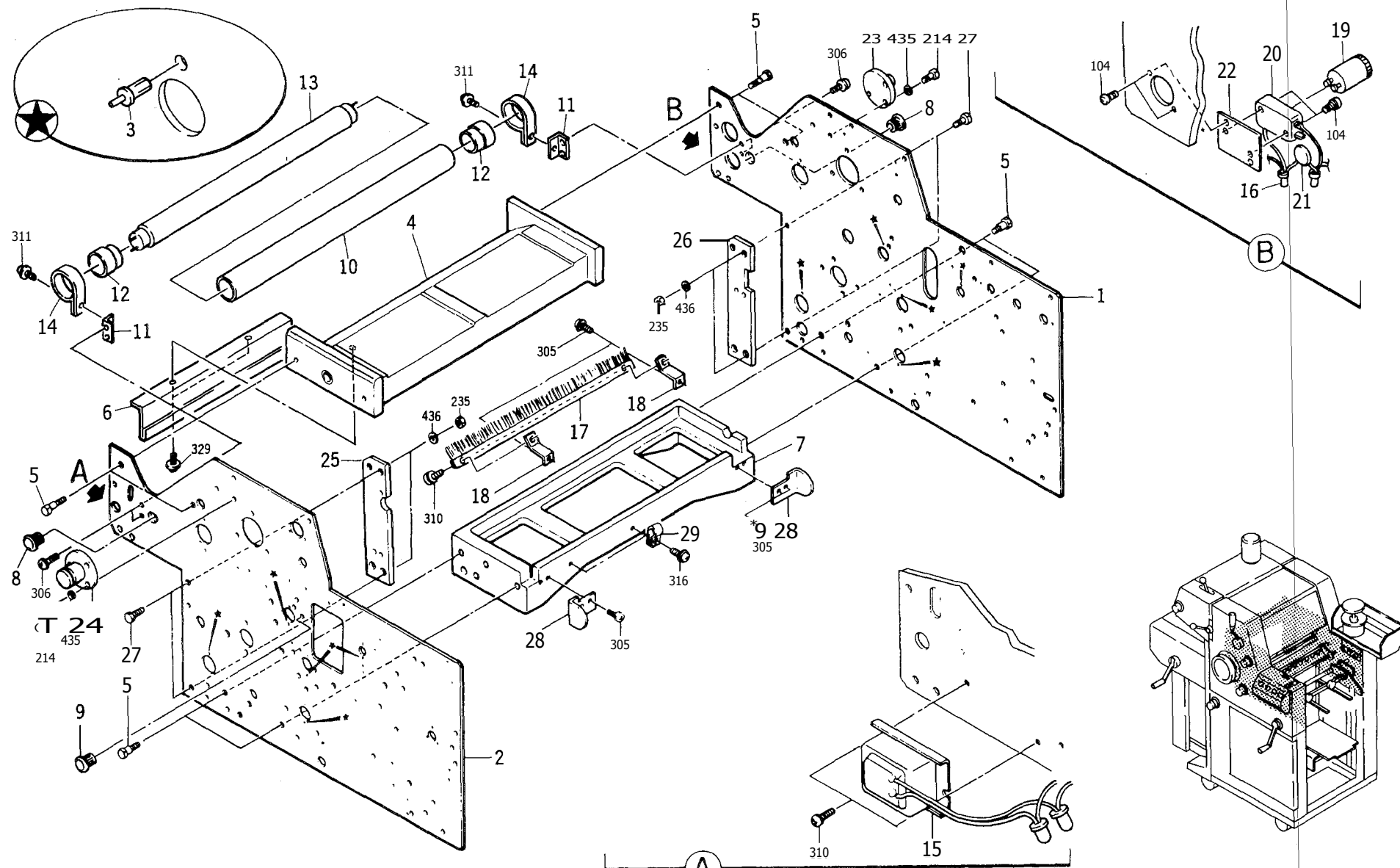


M-0113 2/2 [BASE UNIT 2]

of ilt-g KEY	AiSailt-g PARTS No.	\$ DESCRIPTION	ft	tut QTY	it REMARKS	Difit-g KEY	lifsA*-g- PARTS No.	\$ DESCRIPTION	ft	MK QTY	fe REMARKS
1	1531-102150	ii/•—, li:..7°	COVER PUMP	1		41	1531-618352	A/I—, —, MM	SPARK KILLER	1	
2	1531-102240	7411, — e.	FILTER ASSY	1		42	1531-618150	\$/-t, :'-7*,1]	HARNESS CAP,	1	
3	1531-100673	i7:: V ni.: t'Y F	SHAFT ASSY	1		43	8189-340026	— 1:/ / r	WIRE CLAMP	1	
4	1531-100703	1,,1—;t:A t VY	LEVER	1		44	1531-618170	VA' z/i, ci	JAMPER BLACK	1	
5	1531-100721	afts.v-f 3'	PLATE	1		45	1531-618210	V-t:./i, /v-f	JAMPER GRY	1	
6	1531-100732	Vv -Z. B	KNOB B	1		46	1531-618190	' -tr./i, o	JAMPER WHITE	1	
7	1531-100741	sY 7:~: C	KNOB C	1		47	2706-900031	VV4 :',z-	BUSHING	1	(10CM)
8	1531-100761	*I'	GEAR	1		48	1531-050860	JJ9—	COLLAR	1	
9	1531-050721	WI	SPACER	6		49	8189-300121	— FA h WI	STOPPER CORD	1	
10	1531-050561	/39—	COLLAR	3		50	8061-907801	772. F :/ 3' 7	TAB	1	
11	1531-025071	7sYti.7.., 79 ,i	BEARING FLANGE	6		51	1531-460101	ez/14;— A (6)	HOSE (6)	1	(65CM)
12	1531-108400	1,ii—	LEVER	1		52	1531-700861	AT —	STAY	3	
13	1531-050490	t 9—	COLLAR	1							
14	1531-108430	75r'Y h	BRACKET	1							
15	2819-062630	<7 ⁷¹).', 7ii—)1'	BALL BEARING	1							
16	1531-050850	)39—	COLLAR	1							
17	1531-100823	V	SHAFT	2							
18	1531-100851	*4)1,	WHEEL	2							
19	1531-108471	9'Y	RACK	1							
20	1531-108551	t =1 7~ 4	PAPER GUIDE	1							
21	1599-350003	a VP*V	LOCK SCREW	2							
22	1531-105260	1 3/	SPRING PLATE	1							
23	1531-107640	A F V/i, .97	STOPPER RACK	1							
24	1531-104400	ti-f F i.r—)ir i. 3' -	GUIDE RAIL ASSY	2							
25	1531-108900	19hV F 1,-11.e.P)	BRACKET RAIL L	1							
26	1531-108910	79' "i F 1r—)1'Z.*	BRACKET RAIL R	1							
27	8142-200002	ta—.X71:J1,1	FUSE HOLDER	1							
28	8051-990080	ta—X	FUSE	1							
29	8017-950036	ii-4•Y F 7k—t	CIRCUIT BRAKER	1							
30	1531-617200	/ 4 X7-flit "09	NOISE FILTER	1							
31	1531-103900	h 9 :*/ A	TRANSFORMER	1							
32	8020-112002	i tr—	RELAY	2							
33	8123-900063	! V/1~	TERMINAL	1							
34	1531-101371	9 , # 3. -	CAPACITOR ASSY	1							
35	1531-102361	"Y—A	CASE	1							
36	1531-108710	7/7:~T' :~. , 5	CAPACITOR ASSY	1							
37	1531-108680	i1'—. 4 F'7	RELAY	1							
38	8123-900065	3' z-Vii:~	TERMINAL	1							
39	1531-102391	T 4 r)' e~71~Tt	RESISTOR ASSY	1							
40	1531-102402	5 4 , , :•7*:~Tt	RESISTOR ASSY	1							

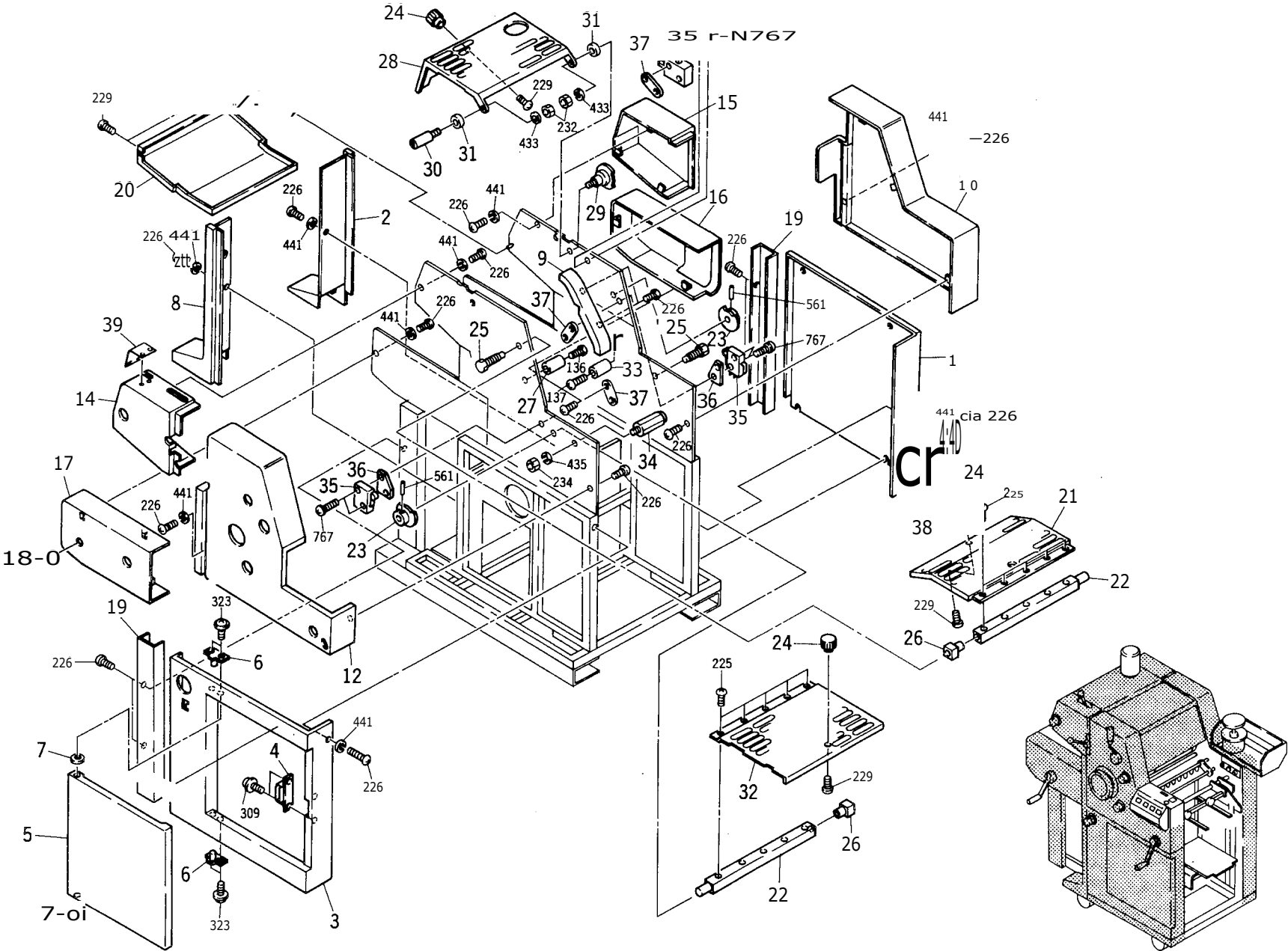
*WM板43 [FRAME UNIT]

- 9 -



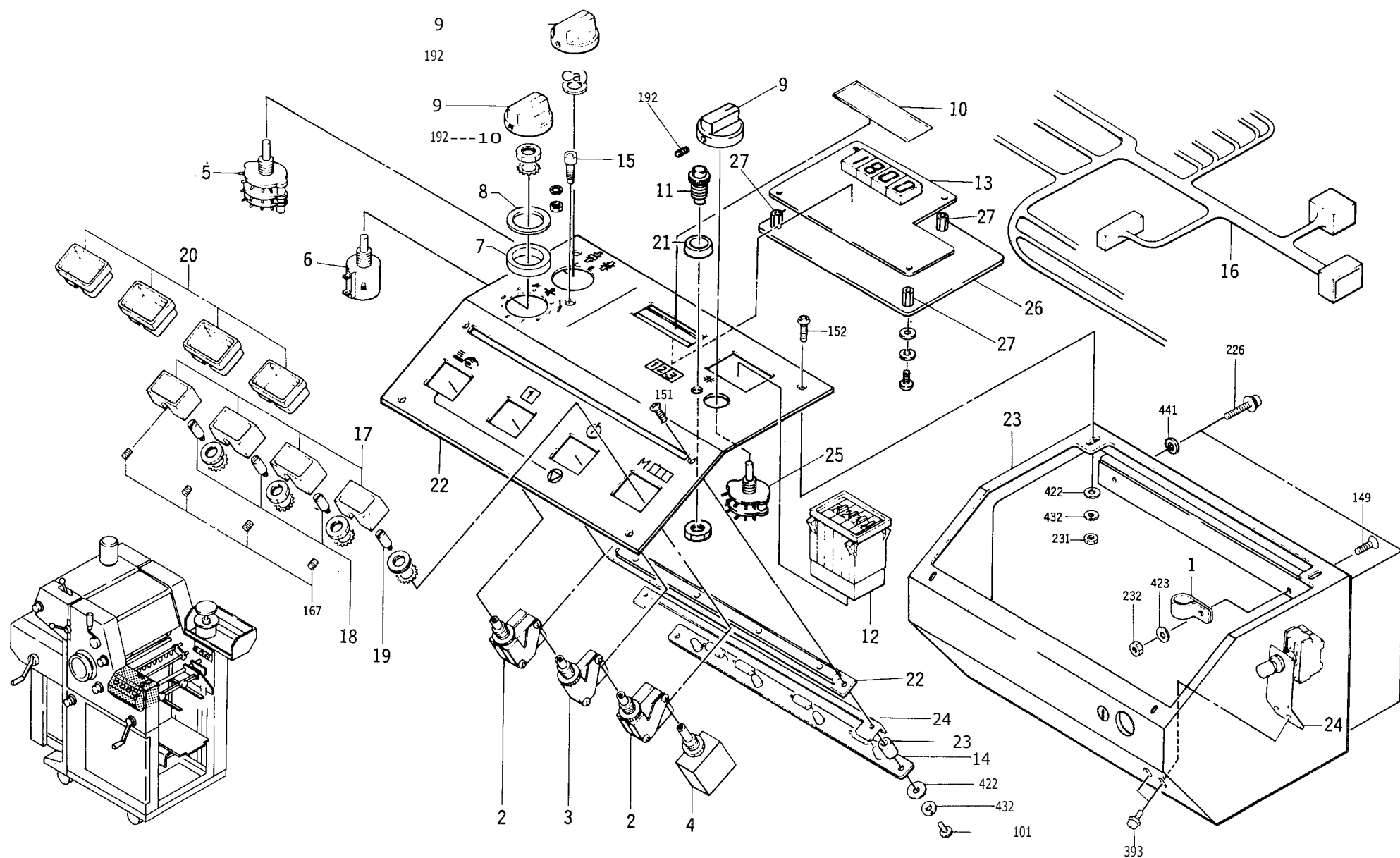
2105111M3 FRAME UNIT]

Rfitg KEY	OSA** PARTS No.	* DESCRIPTION	illitt QTY	it A REMARKS	afit* KEY	if in*g PARTS No.	* DESCRIPTION	fnk QTY	II A REMARKS
1	1531-110655	4;/54 V IN.; *							
2	1531-118105	71; 3'-1" iit 1 II							
3	2912-349101	1<°Y F							
4	1531-140260	A t—							
5	1531-110062	WA' h'1 —7							
6	1531-110440	iv—							
7	1531-110084	A7—							
8	2706-900021	Y,*.1							
9	2706-900020	77:2-1/5							
10	1531-110200	i'4;'							
11	1531-110210	75'Y7 F 5:;7*							
12	1531-110220	75 75:/7°							
13	8044-921150	5:;75 4 zi r,							
14	8189-300116	ga: 7-ftz							
15	8183-420004	7-544e							
16	8125-510051	-t sYV5;							
904	1531-110410	75 ± 3'7'		ASSEMBLY					
17	1531-110420	35-''>75r		904					
18	1531-110430	79†V F		904					
19	8046-960037	'i= —7'							
20	8136-902011	cl—'. /r' / F							
21	3999-021652	m: 7>7)							
22	1531-110840	-I							
23	1531-110851	7/2A							
24	1531-110121	;f:74.							
25	1531-501683	4 5							
26	1531-501703	4 3'							
27	1531-110061	701, l- 'i —v							
28	1531-410680	/14 lt. x° —.y							
29	8189-300101	t 1 1.].							



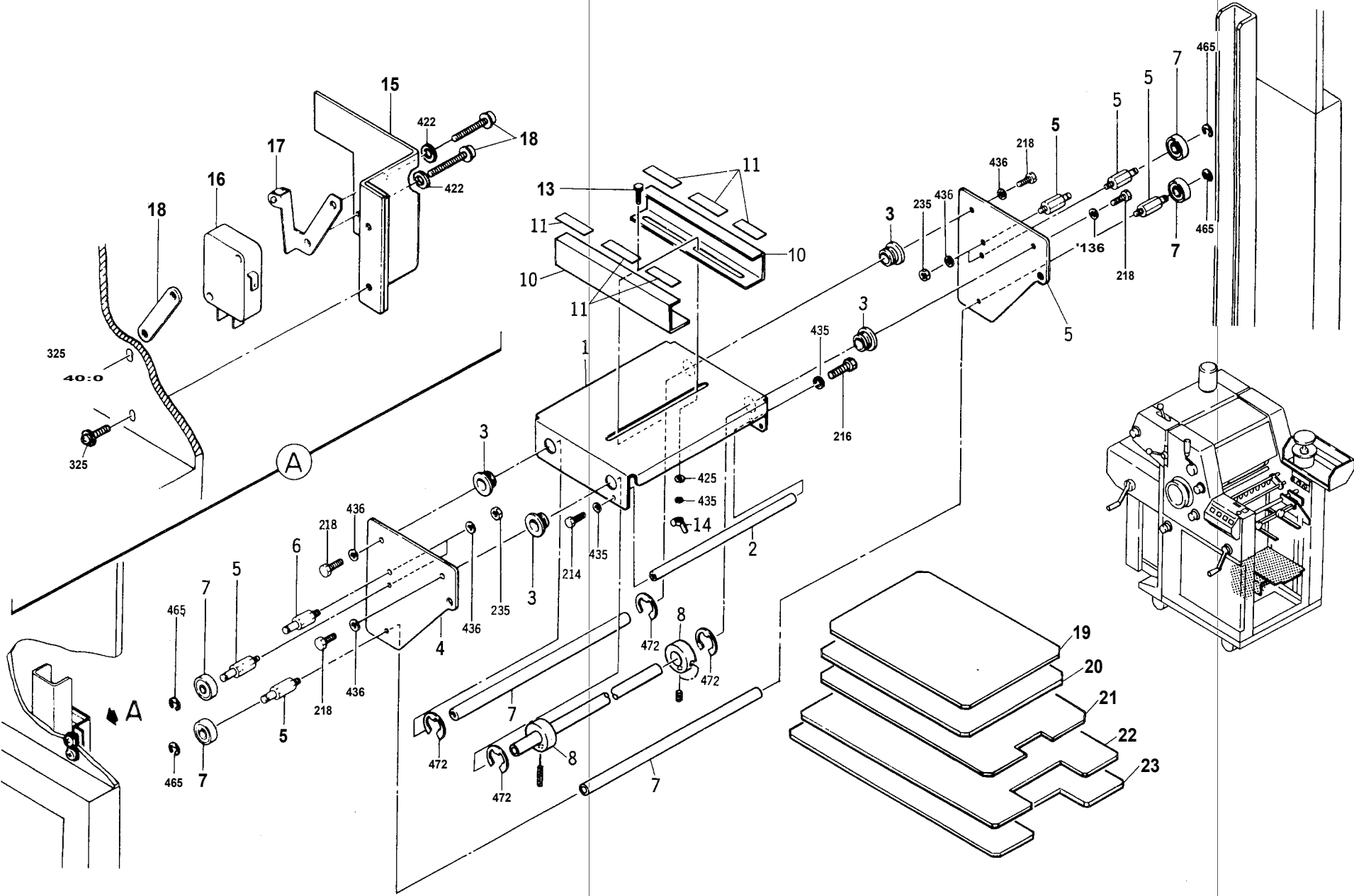
[COVER UNIT]

rifilt KEY	ifsA* PARTS No.	lt, ft DESCRIPTION	int QTY	It * REMARKS	gifilt-g KEY	lifsanit-g PARTS No.	t DESCRIPTION	MR QTY	a * REMARKS
1	1531-730610	t/i—	1	COVER	23	1599-350056	77 :-:	1	909
2	1531-700072	tii—ifY1 :1*2	1	COVER RIGHT	33	1531-050860	t —	2	
905	1531-730620	/3/1—//34	1	COVER	34	1531-420840	A F7/1	1	
3	1531-730630	tii—	1	COVER	35	8015-133111	A-f 7 7-f H	3	
4	2933-240005	7.4.7 Feeilsi°	1	MAGNET CATCH	36	1516-014551	A^k~It	1	
5	1531-730650	H51	1	DOOR 1	37	1599-360038	71~ 1~i7 F	3	
6	1531-701610	E';')J7~Y	2	PIN	38	1531-701590	14"-', —V	1	
7	1531-050000	A~ ~It	2	SPACER	39	1531-701551	y4/%:, .X	1	
8	1531-701401	til—t3~4 lc \$r~12	1	COVER BASE 2					
9	1531-730450	ivi—*il	1	GEAR COVER					
10	1531-700971	i3~ —	1	COVER					
12	1531-701710	trt— /,-(t,\$f I)	1	COVERLEFT					
13	1531-541220	7~9h7 FJ3/—	1	BRACKET					
14	1531-701432	23/1~1',4~LP")	1	COVER INK LEFT					
15	1531-730200	tii~f :/*Z.*	1	COVER INK RIGHT					
16	1531-730271	77/(-CD Zi*	1	COVER CD RIGHT					
17	1531-730310	tii—CD L \$f I)	1	COVER CD LEFT					
18	8189-300122	A,~ 7177:ia	1	BUSHING					
19	1531-730420	i3/ -77,	2	COVER					
20	1531-700462	tii~*r254	1	COVER					
906	1531-722030	ti~7A 3/P' Z. P5	1	COVER M ASSY					
21	1531-722040	iv—, 7A 3	1	COVER MASTER					
607	1531-502660	A 5"- , E:,r)	1	STAY ASSY					
22	1531-824080	AT—	1	STAY					
23	1531-824090	t.b.t.,:/	1	CAM ASSY					
24	1599-350056	77 Z'	1	KNOB					
25	1531-502510	7101~ F	2	BOLT					
26	1531-722050	/~7 F	2	NUT					
27	1531-051011	t;—	2	COLLAR					
908	1531-722081	tii'~f :, S.' 3'T	1	COVER INK ASSY					
28	1531-722090	tii—f 7~4	1	COVER INK					
29	1531-502790	** Z: 3' T'	1	SHAFT ASSY					
30	1531-502800	:').	1	SHAFT					
24	1599-350056	77 i:	1	KNOB					
31	1531-502820	A~•<-~iif	2	SPACER					
909	1531-722120	t/i~17~ Z. 9T	1	COVER BRAN ASSY					
32	1531-722130	73/i—, 777,	1	COVER BRANKET					
907	1531-502660	A ~-, e'',	1	STAY ASSY					
22	1531-824080	A7—	1	STAY					
23	1531-824090	/31~4)) y	1	CAM ASSY					



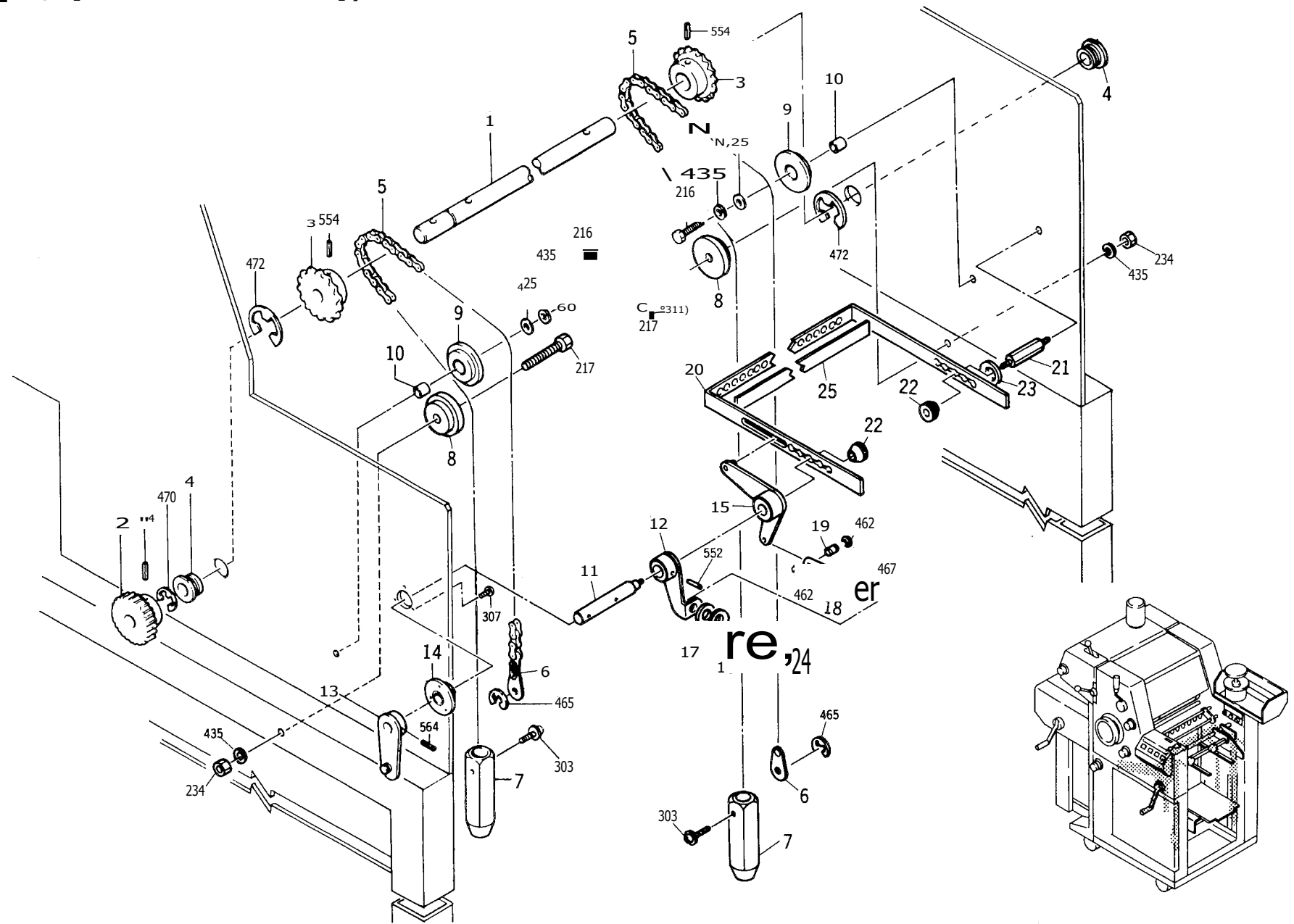
Itfrn [CONTROL BOX UNIT]

Pflit-g KEY	iii3a4t" PARTS No.	*1 DESCRIPTION	# QTY	fli REMARKS	* REMARKS	nfli-g- KEY	saiit- PARTS No.	fix DESCRIPTION	fran QTY	fli REMARKS	It REMARKS
910	1531-608054	;, F ri—)14:V A	1	CONTROL BOX	ASSEMBLY						
1	8189-300105	4-71V ■	1	WIRE CLAMP	910						
2	8012-310025	74.4 • 7V/-1-	2	SWITCH	910						
3	8012-310020	Ai sY 7'sY:/a.	1	SWITCH	910						
4	8012-230011	7.4 • 7Vi/a.	1	SWITCH	910						
5	8013-294301	A1 VI:1—3 I)	1	SWITCH	910						
6	4975-400609	F 17714' .% F	1	V RESISTOR	910						
7	1531-601070	/17 F	1	PAT	910						
8	1531-601080	.A-;,-iī	1	SPACER	910						
9	8153-112801	sYvi.:	3	KNOB	910						
10	1531-608540	13'	1	PLATE	910						
11	8012-910090	A-I v..is.y..a.	1	SWITCH	910						
12	1531-608750	A4''/3 PI: 4 tui.	1	COUNTER SWITCH	910						
13	1531-608603	P3-/I:, 3'5•	1	P3 BOARD CONPLE	910						
14	1531-608200	P24./ iz 3'5	1	P2 BOARD CONPLE	910						
15	5369-000060	3/4 A' — I:/vY ,,	1	LED DIODE	910						
16	1531-608401	7ts.Y .A3"1t>	1	HARNESS BOX	910						
17	1531-600212	*3'7-	4	BUTTON	910						
18	1516-014762	:')	3	SHAFT	910						
19	1531-600520	S-	1	SHAFT	910						
20	1531-600550	7	4	WINDOW	910						
21	1531-600560	7	1	WINDOW	910						
22	1531-608320	/i4J1-	1	PANEL	910						
23	1531-600602	7i: 7 ,A	1	CONTROL BOX	910						
24	1531-608351	A1 •Y S. 3'7	1	SWITCH ASSY	910						
25	8013-991201	21 AYI:1 —3' I)	1	SWITCH	910						
26	1531-608650	PLI.Ii: ' 3. 3'Y	1	P4 BOARD CONPLE	910						
27	1531-608560	A 3' V F	4	STUD	910						



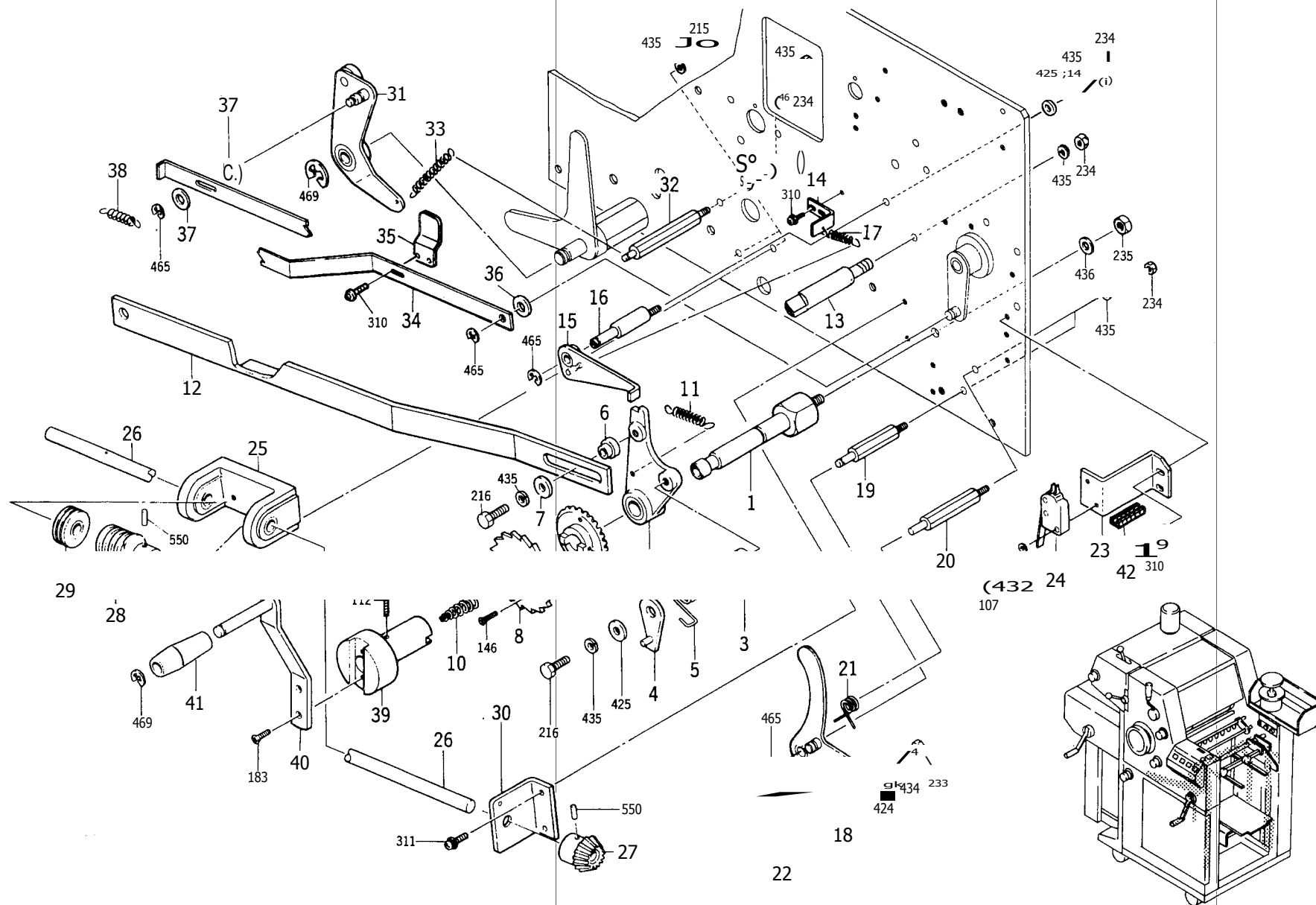
elfitgI3 [FEEDER TABLE UNIT]

Dfilitg KEY	lifealg- PARTS No.	*, DESCRIPTION	1140 QTY	* REMARKS	Pfit* KEY	filSallg PARTS No.	*, DESCRIPTION	MI& QTY	* REMARKS
1	1531-400021	14 BASE	1						
2	1531-400031	AT-- STAY	1						
3	1531-025330	7'7,a, 732,) BEARING FLANGE	4						
4	1531-400051	7 k-A FRAME	2						
5	1531-510081	*i' SHAFT	6						
6	2819-060830	<7 U ,P"71: -A, BALL BEARING	4						
7	1531-510051	AT-- STAY	2						
911	1531-400630	AT-- i: 5' T STAY ASSY	1	ASSEMBLY					
7	1531-811050	AY-- STAY	1	911 1531-510051					
8	1531-821320	375-, A9A F COLLAR THRUST	1	911 1531-050740					
9	1531-050620	tiiz HOLDER	1						
912	1531-408151	-13' P*i' 5 - BASE ASSY	2	ASSEMBLY					
10	1531-408161	il 3' PLATE	2	912					
11	1508-005880	7'74 5 PLATE	6	912					
13	1531-400180	, :) :-) SCREW SHAFT	2						
14	2964-601003	--ar, 1"Y 1- WING NUT	2						
914	1531-400304	A 4V. V-i n i. 37 SWITCH ASSY	1	ASSEMBLY					
15	1531-400321	75 -7 F BRACKET	1	914					
16	8015-194001	A1 V 7-4 11 MICRRO SWITCH	1	914					
17	8015-139902	7' .i.-5 ACTUATOR	1	914					
18	1599-360038	*Ik- FtV F NUT PLATE	1	914					
19	1531-400660	--A A BASE A	1	FOR B5					
20	1531-400640	--A B BASE B	1	FOR A4					
21	1531-400650	--A C BASE C	1	FOR B4					
22	1531-480100	--A, D BASE D	1	FOR A3					
23	1531-408200	--A, E BASE E	1						



Ma±41413 1/2 [FEEDER TABLE ELEVATOR UNIT 1]

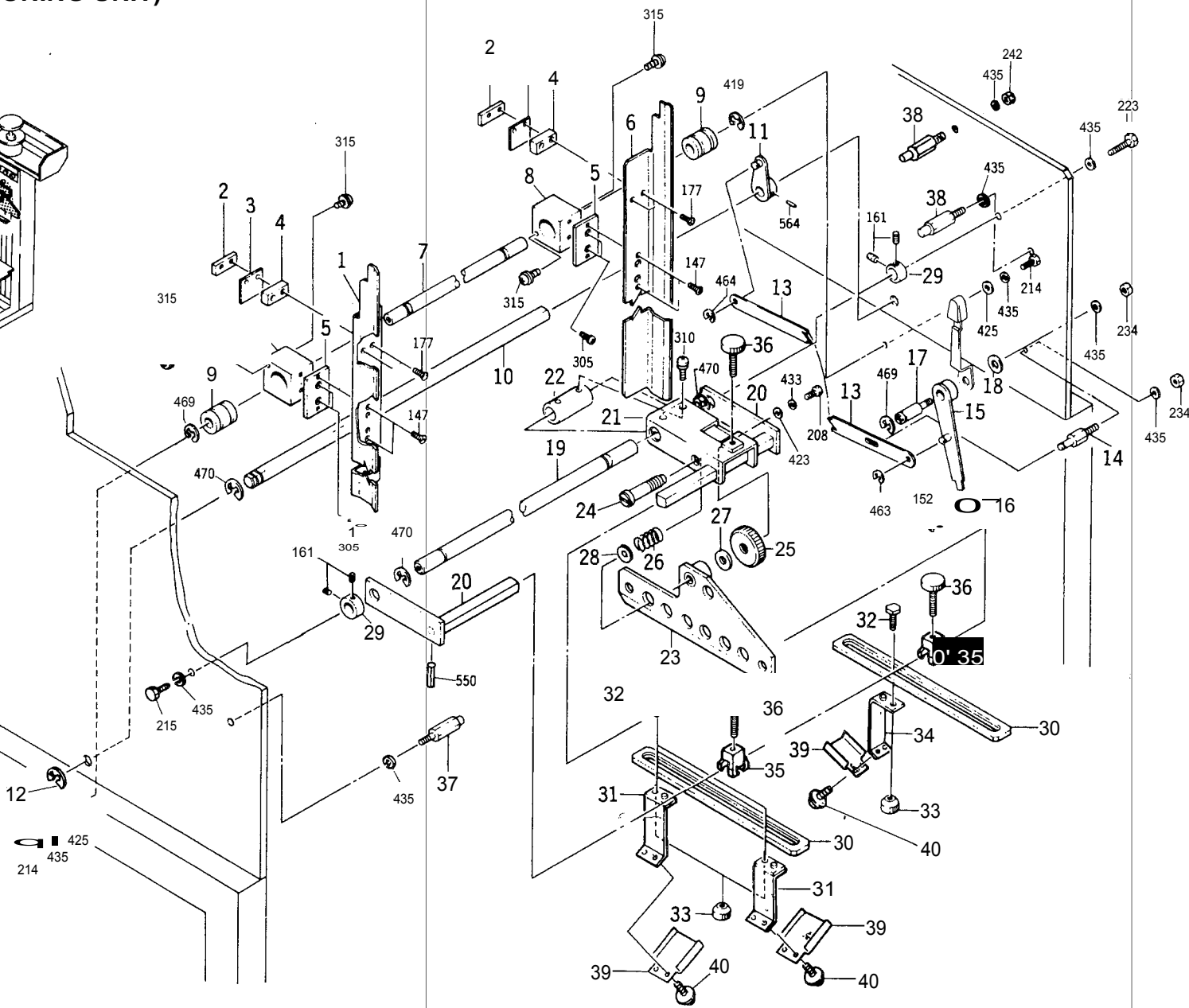
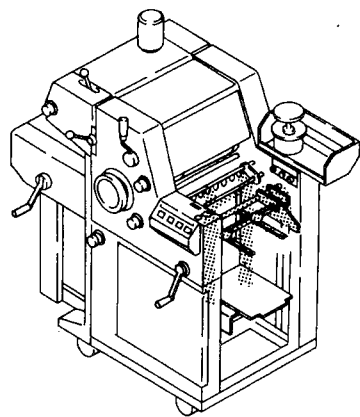
on*	il3Allig	\$	ft	181	Ili It	rtfitR	SPA*	fai	MR	4 *
KEY	PARTS No.	DESCRIPTION		QTY	REMARKS	KEY	PARTS No.	DESCRIPTION	QTY	REMARKS
915	1531-410601	*i't'Y h	GEAR ASSY	1	ASSEMBLY					
1	1531-810210	I) 7 F	SHAFT	1	915 4531-410610					
2	1531-810220	',71'-A1:4/1.	WORM WHEEL	1	915 1531-410620					
3	1531-810230	.A-7El h' V h	SPROCKET	2	915 1531-410630					
4	1531-025201	7V=a, 79: ',V	BEARING FLANGE	2						
916	1531-412020	-IE-:-P i 37T	CHAIN ASSY	2	ASSEMBLY					
5	1531-412030	■—: -r,	CHAIN	2	916					
6	1531-410670	7"	HOOK	4	916					
7	1531-410421	r,z4 h	WEIGHT	2						
8	1531-101022	*4)L'	WHEEL	2						
9	1531-410703	*1)1'	WHEEL	2						
10	1531-050501	t 5—	COLLAR	2						
917	1531-418150	1,e --t'Y F	LEVER ASSY	1	ASSEMBLY					
11	1531-811400	V	SHAFT	1	917 1531-418160					
12	1531-811410	l'1i—t:ii	LEVER	1	917 1531-418180					
13	1531-810250	kii	LEVER	1	917 1531-410901					
14	1531-418200	i' 2'7	BEARING	1						
15	1531-418230	1,1i— ,Y	LEVER	1						
16	1531-410971	V7 it'	KNOB	1						
17	1599-500005	/1*ff	SPRING WASHER	2						
18	1531-411031	. :*)P'	SCREW SHAFT	1						
19	1531-040341	e' /	PIN	1						
20	1531-418260	/ —	BAR	1						
21	1531-418300	V	SHAFT	1						
22	1531-418311	77 i'	KNOB	2						
23	1599-500003	/ *7 ^l	SPRING WASHER	1						
24	1531-701510	4 i \ , i\ -f iil—	NAMEPLATE	1						
25	1531-732200	Y 4 i \ :'.A —)1'	NAMEPLATE	1						



fir *6aM13 2/2 [FEEDER TABLE ELEVATOR UNIT 2]

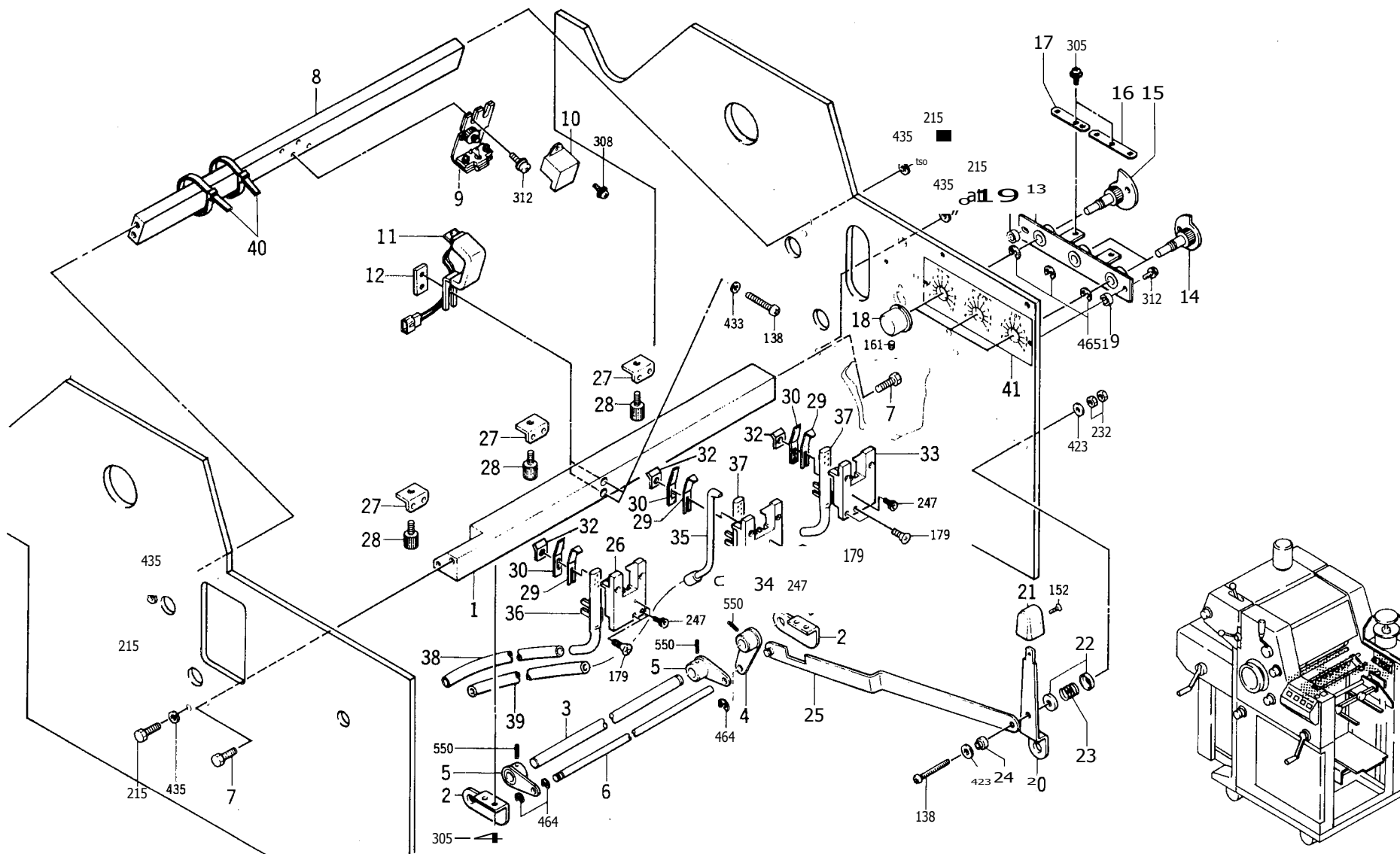
KEY	PARTS No.	DESCRIPTION	MIR QTY	REMARKS	KEY	PARTS No.	DESCRIPTION	QTY	REMARKS
1	1531-410021	SHAFT			39	1531-411114	HANDLE		919
2	1531-410042	CRANK ARM			40	1531-411121	HANDLE		919
3	1531-050582	COLLAR			41	1531-411152	GRIP	1	919
4	1531-410091	PAWL			42	2706-900031	BUSHING	1	(5CM)
5	1531-410112	SPRING							
6	1531-050760	COLLAR							
7	2611-900016	WASHER							
8	1531-411232	RATCHET							
9	1531-410332	BEVEL GEAR							
10	1531-410270	SPRING							
11	1531-410141	SPRING							
12	1531-485100	LEVER							
13	1531-410280	STOPPER							
14	1531-410260	STOPPER							
15	1531-410231	STOPPER							
16	1531-410222	SHAFT							
17	2651-104303	SPRING							
18	1531-410472	LEVER							
19	1531-410501	STAY							
20	1531-410511	STAY							
21	1531-410521	SPRING							
22	1531-411260	KNOB							
23	1531-410541	BRACKET							
24	8019-000017	SWITCH MICRO							
25	1531-100560	BRACKET							
918	1531-410571	GEAR ASSY		ASSEMBLLY					
26	1531-810270	SHAFT		918 1531-100601					
27	1531-810280	BEVEL GEAR		918 2741-120007					
28	1531-810130	WORM		918 2741-140007					
29	2891-050002	BEARING THRUST							
30	1531-410580	BRACKET							
31	1531-410731	LEVER							
32	1531-030140	SPRING STUD							
33	1531-220410	SPRING							
34	1531-485210	LEVER							
35	1531-410201	PLATE							
36	2611-905013	LINER							
37	2611-214072	SPACER							
38	1531-410850	SPRING							
919	1531-411101	HANDLE ASSY		ASSEMBLY					

MOMS [PAPER POSITIONING UNIT]



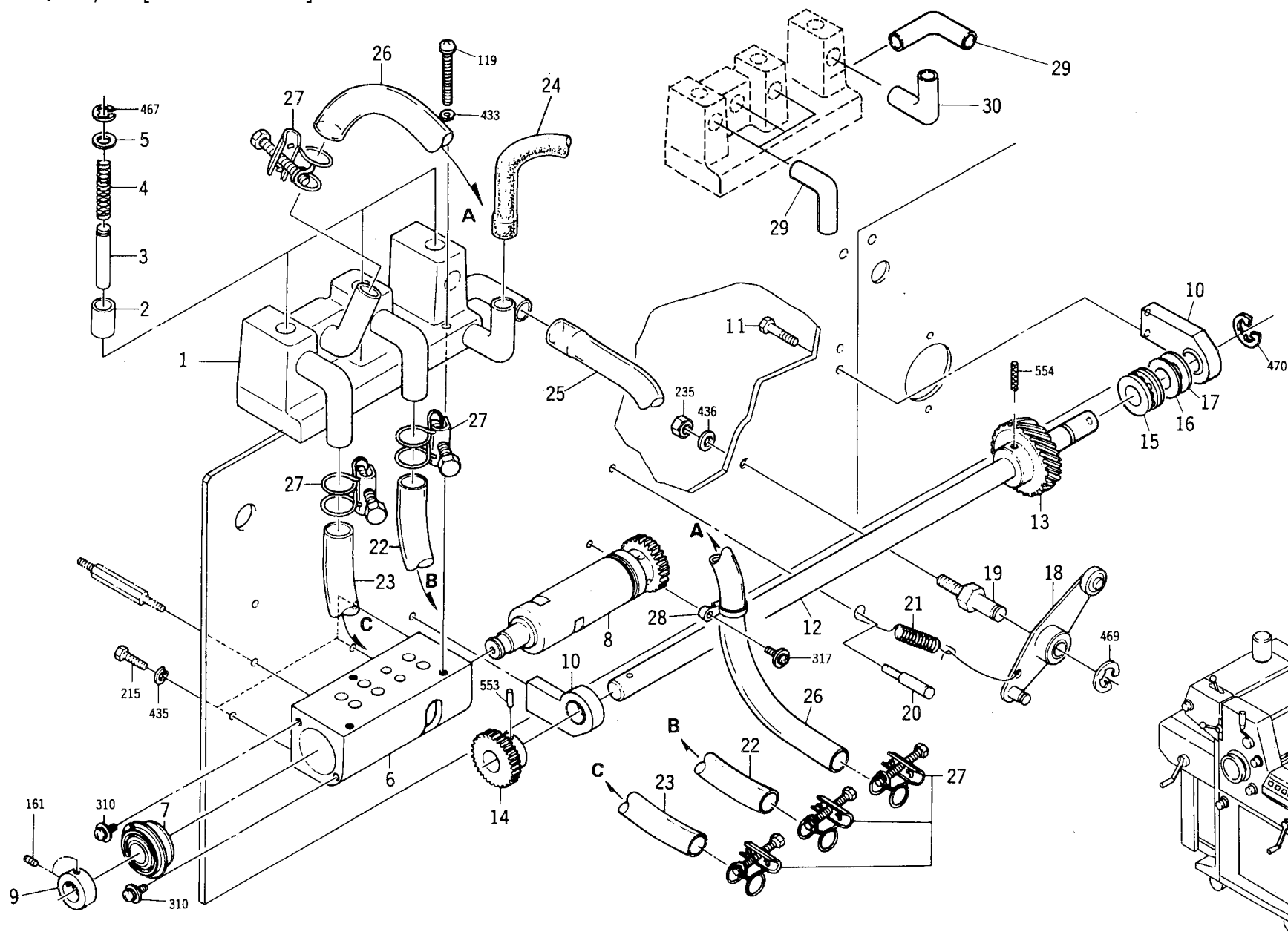
MOWS [PAPER POSITIONING UNIT]

*11g KEY	iiiSalt'4" PARTS No.	ft DESCRIPTION	OM QTY	te 4 REMARKS	ilfitt KEY	iii3Alit• PARTS No.	fili DESCRIPTION	OM QTY	ft 4 REMARKS
1	1531-421030	14 L.3 ¹)	1	ASSEMBLY 920 1531-420140 920 1531-420150	40	1531-421310	*V SCREW	6	
2	1531-420750	1-Y F 4 3'	2						
3	1531-420761	/I*4 3'	2						
4	1531-420770	11 7,	2						
5	1531-420731	4'	2						
6	1531-421050	f4 F Ez'*	1						
7	1531-420240	AT	1						
8	1531-420712	713°Y,	2						
9	2893-040001	4<7 ¹]-r 'A 9 4 F	2						
920	1531-420131	t''t-tsY F	1						
10	1531-810290	V	1						
11	1531-810300	1-ii-tf-)	1						
12	1599-350062	ai: E /15' F Y '7	1						
13	1531-420181	WI	1						
14	1531-420191	A F'Y'i	1						
15	1531-420211	Il•ii-iii.,(	1						
16	1599-100007	'Y'a ::	1						
17	1531-420231	:7)	1						
18	1531-050010	.A•'-Ti	1						
19	1531-428060	.A5-	1						
20	1531-428090	A ----, iF. \$'T	1						
21	1531-428170	'13'Y F	1						
22	1531-428200	i14 F	1						
23	1531-428250	it4 Fif-f r	1						
24	1531-428280	*:'.!')	1						
25	1531-428290	V a*:	1						
26	1531-428300	/14	1						
27	2611-905007	A• -Ti	1						
28	1531-050350	.A• -Ti	1						
29	1531-050620	Pk lii•	2						
30	1531-428421	tj"(F	2						
31	1531-421280	7"15°Y F 2.5'7	2						
32	1531-420442	*'	3						
33	1531-420830	'/v :Z.	3						
34	1531-421370	79 -Y F ',...ii:i	1						
35	1531-420404	"',1-7'	2						
36	1599-350044	'Yv:Z* 1A 1.2-	3						
37	1531-428500	A h VP:	1						
38	1531-045790	A F WI	2						
39	1531-421301	4 3' i	3						



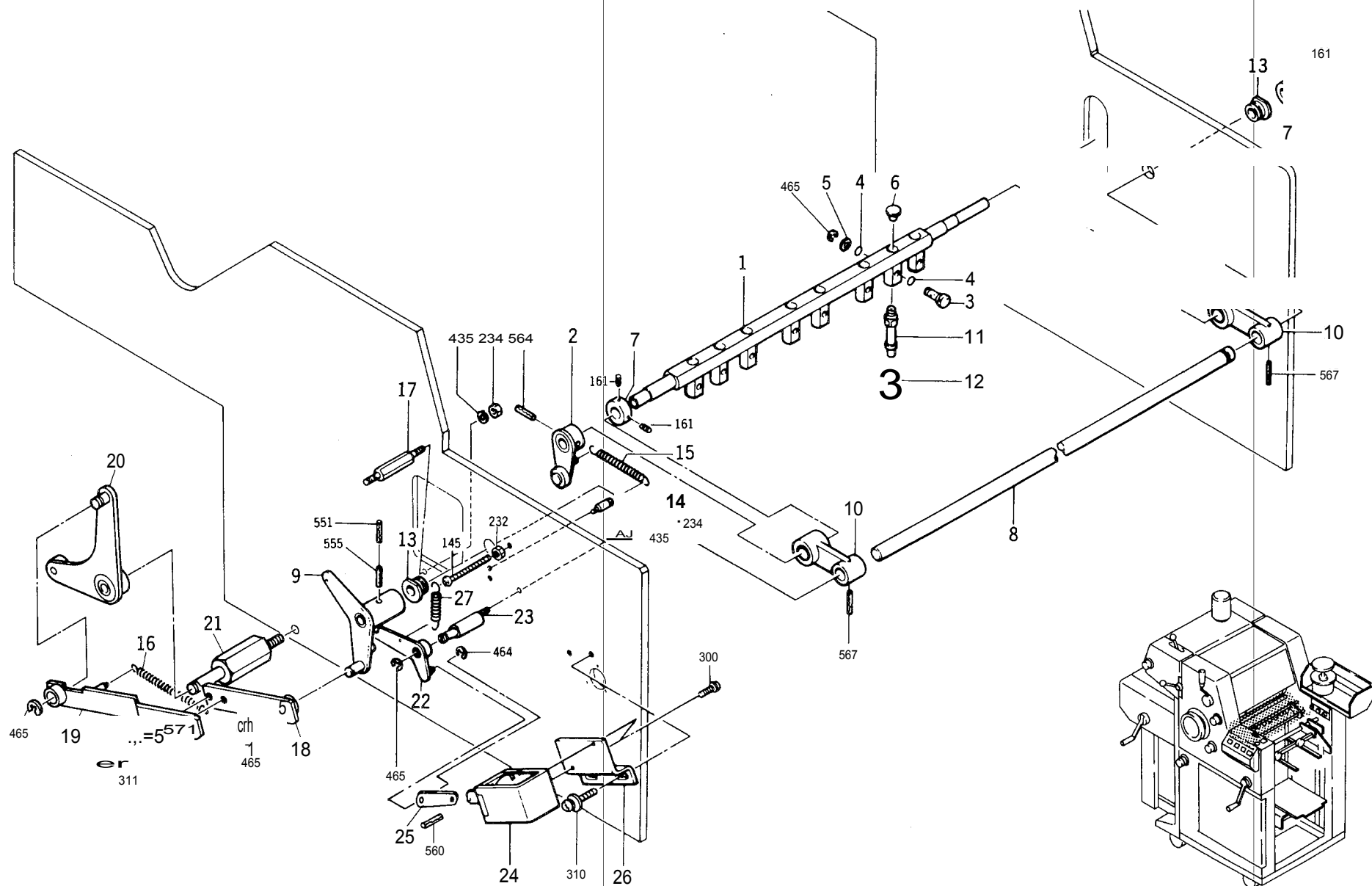
Tiff*Af [BLOWER UNIT]

4111 KEY	Watt PARTS No.	ft DESCRIPTION	MX& QTY	IN REMARKS
1	1531-110252	At— STAY	1	
2	1531-470790	757 V F BRACKET	2	
921	1531-470861	WI —t'Y 1- LEVER ASSY	1	ASSEMBLY
3	1531-810310	;)*) SHAFT	1	921 1531-470871
4	1531-810320	kii—t: > 4 LEVER	1	921 1531-470880
5	1531-810330	l-i i —-2(LEVER	2	921 1531-472120
6	1531-470801	v SHAFT	1	
7	1531-110320	1;)1r F 1 —7 BOLT REAMER	2	
8	1531-431322	.7.5 — STAY	1	
9	1531-431332	77i F h -, Z. 5' T SENSOR ASsy	1	
10	1531-431401	tic—, t.iii COVER SENSOR	1	
11	1531-421101	5 :r7' :: 3 T, UL LAMO ASSY	1	
12	1510-100110	-f 3' f'Y F NUT PLATE	1	
13	1531-470551	, h 11-57 HOLDER CONTROLL	1	
14	1531-470562	t.b.7'n 7 CAM BLOWER	2	
15	1531-472080	)3.4, "ItP',9.> CAM SUCTION	1	
16	1531-470520	-f 3 /i* SPRING PLATE	1	
17	1531-470530	4 5 /i* SPRING PLATE	1	
18	8152-122201	sYyz.1 KNOB	3	
19	1531-050440	t 5— COLLAR	2	
20	1531-470830	l/i'— LEVER	1	
21	1599-100007	'Y7z7. KNOB	1	
22	1599-500006	if CAP	2	
23	2651-116001	7J/7k-ii-7 SPRING	1	
24	1531-050680	t 5— COLLAR	1	
25	1531-470810	i.pt— LEVER	1	
26	1531-440504	7D v , I1') BLOCK LEFT	1	
27	1531-440512	757 7 h, '25 BRACKET LOWER	3	
28	1531-440351	77.'4 KNOB	3	
29	1531-448300	./— h-tiii/-3' SHEET SEPARATOR	3	
30	1531-448250	4 3' PLATE	3	
32	1531-471651	tv F -f 3 NUT PLATE	3	
33	1531-440534	7'Y , i * BLOCK RIGHT	1	
34	1531-440545	7n 'Y t:~3 BLOCK CENTER	1	
35	1531-440562	it.'5i 7 7 BLOWER CENTER	1	
36	1531-440402	7D r7, L3 41 BLOWER LEFT	1	
37	1531-440362	'7 7, il * BLOWER RIGHT	2	
38	1531-460170	*—Alth (1) RUBBER HOSE 1	3	
39	1531-460180	*—Ailh (2) RUBBER HOSE 2	1	
40	8189-340024	—F" h' WIRE CLAMP	2	



x.7--/1,1,13 [AIR VALVE UNIT]

*11-1 KEY	Senlig PARTS No.	DESCRIPTION	ME QTY	It REMARKS	filf*t● KEY	fil3inil-1 PARTS No.	DESCRIPTION	flila QTY	11 REMARKS
1	1531-441080	1.7 is a—, AIR CONTROLLER	1						
2	1531-440601	A F7/1 STOPPER	3						
3	1531-470502	eA i- :: PISTON	3						
4	1531-470590	R* SPRING	3						
5	2612-900007	S.14.ift/* WASHER	3						
6	1531-450564	" " -' Y HOUSING	1						
7	2819-900050	~*<71 ;, 7lt.-)L' BALL BEARING	1						
8	1531-450582	*AI— t V I- RROTOR	1						
9	1531-050620	t+/.1 HOLDER	1						
10	1531-450640	')ir BEARING	2						
11	1531-450660	9 —7*11 F BOLT REAMER	4						
922	1531-450611	\$17—tY F RROTOR	1	ASSEMBLY					
12	1531-810341	7 F SHAFT	1	922 1531-450621					
13	1531-810010	*1/-26 GEAR 26	1	922 1531-450630					
14	1531-810020	*17-38 GEAR 38	1	922 1531-450601					
15	2891-050003	-1<712/ X5.A F BEARING THRUST	1						
16	1531-050040	A<-4) SPACER	3						
17	1531-050050	A<-9 SPACER	2						
18	1531-450204	L'ii— iz 375- LEVER	1						
19	1531-450273	7 SHAFT	1						
20	1531-030071	R*)3' SPRING STUD	1						
21	1531-431161	R.; SPRING	1						
22	1531-460131	ezik:1:-2 (9) HOSE (9)	1	(62.5CM)					
23	1531-460141	e=)1.71:— (10) HOSE (10)	1	(72.5CM)					
24	1531-450510	/:-.7., :.* r') HOSE VACUUM	1	(25CM)					
25	1531-460111	e=)vt—A (7) HOSE (7)	1	(35CM)					
26	1531-460051	e'L:/L,*—A (1) HOSE (1)	1	(105CM)					
27	2702-711803	71:—AR: r HOSE BAND	6						
28	8189-340026	m— Iti ' t: WIRE CLAMP	1						
29	1531-100163	R4 7 PIPE	4						
30	1531-450721	R1' ? PIPE	1						

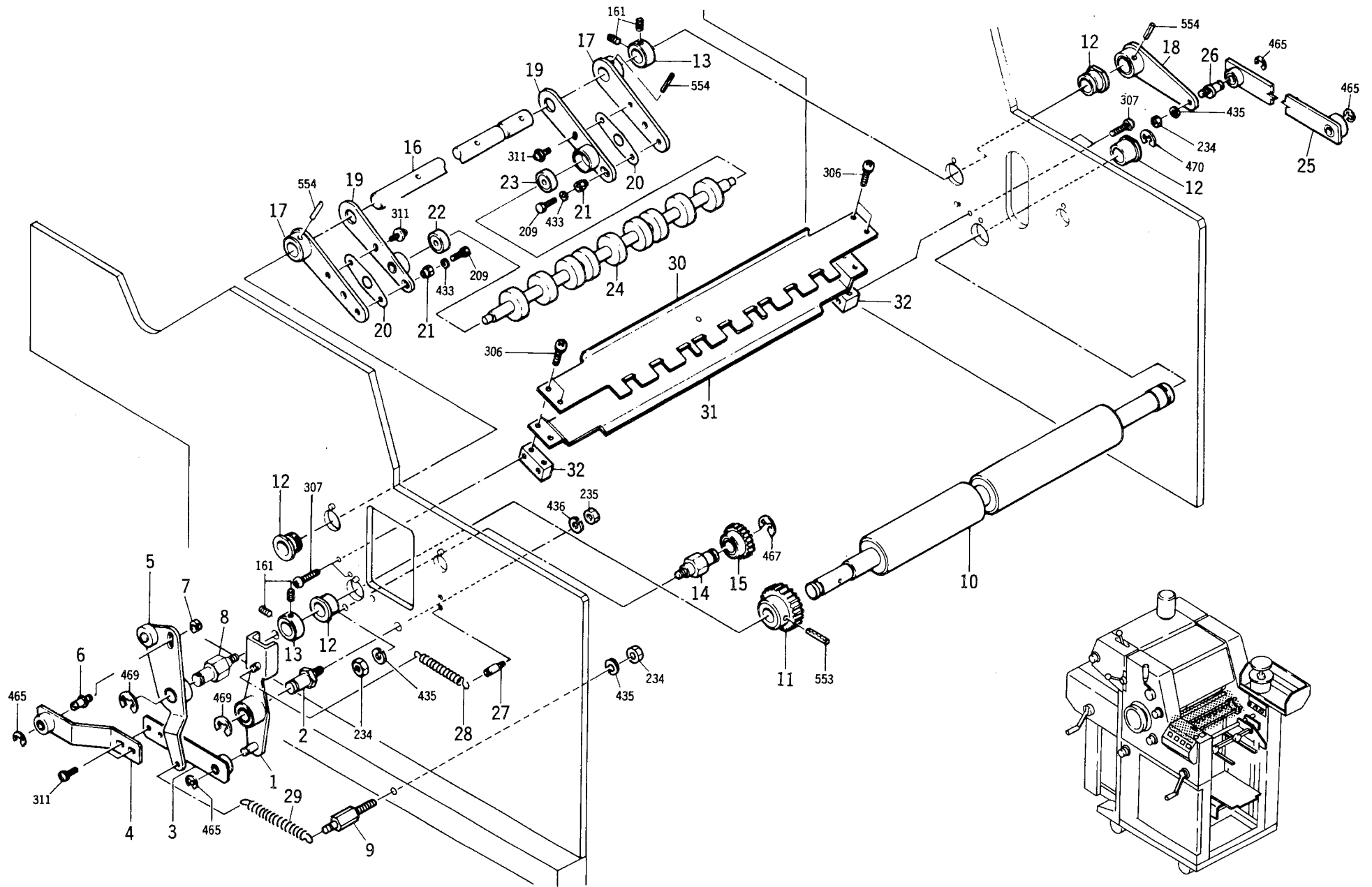


MigfiTS 1/2 [PAPER FEEDING UNIT 1]

Pft-li- KEY	113enit-- PARTS No.	It! DESCRIPTION	fti	Wit QTY	* REMARKS	4	Pr4-g- KEY	iusait-g- PARTS No.	,t DESCRIPTION	ti	OM QTY	ft REMARKS	4
923	1531-438100	il-fl't V F	PIPE ASSY	1	ASSEMBLY								
1	1531-811420	il4 7-t V F	PIPE ASSY	1	923 1531-438110								
2	1531-810360	!./i- ii 377-	LEVER	1	923 1531-438110								
3	1531-470231	/ii1-7, V7 i.	VALVE KNOB	8									
4	2691-118006	0'j :-1	O-RING	16									
5	1531-050270	X...l-+f	SPACER	8									
6	1531-431530	4'Y7	CAP	8									
7	1531-050620	2l'9z	HOLDER	2									
924	1531-430152	1-1-tV F	LEVER ASSY	1	ASSEMBLY								
8	1531-810370	:')	SHAFT	1	924 1531-430161								
9	1531-810380	Vg-	LEVER	1	925 1531-430102								
10	1531-810390	7'-/0::: 377-	ARM ASSY	2	924 1531-430171								
11	1531-470240	H a :/7'y F	SUCTION STEM	8									
12	1537-104750	j)V13, =t1...7:	SUCTION FOOT	1	24PCS/BOX								
13	1531-025300	'1•Y,.3., 7-7:,V	BEARING FLANGE	2									
14	1599-340029	ii*t"7	SPRING STUD	1									
15	1531-430272	ii-4.	SPRING	1									
16	1531-430480	7)1,7*A'*	SPRING	1									
17	1531-430260	/14iih	SPRING STUD	1									
18	1531-430402	kii-, A	LEVER A	1									
19	1531-430303	kii- i'.5'5-	LEVER	1									
20	1531-430312	tb.771n 7, V	CAM FOLLWER Y	1									
21	1531-410772		SHAFT	1									
22	1531-430452	El V l'ii-	LOCK LEVER	1									
23	1531-430471	:') , ^•:./:./	SHAFT ECCENTRIC	1									
925	1531-431552	V kl-f F'• Z 3'5	SOLENOID ASSY	1	ASSEMBLY								
24	1531-090022	:IL'/1 P:	SOLENOID	1	925								
25	1531-472040	1 : "P'7'5 :, V A' -	LINK PLUNGER	1	925								
26	1531-090040	94	BASE	1									
27	2651-103402	V/I.7*ii*	SPRING	1									

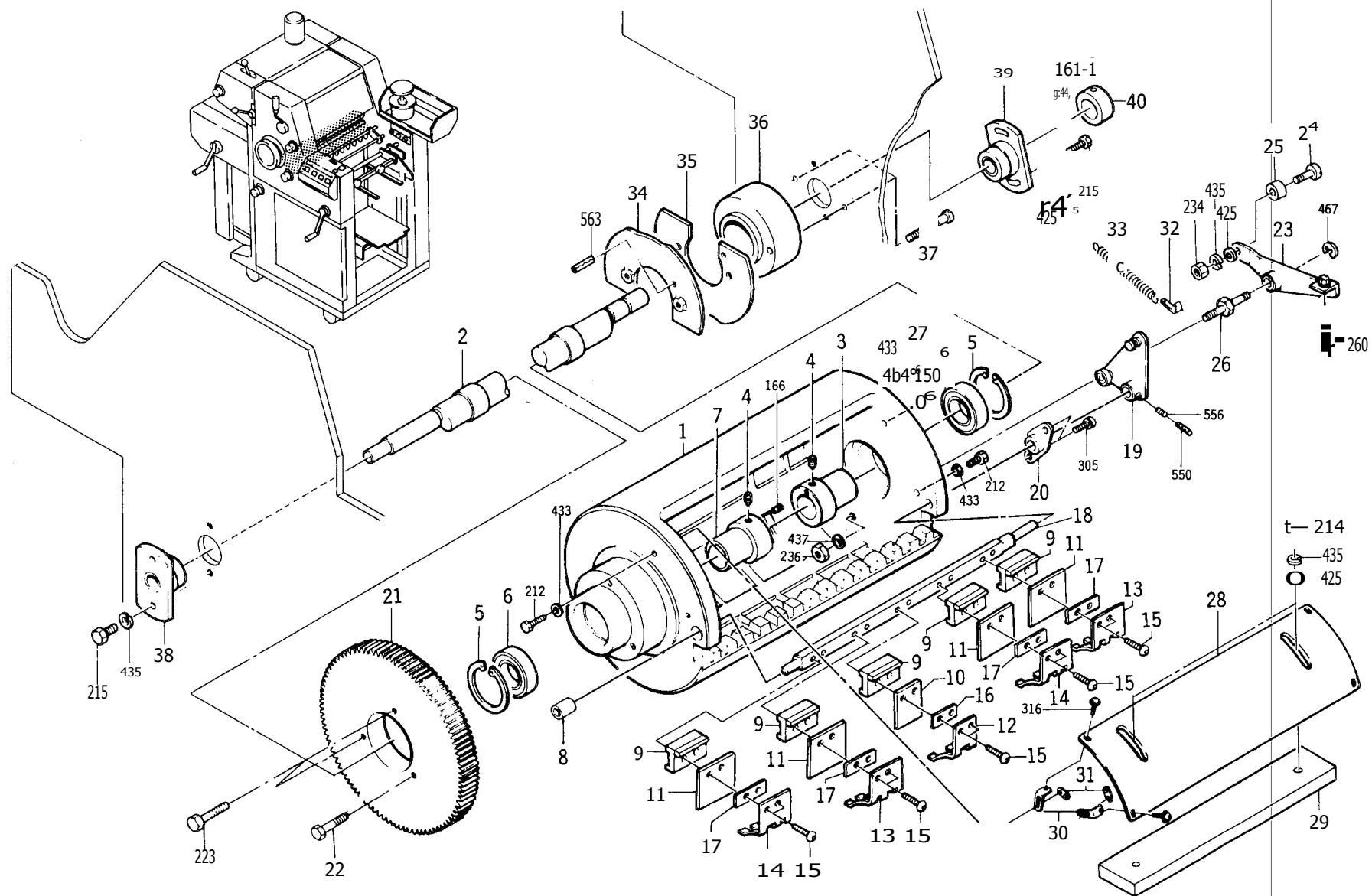
MEM 2/2 [PAPER FEEDING UNIT2]

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fatEij3 2/2 [PAPER FEEDING UNIT 2]

44g' KEY	ilSait* PARTS No.	4S DESCRIPTION	int QTY	* REMARKS	of*-g- KEY	smi-g- PARTS No.	4 DESCRIPTION	int QTY	II At REMARKS
1	1531-430513	1-0/I 12 3' --	1						
2	1531-430540	V	1						
3	1531-430402	1./i-, A	1						
4	1531-430581	lii-, B	1						
5	1531-430613	Wi-'7	1						
6	1531-430673	V	1						
7	1531-471931	1V F /3 "	1						
8	1531-430642	VP' X	1						
9	1531-035210	/C4.tir	1						
926	1531-438200	*vt V F	1	ASSEMBLY					
10	1531-811430	74 1: CI-5, V5'	1	926 1531-438210					
11	1531-811440	*ti, 74 r EI-5	1	926 1531-438240					
12	1531-025300	7V:ia, 7 5 >V	4						
13	1531-050620	tli'm	2						
14	1531-438270	VP', 74 rA,	1						
15	1531-470051	*l, 74 FA,	1						
927	1531-438310	V tsY h	1	ASSEMBLY					
16	1531-811450	V	1	927 1531-431142					
17	1531-810430	kii-t v /	2	927 1531-430171					
18	1531-810440	l'ii-tz,y	1	927 1531-431123					
19	1531-431181	1-/1-t: >/i	2						
20	1531-431231	.X'-i)	2						
21	1531-431091	t'Y F	2						
23	2819-062630	7:1:1714-JI.	1						
22	2892-100001	-<7'):q71:-)1./	1						
24	1531-438350	74 rD-5, r,z	1						
25	1531-472212	1-/i-, 74- F11-5	1						
26	1531-431153	VP', /••:,::/!,	1						
27	1599-340029	ii*J35	1						
28	1531-430490	/-/-	1						
29	1531-430280	V 11,7 4./t4.	1						
30	1531-438400	/14 l'"71	1						
31	1531-438420	514 I: V 5'	1						
32	1531-438450	7' EI V	2						

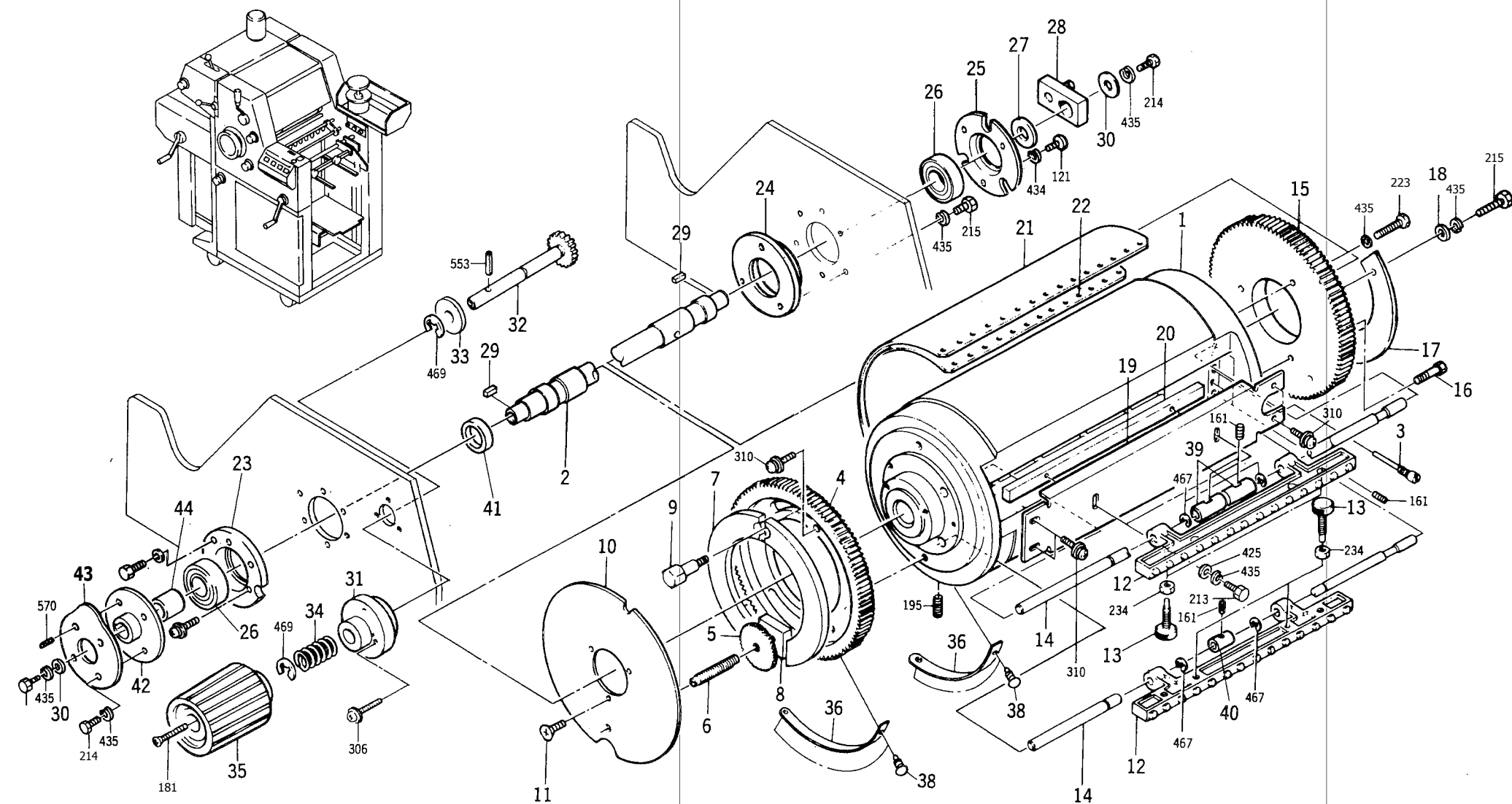


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411t ^g KEY	ffSiniUg PARTS No.	*ri DESCRIPTION	ft DESCRIPTION	ME QTY	II It REMARKS	rifit ^g KEY	aisait, PARTS No.	t DESCRIPTION	ima QTY	4 It REMARKS
1	1531-272102	:ii.) i'5-7V 1:7	IMPRESSION CYLI	1		39	1531-220320	95 * BEARING RIGHT	1	
2	1531-272161	91'7 h	SHAFT	1		40	1531-050780	t 5— COLLAR	1	
3	1531-200071	,35—, iz' *	COLLAR RIGHT	1						
4	1599-350017	lPY/3 7/'/k• F;l*)	SET SCREW	2						
5	2613-900024	At Y7 ¹)	C-RING	2						
6	2819-900032	'<PI) >5'71:—/I.	BALL BEARING	2						
7	1531-200061	t I—, I9)	COLLAR LEFT	1						
8	1531-020020	7VI.la	BEARING	1						
9	1531-220570	5"1 V/13"1f	GRIPPER BASE	5						
10	1531-220141	5"1 V/1	GRIPPER	1						
11	1531-272350	PJ 'Y,'	GRIPPER	4						
12	1531-220151	X I' 'Y'	STOPPER	1						
13	1531-272360	A 1- Vil A	STOPPER A	2						
14	1531-272370	A F V/1 B	STOPPER B	2						
15	1531-220550	*9	SCREW	10						
16	1531-220560	.A' —V	SPACER	1						
17	1531-272380	AA'-.4,	SPACER	4						
928	1531-272202	1-/'(—tV F	LEVER ASSY	1	ASSEMBLY					
18	1531-811701	95, 1) Vil	SHAFT GRIPPER	1	928 1531-272212					
19	1531-810031	lr(—	LEVER	1	928 1531-220203					
20	1531-220232	957h	BEARING	1						
21	1531-220052	*1', IC	GEAR IC	1						
22	1531-220541	WA-1-1) —V	BOLT REAMER	1						
929	1531-220253	I,/ —,: 37-	LEVER	1	ASSEMBLY					
23	1531-220263	WI—	LEVER	1	929					
24	1531-240330	95	SHAFT	1	929					
25	2897-070001	tl-k 7 A' LI 7	CAM FOLLWER	1	929					
26	1531-220292	95	SHAFT	1						
27	1531-035190	PC*th	SPRING STUD	1						
28	1531-272250	)3/1-1c	COVER IC	1						
29	1531-272261	7.1-f 1- IC	WEIGHT IC	1						
30	1531-220511	75hV h	BRACKET	4						
31	1531-220580	*V F 1 37	NUT PLATE	4						
32	1508-001240	.11 *th 4 5'	SPRING STUD	1						
33	1531-220420	/1*	SPRING	1						
34	1531-226420	t/... H 5 ...Z 5'7	CAM H ASSY	1						
35	1531-220354	tI. K	CAM K	1						
36	1531-272310	IC7.5 i.: 5'7	BOSS	1						
37	1531-272400	*9	SCREW	2						
38	1531-220300	95 7h t 5' 9	BEARING LEFT	1						

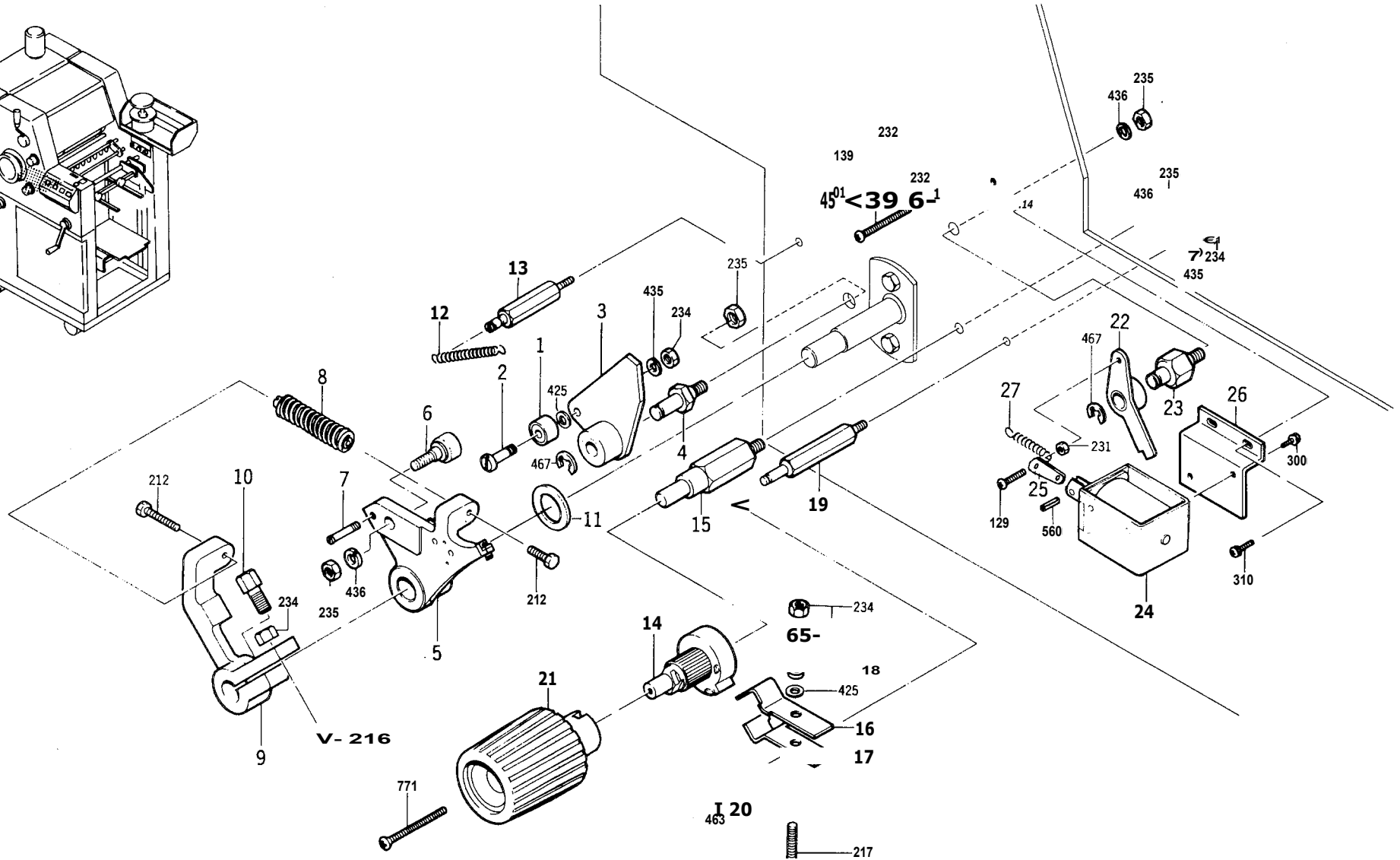
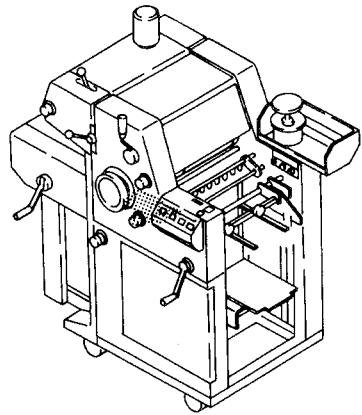
ブランケット-VF 1:10 [BLANKET CYLINDER UNIT]

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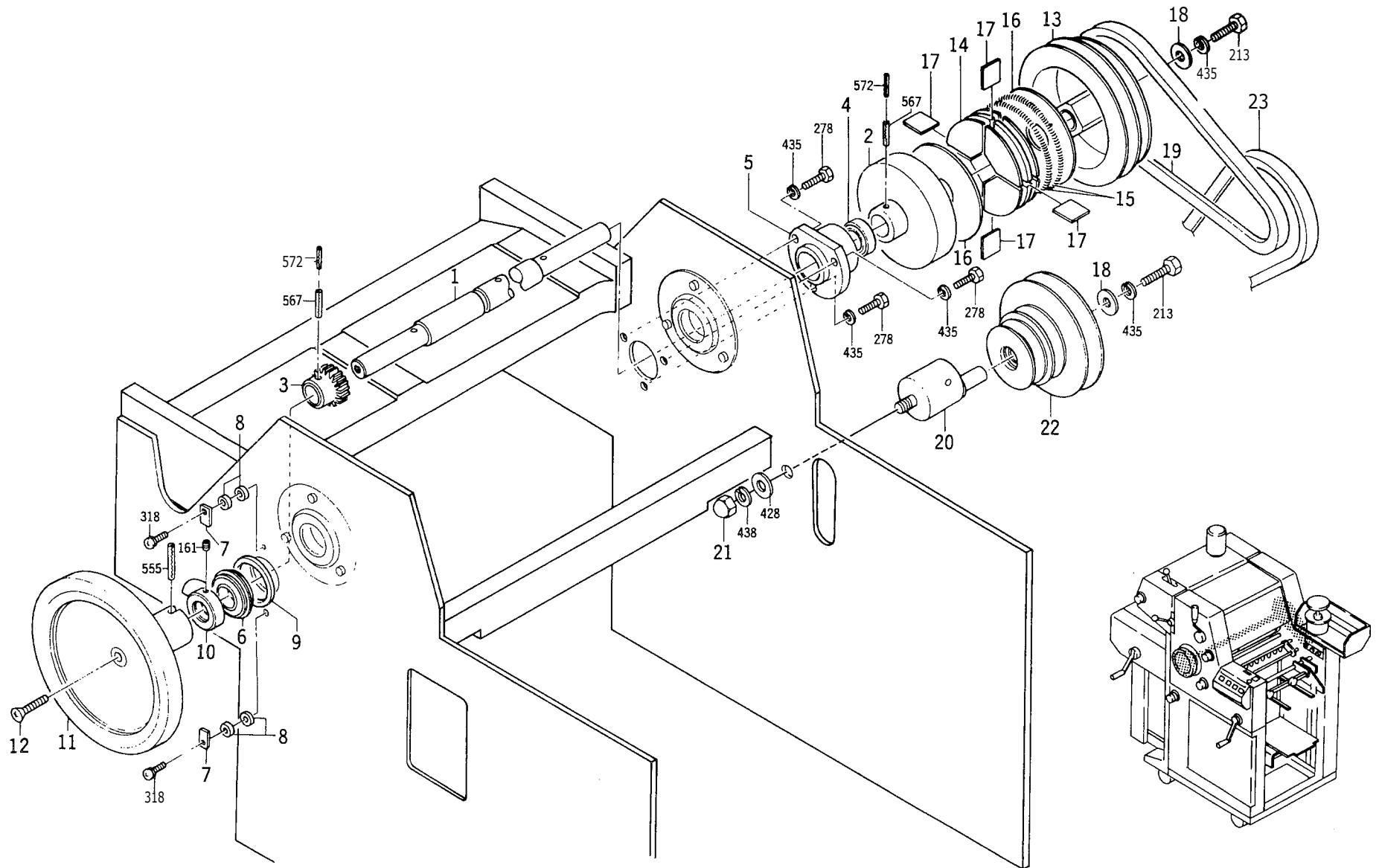
%***y F 1j 37.-1,13 [BLANKET CYLINDER UNIT]

4** KEY	iisim*-15- PARTS No.	i, I* DESCRIPTION	lift QTY	It REMARKS	ifilf~ KEY	ififhit PARTS No.	*, ft DESCRIPTION	litk QTY	II REMARKS
1	1531-262800	il-% F,	1	BLANKET CYLI	41	1531-050900	)5—	1	
2	1531-262150	::/i/7 F	1	SHAFT	42	1531-260521	;VA	1	
3	1531-210070	VP	1	SHAFT	43	1531-260530	t A, MC	1	
4	1531-210091	*1 ⁷	1	GEAR	44	1531-050910	t 5—	1	
5	1531-210113	*1 ⁷	1	GEAR					
6	1531-210121	*V	1	SCREW					
7	1531-210401	V	1	RING					
8	1531-210411	1 EIV P	1	BLOCK					
9	1531-210422	VP	1	SHAFT					
10	1531-261201	1'	1	PLATE					
11	1599-350069	7t71V*13;04	3	FLAT HEAD SCREW					
12	1531-262201	s', \$ t*P'	2	BLOCK					
13	1531-262230	77 z.	4	KNOB					
14	1531-262240	VP	2	SHAFT					
15	1531-262250	*1 ⁷	1	GEAR					
16	1531-220541	7tZAr F 1—7	1	BOLT REAMER					
17	1531-210280	1 , Ii BC	3	BALANCER BC					
18	1531-050310	A"t—ii-	2	SPACER					
19	1531-261300	t/II—, BC	1	COVER BC					
20	1531-210490	'7.14 F BC	1	WEIGHT BC					
21	1531-262350	'7'57, 'V F	1	BLANKET					
22	1531-262300	:i— F	1	SHEET					
23	1531-262270	VP/J, 75."s	1	BEARING BLAN					
24	1531-260460	VP r76	1	BEARING					
25	1531-260470	1—ifi	1	HOLDER					
26	2819-900032	<7'1:/P"71:—)1-	2	BALL BEARING					
27	1531-050650	t5—	1	COLLAR					
28	1531-210222	P5: ', P, /1./ii'—	1	CRANK MONOLEVER					
29	1531-090090	*—	2	KEY					
30	2611-213038	.A <. —Ii	2	SPACER					
31	1531-262420	VP IJhr	1	BEARING					
32	1531-262430	*fi—, t'Y F	1	GEAR ASSY					
33	1531-050220	. —1t	1	SPACER					
34	1531-210350	ii*	1	SPRING					
35	1531-101402	'Y7, A	1	KNOB A					
36	1508-015441	V e a—	1	INDICATER					
37	1531-260360	Ah--JI	1	SCEAL					
38	1599-370001	ea—, AP 1.2—	4	DRIVE LOCK PIN					
39	1531-280640	', .m-f F, 715",	2	WEIGHT BLAN					FOR ADJUSTMENT 205g
40	1531-280650	")I-f F, 7 ,	1	WEIGHT BLAN					FOR ADJUSTMENT 100g



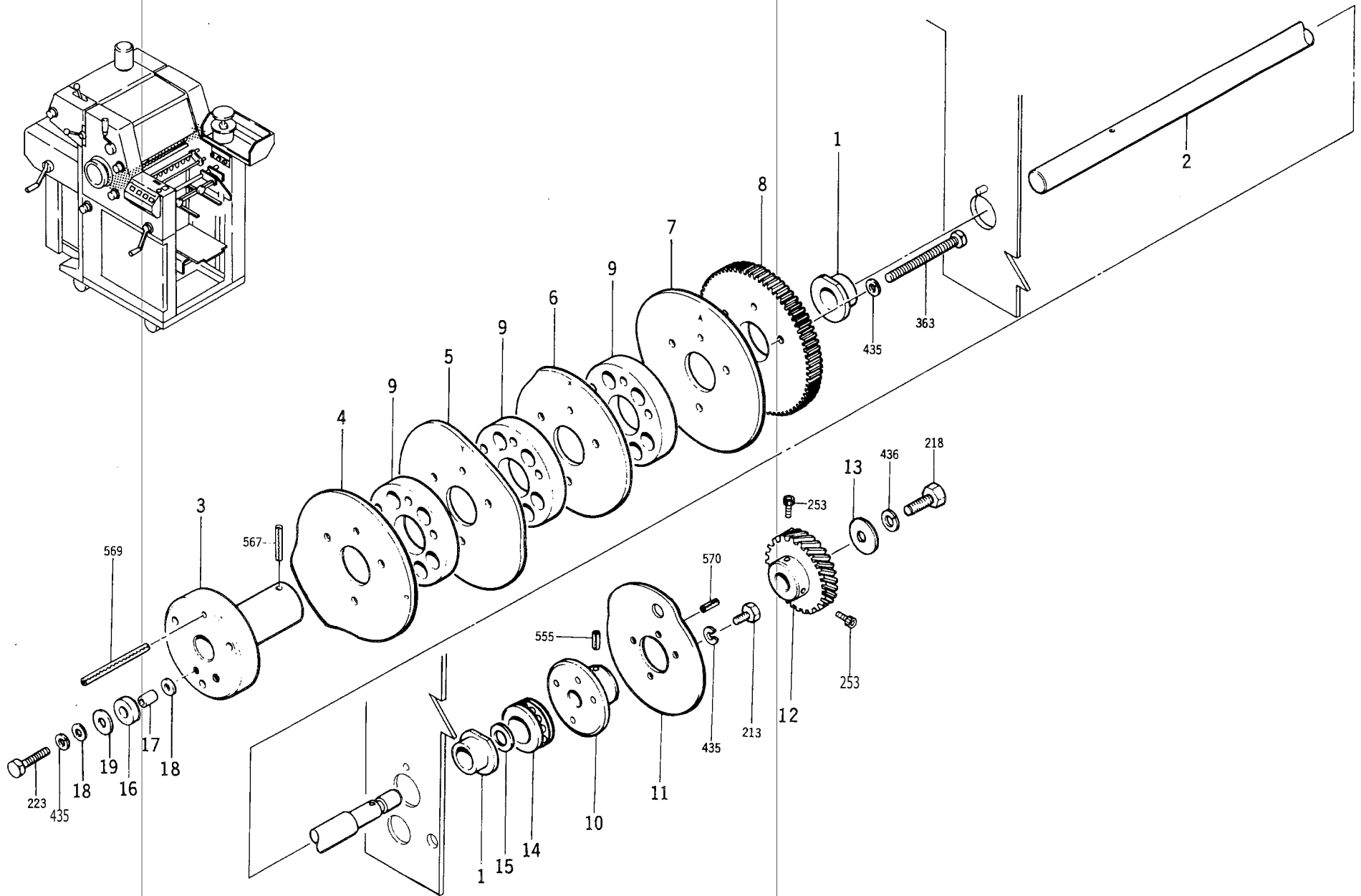
WS [PRINTING PRESSURE UNIT]

Mil KEY	if5Alig PARTS No.	fts DESCRIPTION	11111 QTY	11 4 REMARKS	PTIig KEY	iiiiin*g PARTS No.	fif DESCRIPTION	lin QTY	II 4 REMARKS
1	2897-070001	tA71 CAM FOLLOWER	1						
2	1531-240330	V SHAFT	1						
3	1531-240302	kii LEVER	1						
4	1531-240172	V SHAFT	1						
5	1531-240051	71:17 2, 3P5 BLOCK 2 ASSY	1						
6	1531-240360	<7 U :, :i, 5 BEARING ASSY	1						
7	1531-030071	/i*iiir SPRING STUD	1						
8	1531-240101	/i*, i: SPRING ASSY	1						
9	1531-240020	111:1'Y 1 BLOCK 1	1						
10	1508-000590	10t F BOLT	1						
11	1531-050140	.A* ---9 SPACER	1						
12	1531-240291	ii* SPRING	1						
13	1531-430260	ii*tir SPRING STUD	1						
14	1531-240190	A 1.- Vil 5 5 STOPPER ASSY	1						
15	1531-240180	V. SHAFT	1						
16	1508-000720	15' PLATE	1						
17	1508-000730	15 PLATE	1						
18	2651-125001	V/1,74-/i* SPRING	1						
19	1531-240210	V SHAFT	1						
20	2612-900005	t/4-if 11 * WASHER	1						
21	1531-240232	'Y 7 #, D KNOB	1						
22	1531-240251	I,/i— aV /, 1 LEVER LOCK	1						
23	1531-240271	V SHAFT	1						
930	1531-090012	VI-/ -f FP ::".5 1 SOLENOID ASSY	1	ASSEMBLY					
24	1531-090022	V /- / -r I: SOLENOID	1	930					
25	1531-090031	i./ — LEVER	1	930					
26	1531-090040	91 BASE	1						
27	2651-103402	Vil 7441 * SPRING	1						



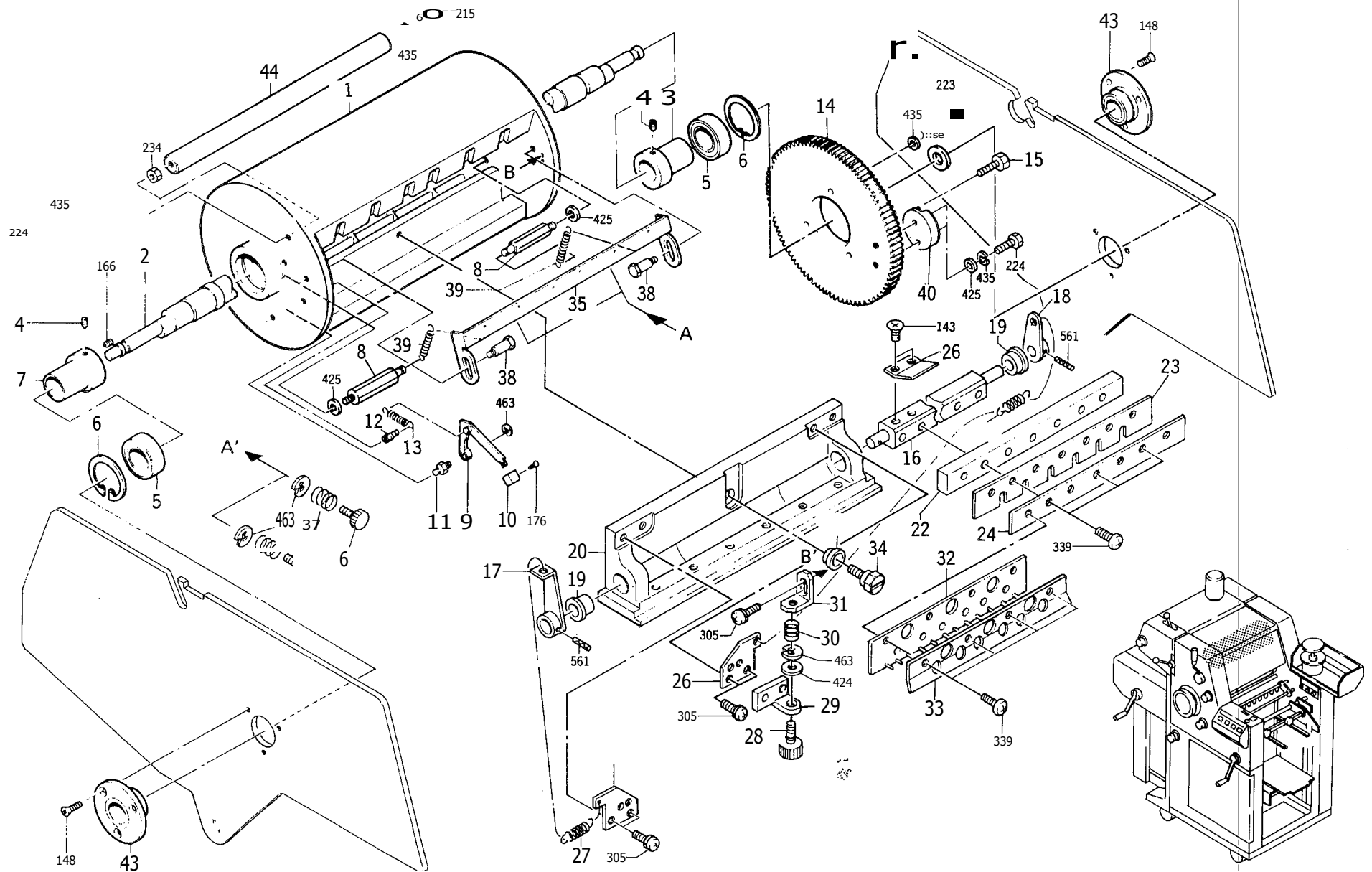
Nab% [DRIVING UNIT]

Ofirg" KEY	ilis4-g PARTS No.	* DESCRIPTION	In QTY	a 4 REMARKS	Iri* KEY	Saitg PARTS No.	\$ DESCRIPTION	*ft QTY	REMARKS
931	1531-128100	F', t ")	1	ASSEMBLY					
1	1531-811460	:')	1	931 1531-128110					
2	1531-810480	h-.A	1	931 1531-120091					
3	1531-811470	*1-	1	931 1531-128120					
4	2819-600430	•<7 I) :/144-)1.	1						
5	1531-120341	i'r).- z.	1						
6	2819-900049	••7 I) :, ;t:--)1'	1						
7	1531-301440	4 S't:—/L'	2						
8	1531-050440	)39—	4						
9	1531-050870	)39—	1						
10	1531-050790	)39—	1						
11	1531-120040	W- FA-	1						
12	1599-350021	a 'Y •*F'	1						
13	1531-120570	7-1, 1: r,	1						
14	1531-120172	r7x,4 h	4						
15	1531-120202	•Yikv*/14.	2						
16	1531-120361	•A' --di-	2						
17	1531-120371	A' --ii-	4						
18	1531-050310	••* --1-	2						
19	2704-421001	V "tili h	1						
20	1531-120450	3 7-1)	1						
21	1531-120460	J V F	1						
22	1531-120580	7-1, ' 3, r, z:.,	1						
23	2704-422001	V r/lo I-	1						



[CAMSHAFT UNIT]

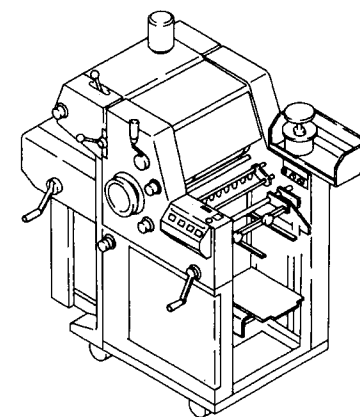
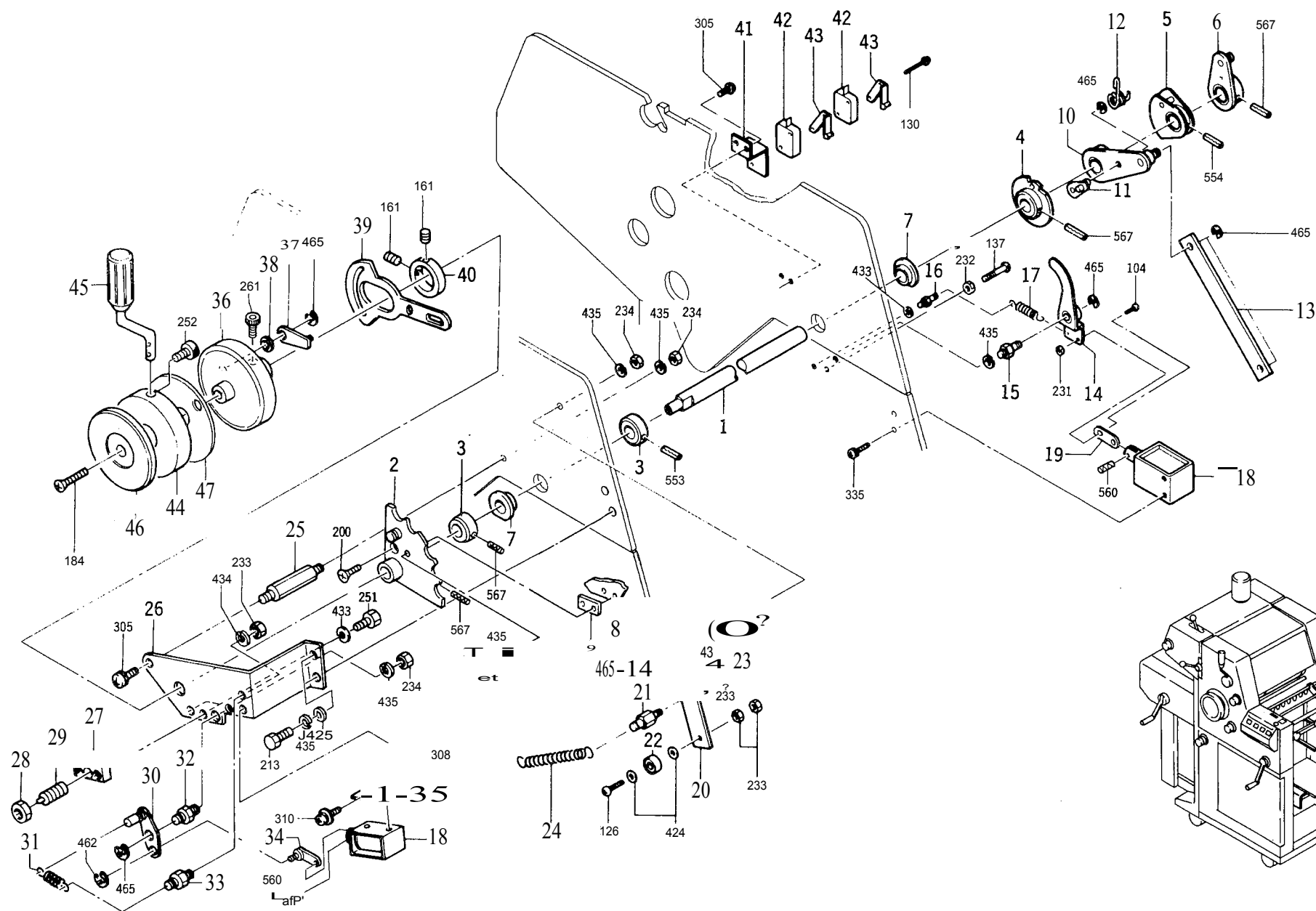
Pg*-1 KEY	Alit PARTS No.	t DESCRIPTION	fat QTY	* REMARKS	Pfit-g KEY	A1t PARTS No.	t DESCRIPTION	Ida QTY	II REMARKS
1	1531-025280	"I'Y'/(m., 7 5 >)	2						
932	1531-238101	t lk:'),e:~',	1	ASSEMBLY					
2	1531-810490	2	1	932 1531-230023					
933	1531-238201	tIAL5 ^f 1	1	932 ASSEMBLY					
3	1531-810500	7Z A, L9 ¹	1	933 1531-230153					
4	1531-230065	t1A, C	1	933					
5	1531-230082	t lk, Y	1	933					
6	1531-230102	tla., X	1	933					
7	1531-237070	tlk, A	1	933					
8	1531-230140	*1 ¹	1	933					
9	1531-230161	A ¹ --4/	3	933					
934	1531-230203	t A, Z. *	1	932 ASSEMBLY					
10	1531-810510	71: A, 3. *	1	934 1531-230283					
11	1531-230323	tik, F	1	934					
12	1531-450630	*1-26	1						
13	1531-050300	A'<---t	1						
14	2899-060007	' 7') 7A5.x 1-	1						
15	1531-050380	.A'<-H	1						
16	1531-050540	J35—	1						
17	1531-230181	t 5—	1						
18	2612-900005	54)1*Vii*	2						
19	2612-900007	Z:tf*~ifif*	1						



7A3 — 1), \$f — lali [MASTER CYLINDER UNIT]

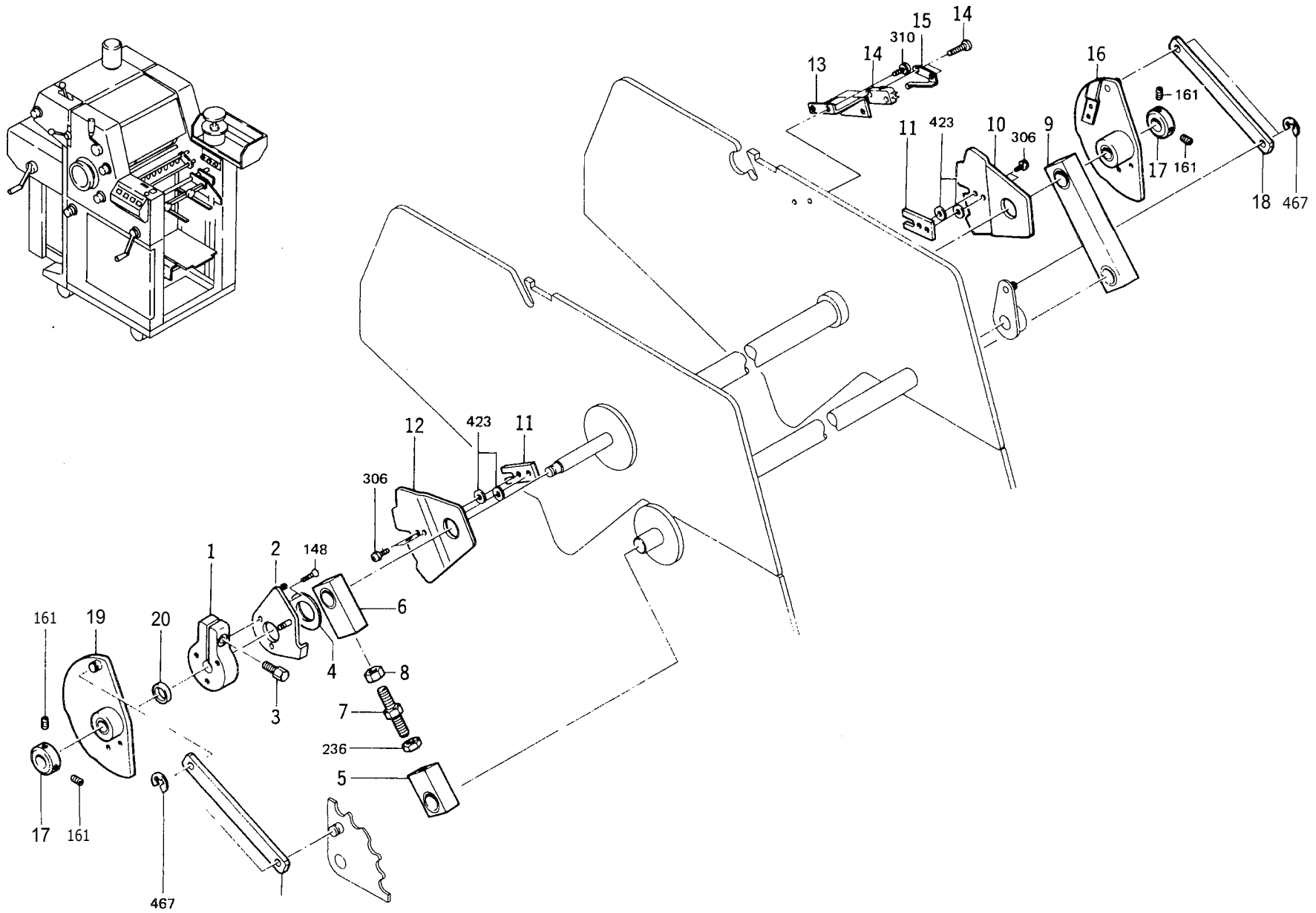
341 KEY	ifseAg PARTS No.	li DESCRIPTION	MR QTY	* REMARKS	nfit5" KEY	0134Ag PARTS No.	IT DESCRIPTION	%ft QTY	It REMARKS
1	1531-252800	i":> I: r,	1	MASTER CYLINDER	38	1531-251501	:')P	2	
2	1531-252141	I">A"7 h	1	SHAFT	39	1531-200671	-4JI".A7") %P"	2	
3	1531-200071	t", —, i.: *	1	COLLAR RIGHT	40	1531-200730	'7.14 F, A	0.5	FOR ADJUSTMENT
4	1599-350017	n'YtP7t7 F ;I *9	2	SET SCRWE		1531-200740	r)1.4 h, B	0.3	FOR ADJUSTMENT
5	2819-900032	'<PI) :/ zt.—)I'	2	BALL BEARING		1531-200750	',xi h, C	0.1	FOR ADJUSTMENT
6	2613-900024	AtV7' I) ::"P°	2	C-RING	41	1531-225600	'7'4 F	1	
7	1531-200061	t—, LYIJ	1	COLLAR LEFT	42	1531-050390	"'. —+j	1	
8	1531-030110	ij*tir	2	SPRING STUD	43	1531-200562	:iPra, '7.XP—	2	
9	1531-252620	L'iC'— 0 7P	1	LEVER LOCK					
10	1599-100023	V7 z:	1	KNOB					
11	1531-200470	*°P	1	SHAFT					
12	1531-200480	i'l*t.	1	SPRING STUD					
13	1531-200540	4//t/7*/1..*	1	SPRING					
14	1531-220052	*if, IC	1	GEAR IC					
15	1531-220541	71:Jr F I) — 7	1	BOLT REAMER					
935	1531-252250	WI—, t'Y F	1	LEVER ASSY					
16	1531-811480	:')P, MC	1	SHAFT MC					
17	1531-810520	1.. /1—, ii.,	1	LEVER					
18	1531-810530	l' —, ii:>, ¹	1	LEVER					
19	1599-320047	'1`Y/m.	1	BEARING					
936	1531-252190	5'4 , P .k' P °.	1	BASE ASSY					
20	1531-252200	5-4 P'il WI	1	BASE GRIPPER					
21	1599-320070	7r*Y:i.m	1	BEARING					
19	1599-320047	7'y ,z-	1	BEARING					
22	1531-252900	5-4 MC	1	BASE MC					
23	1531-252310	P'I/Vii MC	1	GRIPPER MC					
24	1531-252320	-4 P MC	1	PLATE MC					
25	1531-252340	4 P	1	PLATE					
26	1531-252350	/i4t 74 3	2	SPRING STUD					
27	1531-200380	sYJI/74A*	2	SPRING					
28	1531-252401	'Y 7 i:	1	KNOB					
29	1531-251280	*J1/5 ^d	1	HOLDER					
30	1531-200790	Ji*	1	SPRING					
31	1531-252910	'19 7*Y F	1	BRACKET					
32	1531-252930	e:m—	1	PIN BAR					
33	1531-252950	if4 1:45'	1	GUIDE PLATE					
34	1531-252540	*'P	1	SHAFT					
35	1531-252570	le:/1—, eE,i:i	1	PIN BAR REAR					
36	1531-250551	'% 7 :: 4.*"	2	KNOB					
37	2651-116001	'Y)1,74/i4	2	SPRING					

— 43 —



[MONOLEVER UNIT]

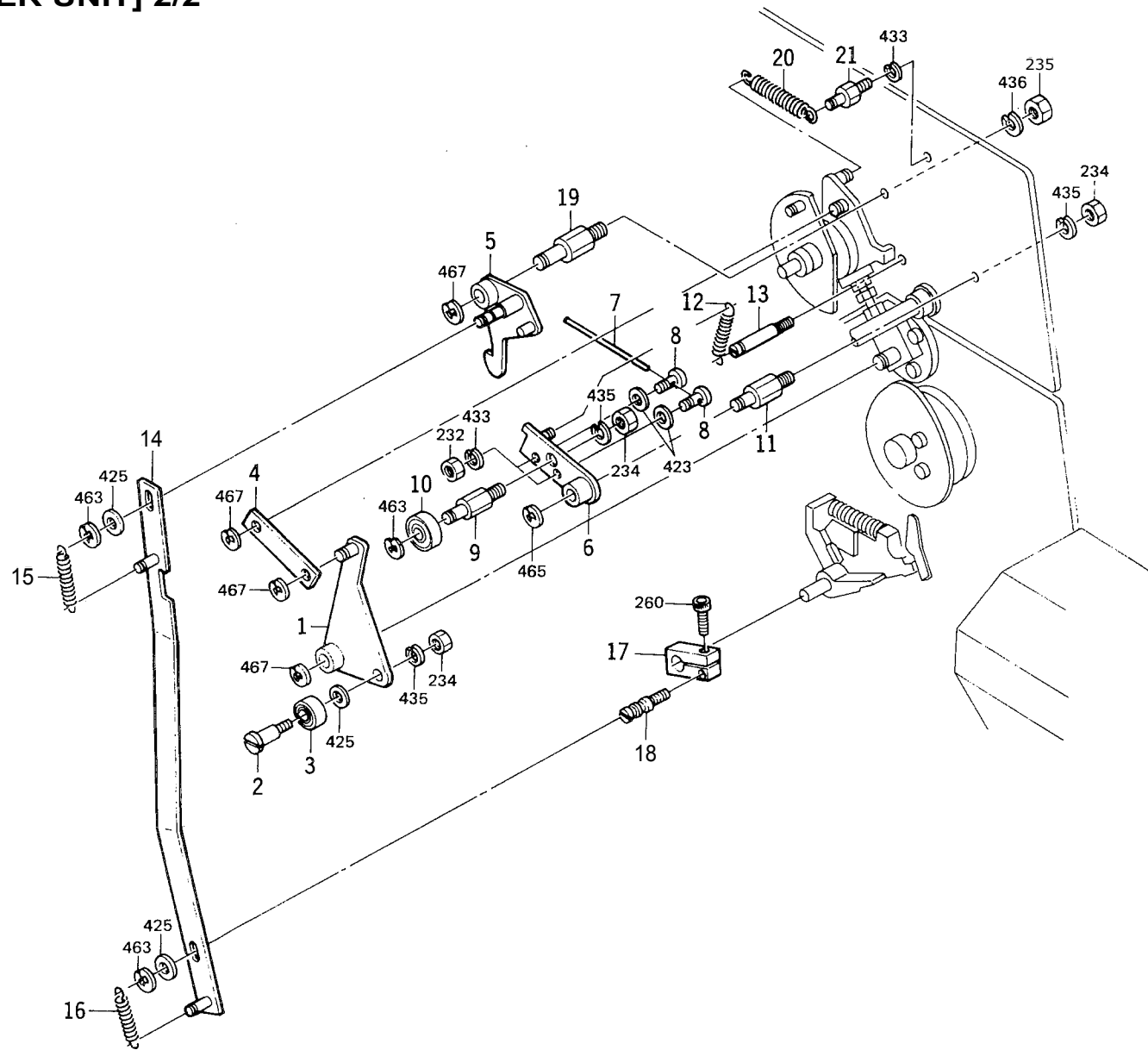
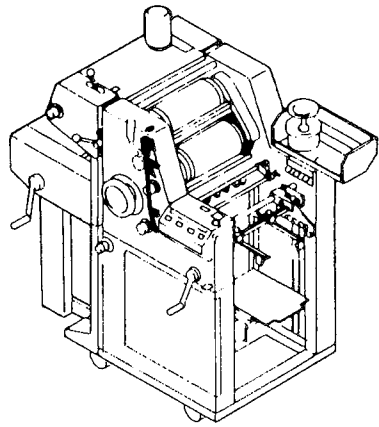
Iffit'g KEY	ifSiait-I- PARTS No.	*I DESCRIPTION	*01(QTY	* REMARKS	4'F% KEY	ilifirafg'g PARTS No.	ft DESCRIPTION	Ma QTY	* REMARKS
937	1531-311700	J I, / i- ¹⁷ -t'Y I	1	ASSEMBLY	37	1531-311270	'Y Y J3 :,,i	1	
1	1531-811490	i)P', . / I./i—	1	937 1531-310512	38	1531-050340	-A'v—ii	1	
2	1531-811500	1V1-f P, -./ I,ii:—	1	937 1531-310524	39	1531-311320	I,/i—	1	
3	1531-821320	i75'—, A5 A F	2	937 1531-050740	40	1531-050730	t —	1	
4	1531-810070	""JcV F*4 JI,	1	937 1531-310571	41	1531-310163	55'Y F, MS	1	
5	1531-810080	t b., MS, i.-: *	1	937 1531-310590	42	8015-194001	Ai V *7-f 0	2	
6	1531-810090	1,/i--41.7.t:~t	1	937 1531-310831	43	8015-139902	7' f•:c—	2	
7	1531-025140	IV:::a	2		44	1531-311371	/\,1:)1.7V.L.a.r,	1	
8	1531-311730	J3A, —1 ⁴	1		45	1531-311410	1/	1	
9	1531-311740	A'h—V	1		46	1531-311431	.1 ,	1	
10	1531-310412	7-1A, •• VI:~	1		47	1531-311450	.'—F	1	
11	1531-310390	'Y1 5:~3 "I	1						
12	1531-310380	ii*, *i* 9	1						
13	1531-310262	kii—	1						
14	1531-310232	1 7 1,/1 —ii ~,)(	1						
15	1531-310222	: ' , II 7WI—	1						
16	1531-035020	/i tir	1						
17	1531-310210	ii*	1						
938	1531-310472	VI, , 1-1 r Ez 3 5	1	ASSEMBLY					
18	1531-090022	V1,14 F	1	938					
19	1531-310180	Vii—, 'i I, ./ I P	1	938					
20	1531-310091	l-A—t,e	1						
21	1531-035091	/C*th	1						
22	2819-062530	"t7~)~ —dlr	1						
23	1531-310072		1						
24	1531-310051	/1*	1						
25	1531-035240	d 4th	1						
26	1531-311481	.<—A	1						
27	1531-311500	-f '1"Y F	1						
28	1531-311510	0 V' "Y F	1						
29	1531-311520	1') :4'15~)1~—	1						
30	1531-311540	l~q—t)(	1						
31	1531-311571	7)1,74-,1*	1						
32	1531-311590	: ' 1	1						
33	1531-035250	■ 3	1						
939	1531-311631	*)L~./.(it iz 5 ⁴	1	ASSEMBLY					
34	1531-311640	1,11--)3.2 ¹	1	939					
18	1531-090022	VI~/-1 h"	1	939					
35	1531-311670	79°Y" ..1 h	1						
36	1531-311221	%/t (At)~	1						



IE4f13 1/2 [TRANSFOR UNIT 1]

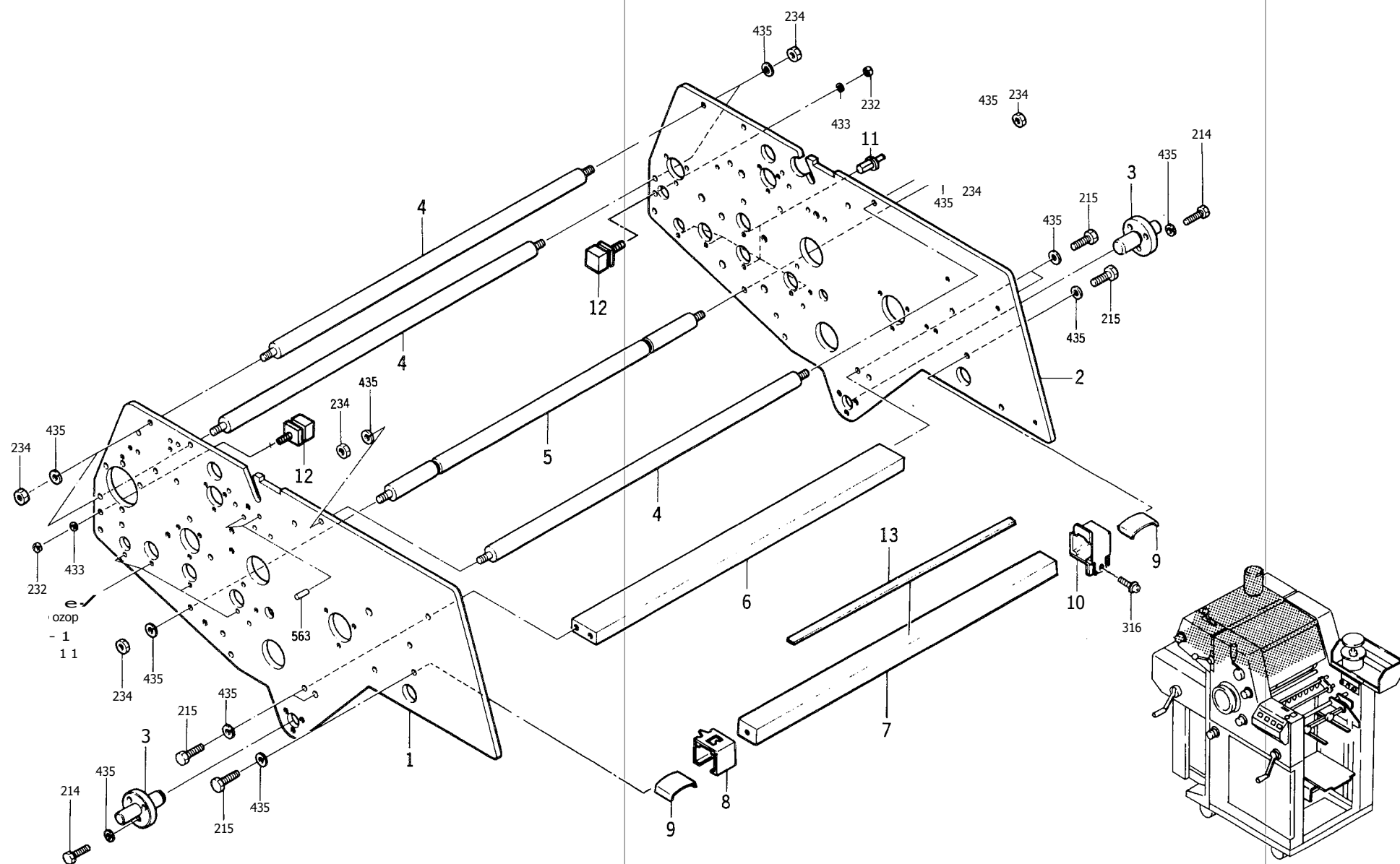
oft-g- KEY	MAIM PARTS No.	DESCRIPTION *	lin QTY	tit REMARKS *	nTilit KEY	Arialitt• PARTS No.	DESCRIPTION *	illin QTY	101 REMARKS *
1	1531-330122	P5:-7*	CLAMP	1					
2	1531-338210	I'ii	LEVER	1					
3	1508-000590	WA•h	BOLT	1					
4	1531-050240	7.-"-t	SPACER	1					
5	1531-330020	7r1s./P, ::: *>	BLOCK R-H SCREW	1					
6	1531-330040	VIIVP, L9'L	BLOCK L-H SCREW	1					
7	1531-330060	*2	SCREW	1					
8	1531-330070	f'.% F	NUT	1					
9	1531-338250	crY ri,) I:	ROD END	1					
10	1531-310731	ti.x.	CAM	1					
11	1531-310741	t b.	CAM	2					
12	1531-310901	ti	CAM	1					
13	1531-330340	75r' I MS	BRACKET MS	1					
14	8015-194001	A 4 V -'7 4 a	MICRO SWITCH	1					
15	8015-139902	7' 'm.- 5'	ACTUATOR	1					
16	1531-310753	tlx *	CAM RIGHT	1					
17	1531-050640	t 5—	COLLAR	2					
18	1531-310820	i)7-	LINK	2					
19	1531-310783	t A L 9'j	CAM LEFT	1					
20	1531-050670	t 5—	COLLAR	1					

R ti415 [TRANSFER UNIT] 2/2



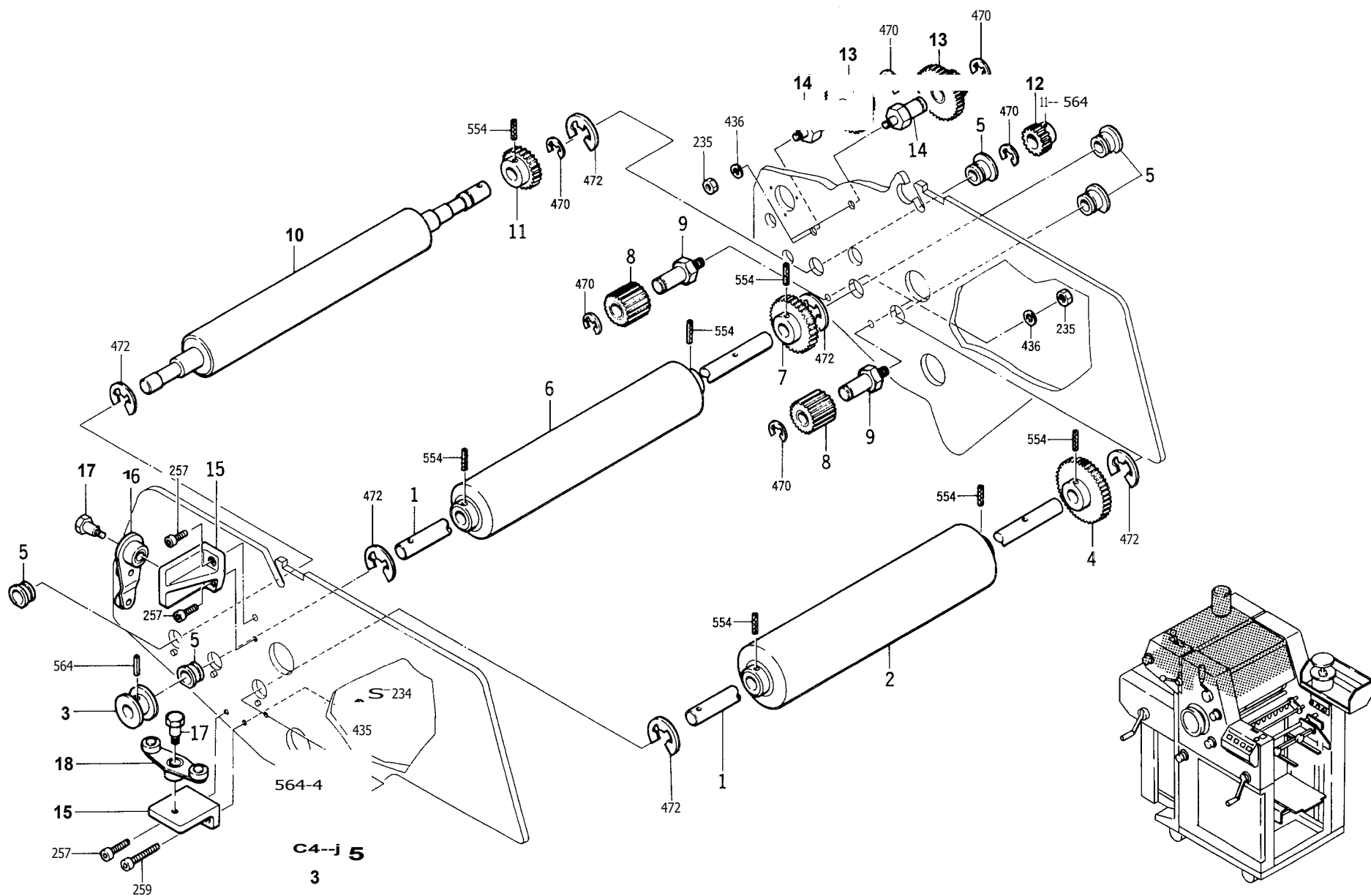
U4g13 2/2 [TRANSFOR UNIT 2]

rff*-g- KEY	ifienit-g PARTS No.	fif DESCRIPTION	101Et QTY	S 4 REMARKS	Pfitq KEY	ifiaigt PARTS No.	fifi DESCRIPTION	Ma QTY	fili It REMARKS
1	1531-338110	tA721117—	CAM FOLLOWER	1					
2	1531-240330	V	SHAFT	1					
3	2897-070001	tA7211D7—	CAM FOLLOWER	1					
4	1531-338150	I) ".,	LINK	1					
5	1531-338301	II V k -1—	LOCK LEVER	1					
6	1531-338361	Liii — r	LEVER MODE	1					
7	1531-338380	/1	SPRING	1					
8	1531-338390	*V'	SCREW	2					
9	1531-338400	V	SHAFT	1					
10	2819-062530	-<7') :, P-;t;-)I.	BALL BEARING	1					
11	1531-338410	V	SHAFT	1					
12	1531-338420	ii•	SPRING	1					
13	1531-030071	/1 /3/7	SPRING STUD	1					
14	1531-338451	9 .-,	LINK	1					
15	1531-338470	/14.	SPRING	1					
16	1531-338480	/1-	SPRING	1					
17	1531-338510	71:is.Y	BLOCK	1					
18	1531-030220	il tir	SPRING STUD	1					
19	1531-338321	V	SHAFT	1					
20	1531-338230	/1*	SPRING	1					
21	1531-035020	ic*th	SPRING STUD	1					



4 1/6 [INK ARRANGEMENT UNIT 1]

pflig KEY	IMAM PARTS No.	\$ DESCRIPTION	INft QTY	te REMARKS	IlfiVg KEY	0344-4' PARTS No.	\$ DESCRIPTION	tin QTY	a At REMARKS
1	1531-305114	7 1~-.1,4.'~*L.5f U	1	FRAME INK LEFT					
2	1531-305124	7L'-./...-f :,* *	1	FRAME INK RIGHT					
3	1531-300060	e~	2	PIN					
4	1531-300041	M-, A	3	STAY A					
5	1531-302071	.A5-	1	STAY					
6	1531-300050	AT-, B	1	STAY B					
7	1531-343010	A5-	1	STAY					
8	1531-110171	)54 KVA5'	1	GUIDE MASTER					
9	1531-110190	/1*, 4 5'	2	SPRING PLATE					
10	1531-110350	tar":-:37"1"	1	INDICATER					
11	2912-349101	i) <'Y F	9	RIVET					
12	1531-733080	V	2	SHAFT					
13	1531-732200	Y 4i\ ,A -11,	1	NAMEPLATE					

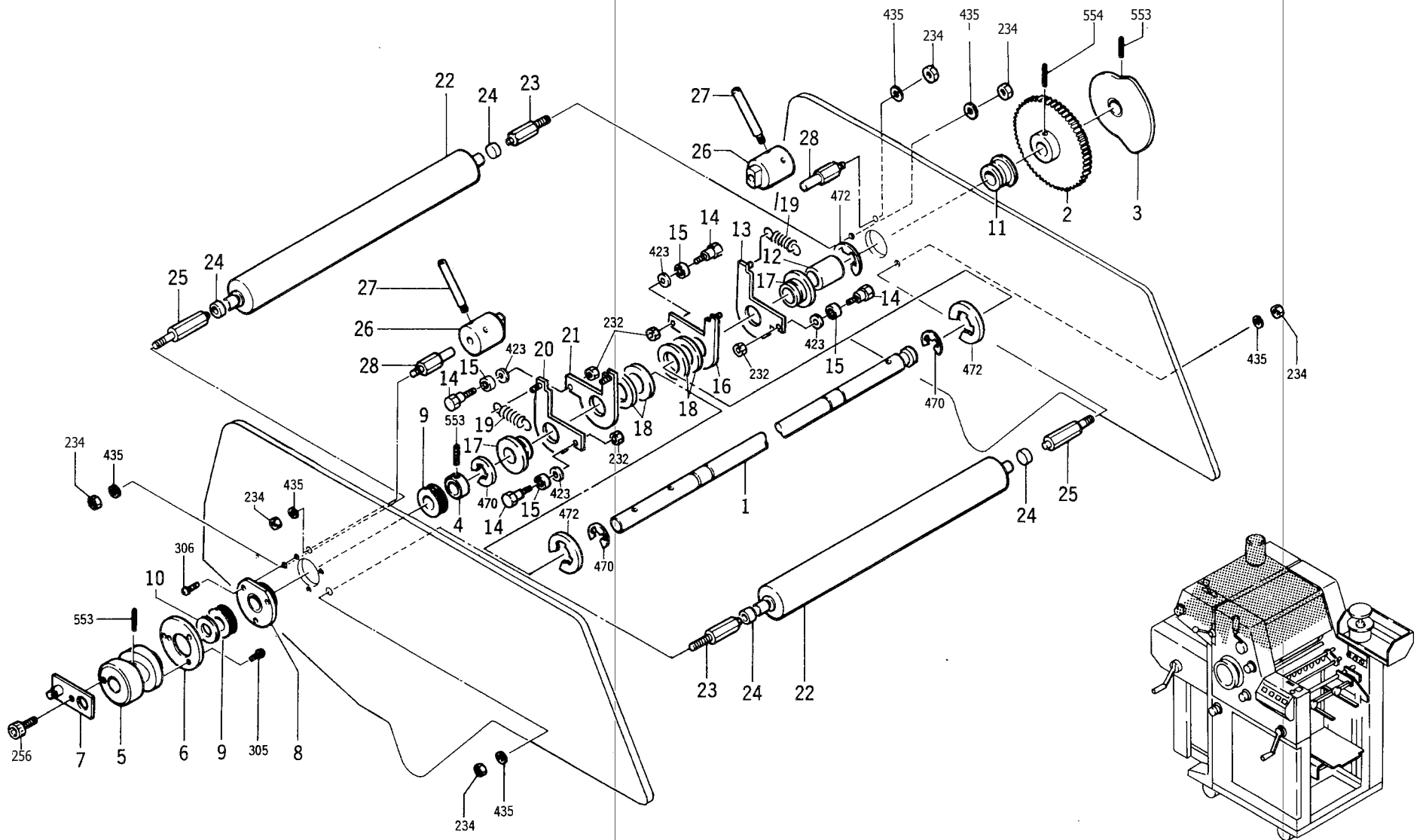


4I3 2/6 [INK ARRANGEMENT UNIT 2]

*lig KEY	031;1*t" PARTS No.	t DESCRIPTION	Ma QTY	2 It REMARKS	Pflig KEY	%Mit PARTS No.	t DESCRIPTION	MR QTY	1 It REMARKS
940	1531-340110	*I) D-5, D tV F	1	ASSEMBLY					
1	1531-811510	V17 F, *1	1	940 1531-300331					
2	1531-811520	n--14312r),*1) D	1	940 1531-340121					
3	1531-810580	. , -I 5'-	1	940 1531-300340					
4	1531-810590	*1', D	1	940 1531-300350					
5	1531-025200	7V ,ia, 7 5 .:~V	6						
941	1531-340210	*1) a -9, E t',/ F	1	ASSEMBLY					
1	1531-811510	V V7 F, *I)	1	941 1531-300331					
6	1531-811530	0 - /lit I) a r",. 1) E	1	941 1531-340221					
3	1531-810580	A 1-1' 5f	1	941 1531-300340					
7	1531-810630	*17, E	1	941 1531-300420					
8	1531-340310	*1/, C	2						
9	1531-340350	V K	2						
942	1531-340410	*1' t sY F, F	1	ASSEMBLY					
10	1531-811540	11 - 1 , F	1	942 1531-340420					
10	1531-810650	*tr, F	1	942 1531-300750					
12	1531-810660	*A'	1	942 1531-300790					
13	1531-300210	*17, M	2						
14	1531-300201	V M	2						
15	1531-300463	7 5 5 V F, *I)	2						
16	1531-300480	I/i —, *I) F	1						
17	1531-300450	V	2						
18	1531-300541	a r, rr)1:/i-	1						

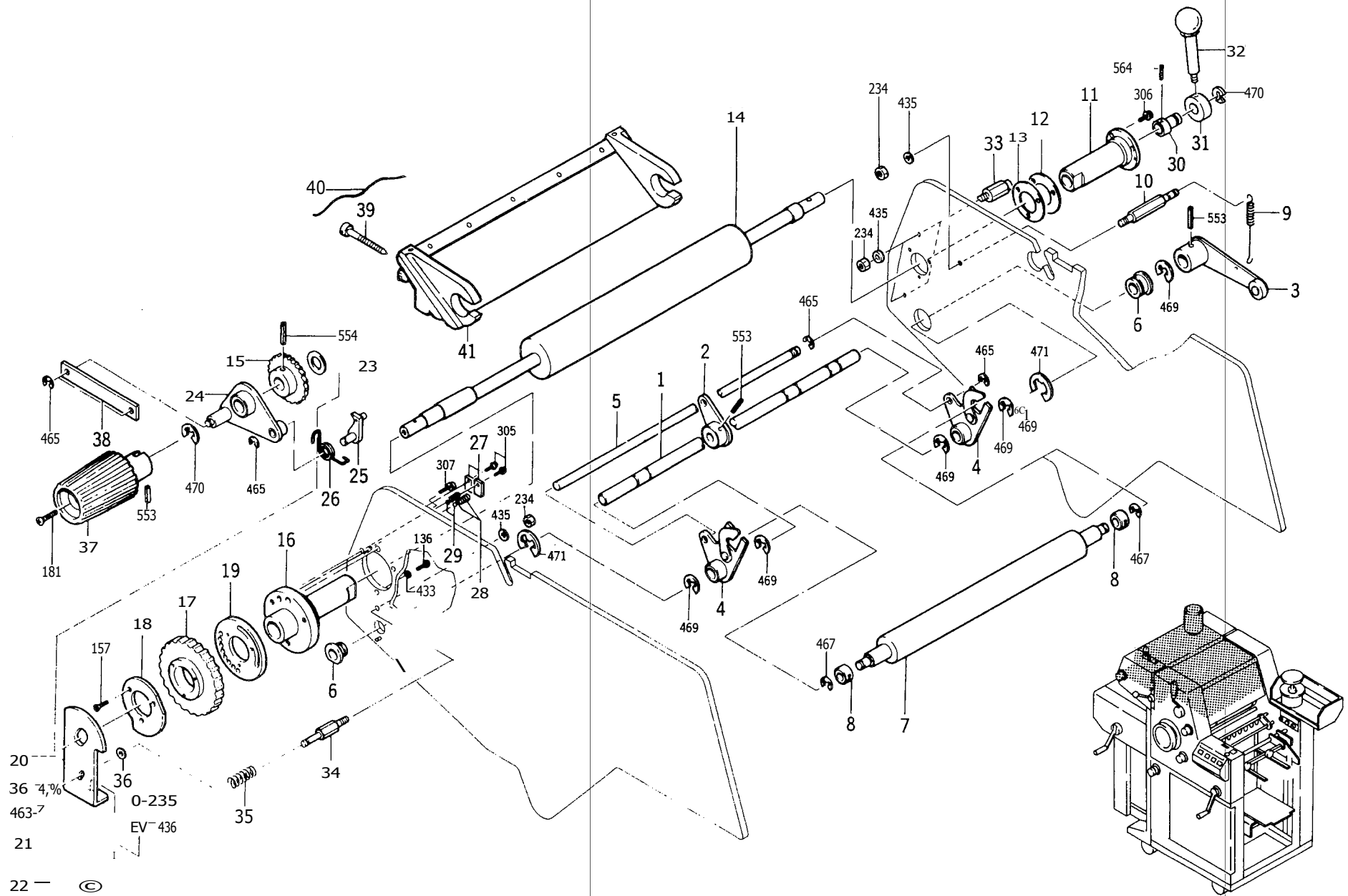
-(>41i3 3/6 [INKING ARRANGEMENT UNIT3]

- 53 -



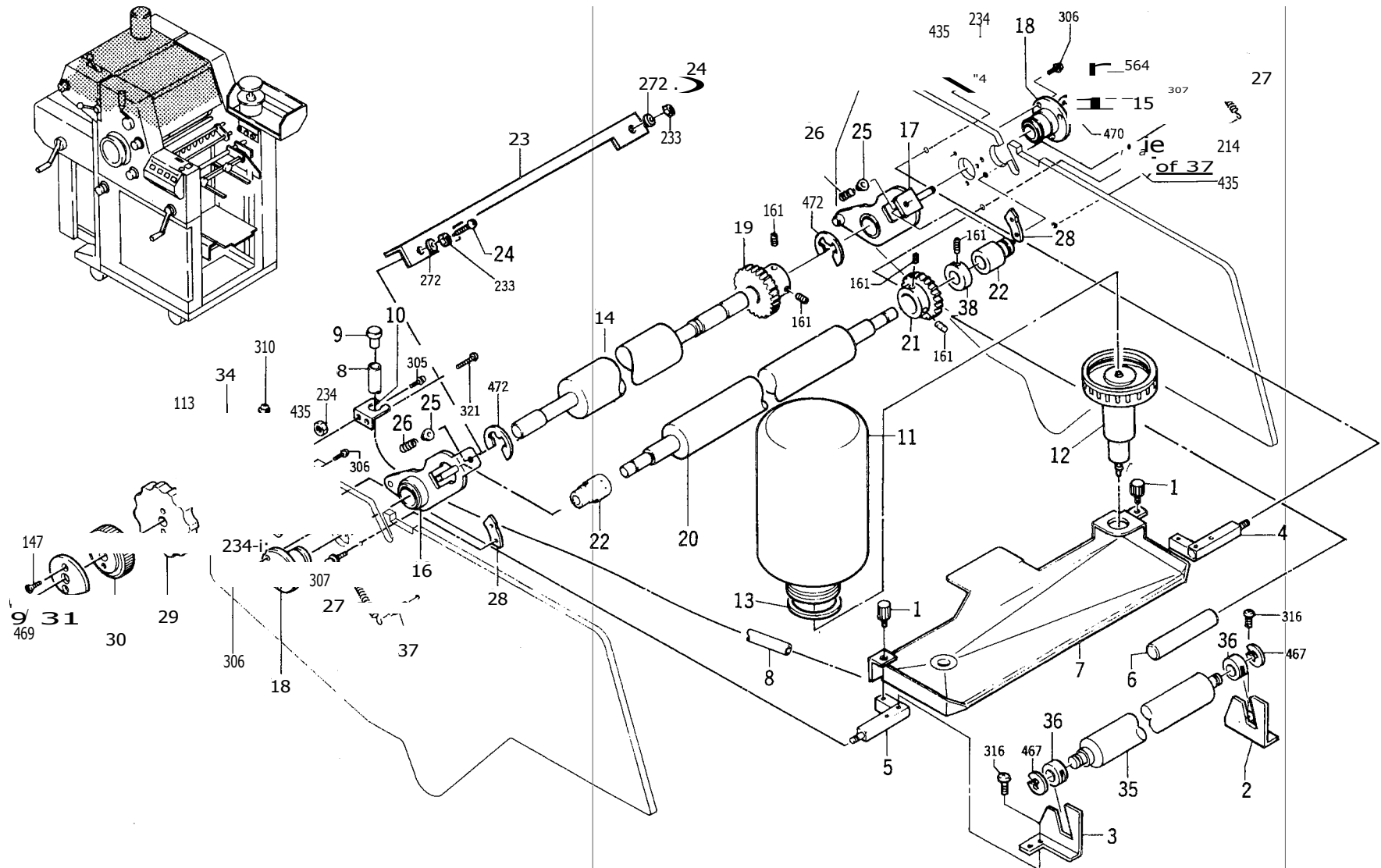
-f *lai5 3/6 [INK ARRANGEMENT UNIT 3]

itt- KEY	fitsegit-g. PARTS No.	Ws DESCRIPTION	111111& QTY	It * REMARKS	4*-g- KEY	Afsait- PARTS No.	.4 DESCRIPTION	fitNE QTY	it * REMARKS
943	1531-340521	131.0: 'i 4zsYl-	1	ASSEMBLY					
1	1531-811730	' :1'7 F, ti>.: "	1	943 1531-340531					
2	1531-810680	*t, L	1	943 1531-300920					
3	1531-810690	tAt, j	1	943 1531-300930					
4	1531-810700	t - , .A9A F	1	943 1531-050740					
5	1531-810100	Jib., *1 A 31 it	1	943 1531-300961					
6	1531-300970	tIA, :: X3' 5'	1						
7	1531-300982	kii—, t: ')/	1						
8	1531-300811	: ' , "),	1						
9	2899-060003	=— FJl'	2						
	2899-060005	*1: ' ,Pf U :,	2						
	2899-060004	* It ' ,t-f IJ:~	2						
10	1531-050250	.A, ' —	1						
11	1531-025200	7-V:im, 75)	1						
12	1531-340640	t, —	1						
13	1531-303350	WI—t:i)/ A	1						
14	1531-303291		4						
15	2819-062630	"t7U : 7g—iL'	4						
16	1531-303360	1,ii—t.,) B	1						
17	1531-025291	7'Y'—, 7 9—"	1						
18	1531-050170	A•4.—9'	4						
19	1531-300842	ii*	2						
20	1531-303370	t"ii—t:i) C	1						
21	1531-303380	kii—t -) D	1						
22	1531-340710	11 —9, 34 3f	2						
23	1531-340780	: ')	2						
24	1531-302950	*P Y7'	4						
25	1531-340810		2						
26	1531-301032	A t• V/1	2						
27	1531-301051	V7i. ."	2						
28	1531-340830	")	2						



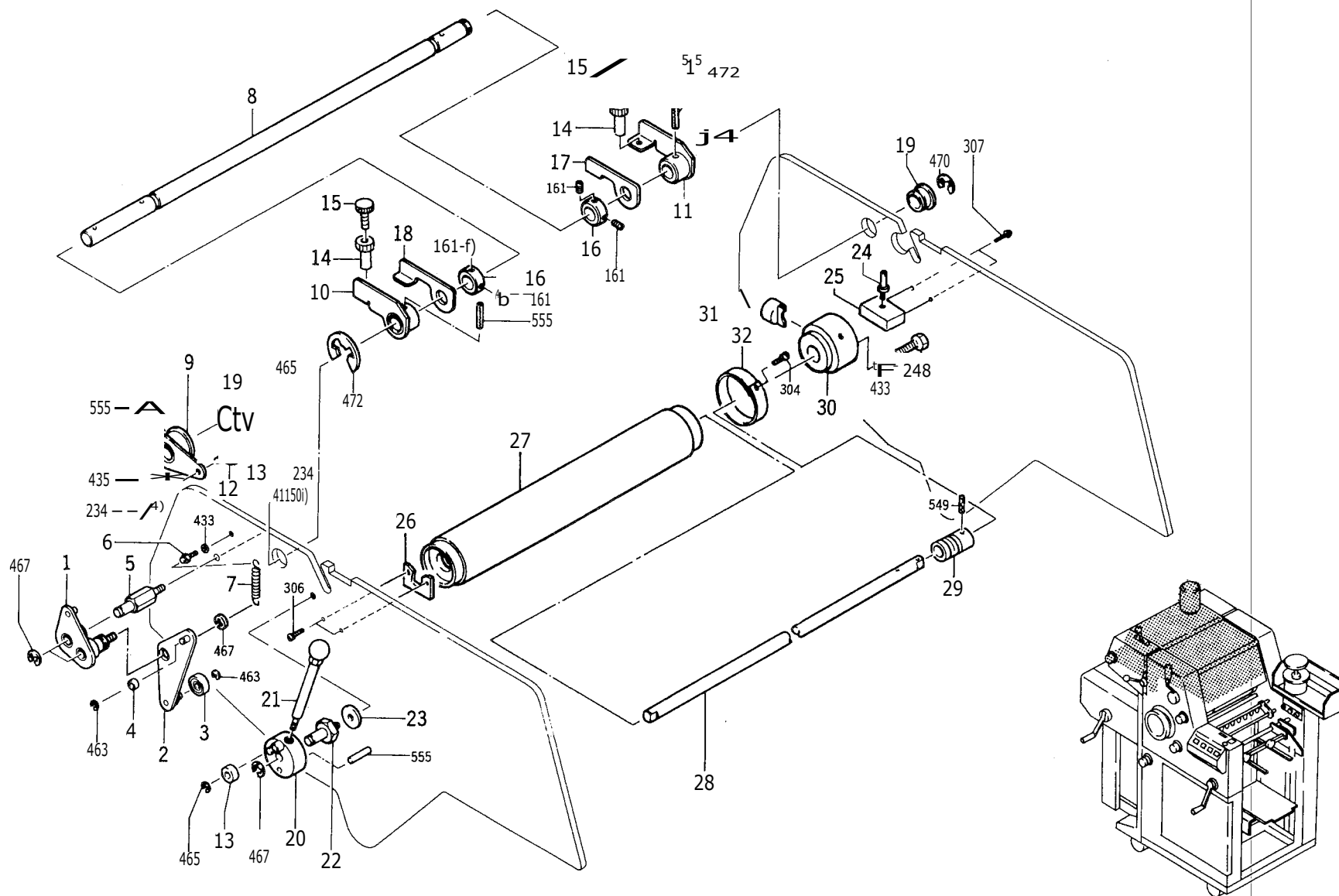
-f *43 4/6 [INK ARRANGEMENT UNIT 4]

WA* KEY	111541-4g PARTS No.	\$ DESCRIPTION	OK QTY	4 REMARKS	1* *g KEY	MAW% PARTS No.	fti DESCRIPTION	ifila QTY	It REMARKS
944	1531-340860	1'3 kil—/	1	ASSEMBLY	946	1531-340990	721' 5' 7,7	1	ASSEMBLY
1	1531-811550	1'1-7 F, 133	1	944 1531-340870	39	1531-301360	sY 7 , *:,	16	946
2	1531-810720	1'1-1, t:1'3	1	944 1531-301250	40	1531-341080	711'	1	946
3	1531-822850	1'1-1, /33	1	944 1531-345430	41	1531-822320	7 1'3 37	1	946
4	1531-301190	*A4", 3'3'	2						
5	1531-340880	'N.1 m',/(	1						
6	1531-025080	7V:'a, 7 9)	2						
7	1531-340910	11 —,, 1 "3"3'	1						
8	1531-025310	7V im.	2						
9	1531-301151	ii.*	1						
10	1531-430260	' *ij -	1						
11	1531-341220	V 3 ¹ Pr, ii *	1						
12	1531-050080	,A...-ij	3	FOR ADJUSTMENT					
13	1531-050090	A'-'-li	7	FOR ADJUSTMENT					
945	1531-341320	5=s% F.tV I-	1	ASSEMBLY					
14	1531-811560	1:1- 3,1:471/7	1	945 1531-341330					
15	1531-810110	7'-'-I'Y F	1	945 1531-301661					
16	1531-341400	VP 'IT, 1 1 ¹)	1						
17	1531-301541	1.1 t'JP, -I :/*	1						
18	1531-301551	ii.tk, 4 :/*3 IJ 7	1						
19	1531-301561	-(3', I 'Y	1						
20	1531-301490	13'	1						
21	1531-301640	:')3	1						
22	2725-900005	*—)1'./ 7	1						
23	1531-050250	.A.---ii	1						
24	1531-301613	1ii—, 1 2'21'3 9	1						
25	1531-301592	'XX)]%,(	1						
26	1531-301580	*fi VI*	1						
27	1531-301440	13', 4—)L'	2						
28	1531-301450	11*	2						
29	2880-200600	A. —)1', 7g-11,	2						
30	1531-341440	t5 --)3	1						
31	1531-341460	'N' rik-i: 3	1						
32	1531-320770	i \ ;/ I11'	1						
33	1531-420840	A FV/i	2						
34	1531-301851	:')3	1						
35	2651-125001	VA/74A*	1						
36	2612-900005	iz'J*7VP	2						
37	1531-101402	V 7 :-.. , A	1						
38	1531-301432	I/ii--(: *	1						



.t.,115 5/6 [INK ARRANGEMENT UNIT 5]

PI*-1 KEY	itfallt'g PARTS No.	\$ ft DESCRIPTION	tom QTY	a 4 REMARKS	Iffillt'g KEY	lifilitt• PARTS No.	ft DESCRIPTION	ink QTY	11 1 REMARKS
1	1531-301921	V7 S.			38	1531-050620	1-1 J I HOLDER	1	
2	1531-303801	75 5'Y F -i *	1						
3	1531-303811	"Y F L p' 9	1						
4	1531-341550	*)1 5'S.*	1						
5	1531-341600	4:)1 9 t 3" I)	1						
6	1531-301960	+ilz F	1						
7	1531-341710	S' X71 >5>	1						
8	1531-301760	4:-A	1						
9	1531-301870	4-1 77	1						
10	1531-301880	79 5'V F	1						
947	1531-303952	.t.a-A-r, e:,	1	ASSEMBLY					
11	1531-303451	7t: I) :/	1	947					
12	1531-303961	.1""Y'19 z: 95	1	947					
13	1531-303440	i fY*~	1	947					
948	1531-341820	*i/tV F, S.XD—)1.	1	ASSEMBLY					
14	1531-811570	i" XD —5	1	948 1531-341830					
15	1531-810760	*1"	1	948 1531-302220					
16	1531-302163	*)P9e LP' 9	1						
17	1531-302193	*A/3f, Z *	1						
18	1531-025231	V9'9 5	2						
19	1531-341900	*1 7	1						
20	1531-342011	il —9, z X5r 3'	1						
21	1531-302091	*A~	1						
22	1531-025350	7V ,m.	2						
23	1531-305131	A 9—	1						
24	1531-302020	*V	2						
25	1508-008881	/1*If	2						
26	2651-114002	s://1~ -1*	2						
27	1531-302380	Vili-q*-1*	2						
28	1531-302581	t A	2						
29	1531-302291	'-1-%)L', zi X	1						
30	1531-302323	,I.-—*, *4—A'	1						
31	1531-302281	t A	1						
32	1531-302260	V 9	1						
33	1531-302341	75 5'Y F	1						
34	1531-470530	■ 9 /1*	1						
949	1531-342701	n-5' S.95	1	ASSEMBLY					
35	1531-342730	il —5	1	949					
36	1531-020480	7/J—	2	949					
37	1531-035190	ii*t -	2						



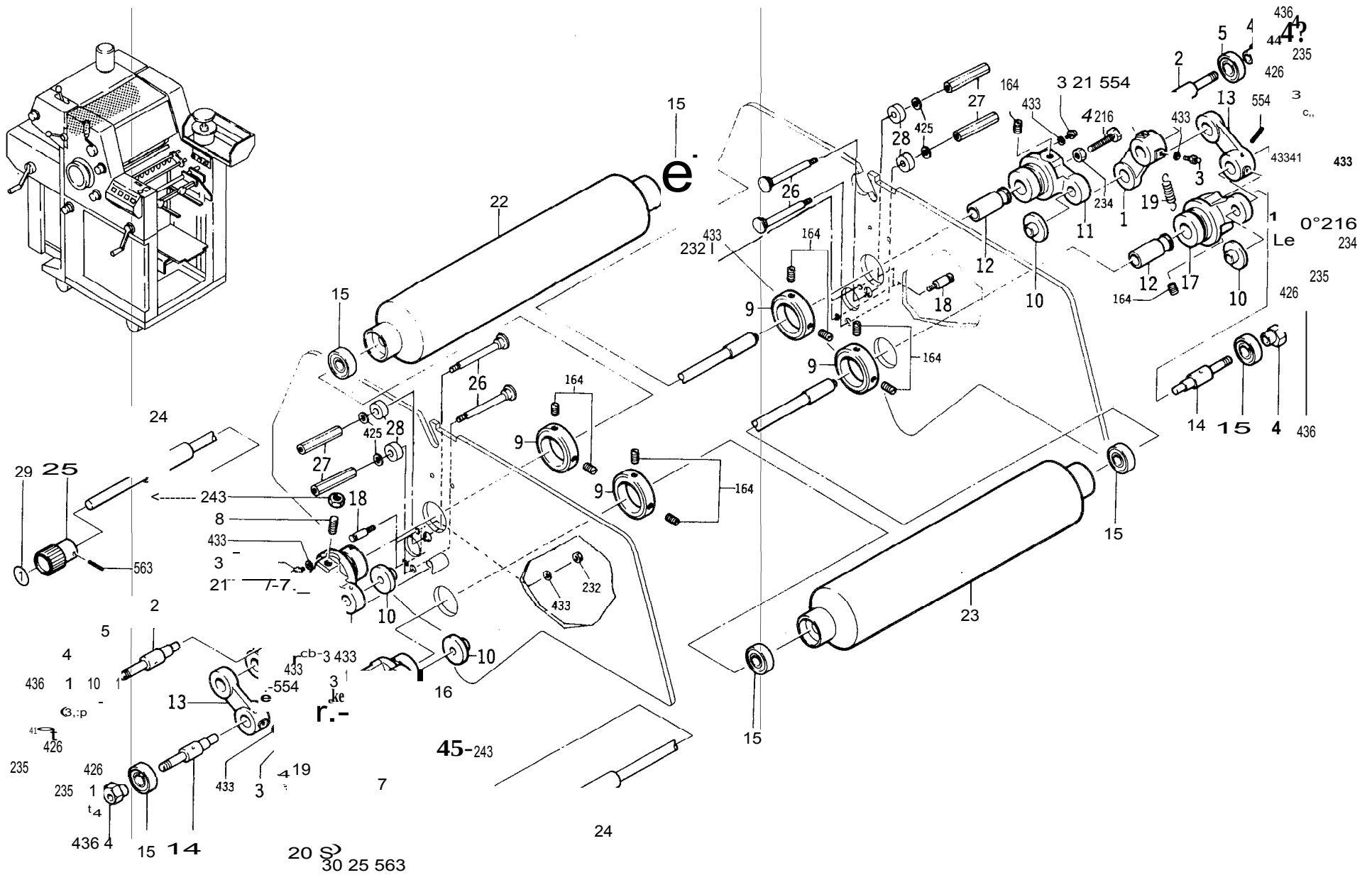
-1

6/6 [INK ARRANGEMENT UNIT 6]

11f1H- KEY	ffsSaltg PARTS No.	* DESCRIPTION	irk QTY	111 vt REMARKS	Pflf t KEY	itS411g PARTS No.	ft DESCRIPTION	MR QTY	It It REMARKS
1	1531-302433	k/i— LEVER	1						
2	1531-302483	WI— LEVER	1						
3	2819-062630	.- 7 'J 71 —)1, BALL BEARING	1						
4	1531-050820	II ROLLER	1						
5	1531-302410	V SHAFT	1						
6	1531-035190	it4.th SPRING STUD	1						
7	2651-114203	sY)1r74./1* SPRING	1						
950	1531-342130	I./ i—t v F LEVER ASSY	1	ASSEMBLY					
8	1531-811580	V SHAFT	1	950 1531-342140					
9	1531-810780	kii-13, 2 ¹ LEVER	1	950 1531-302671					
10	1531-342150	I./i—, LP' 9 LEVER LEFT	1	950 1531-342150					
11	1531-342170	I-/i—, R * LEVER RIGHT	1	950 1531-342170					
12	1531-302770	V SHAFT	1						
13	1531-050840	I D ROLLER	2						
14	1531-302872	II V —sY F LOCK NUT	2						
15	1531-342250	sY7 z: *V KNOB	2						
16	1531-050620	t—fi'm HOLDER	2						
17	1531-342200	Idii—, c * LEVER RIGHT	1						
18	1531-342210	I'ii—, L9I) LEVER LEFT	1						
19	1531-025270	IV:ia, 79) BEARING FLANGE	2						
20	1531-302550	9"—, V CRANK SHAFT	1						
21	1531-320770	A:- FA- HANDLE	1						
22	1531-302570	V SHAFT	1						
23	2611-213038	A—H- SPACER	1						
24	1531-302971	e- PIN	1						
25	1531-302981	5f-(BASE	1						
26	1531-300613	*)L-3r HOLDER	1						
27	1531-342460	* ¹ 1 94 Yr:1-9 RIDER ROLLER	1						
951	1531-342550	tAtV h CAM ASSY	1	ASSEMBLY					
28	1531-342562	V SHAFT	1	951					
29	1508-014462	t A CAM	1	951					
30	1531-342600	79-'.' FLANGE	1						
31	1508-007511	.A9-1 Y SLIDER	1						
32	1531-300651	4 3' PLATE	1						

NK FORM ROLLER UNIT]

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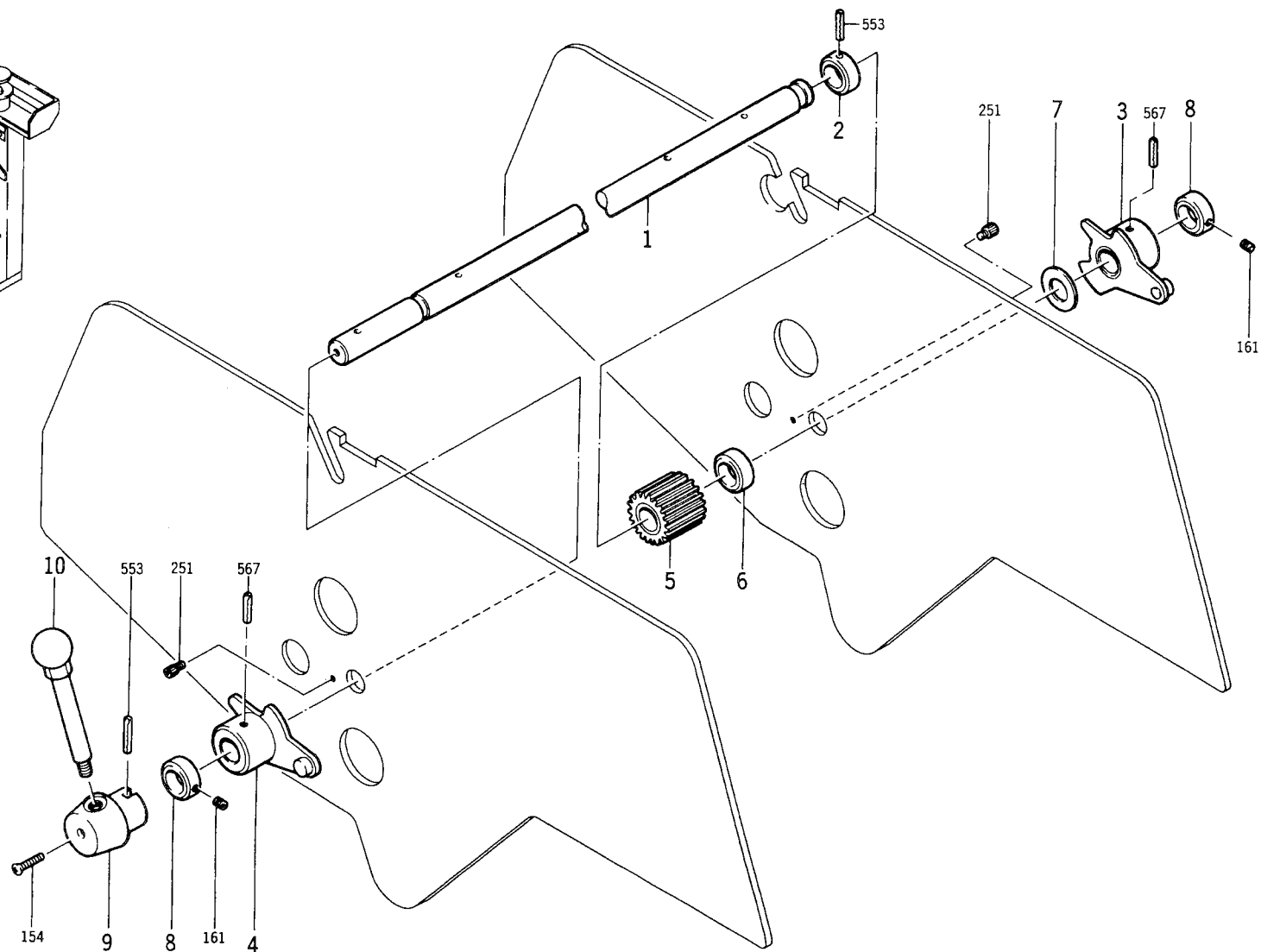
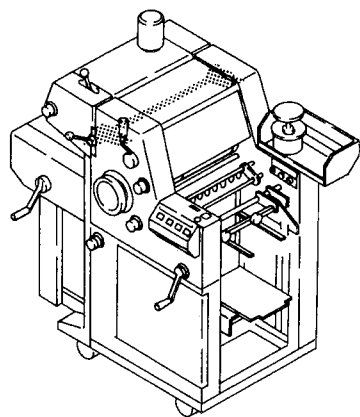


31110g1=1 —:,-1413 [INK FORM ROLLER UNIT]

P KEY	PARTS No.	DESCRIPTION	QTY	REMARKS	KEY	ppq PARTS No.	DESCRIPTION	Mitt QTY	111 REMARKS
952	1531-320840	LEVER UP ASSY		ASSEMBLY					
1	1531-810810	LEVER		952 1531-320670					
2	1531-810820	SHAFT		952 1531-320830					
3	1531-035190	ii413•5'							
4	1531-320860	SHAFT ECCENTRIC							
5	2819-600130	BALL BEARING							
6	1531-320691	LEVER							
7	1531-320880	*9'							
8	2944-000002	7l: — 11,7 —							
9	1531-050710	175 —							
10	1531-320850	ROLLER							
11	1531-321040	LEVER UP R SET							
12	1531-320870	BEARING							
953	1531-320820	LEVER ASSY LO		ASSEMBLY					
13	1531-822770	LEVER		953 1531-320670					
14	1531-822780	SHAFT		953 1531-320830					
15	2819-620130	'<Pi) . 7g~11.							
16	1531-320740	LEVER							
17	1531-321050	LEVER LO R SET							
18	1531-035181	P4tir							
19	1531-320312	SPRING							
20	1531-320323	SPRING							
21	1531-320331	SPRING							
954	1531-362200	°Y 5 El —5 A		ASSEMBLY					
22	1531-362210	—J143 A		954					
15	2819-620130	BALL BEARING		954					
955	1531-362250	B		ASSEMBLY					
23	1531-362260	—Jlot B		955					
15	2819-620130	ts'7') B		955					
954	1531-320940	SHAFT F, R		ASSEMBLY					
24	1531-320013	SHAFT ROLLER		956					
25	1531-320052	77S.		956					
26	1531-320370	KNOB							
27	1531-320380	SHAFT							
28	1531-320390	NUT							
29	1531-701570	ROLLER							
30	1531-701580	eJx.							
		)141N> ,							
		NAMEPLATE UP							
		NAMEPLATE DN							

* 機 UT-13 [INK FORM CLEAR UNIT]

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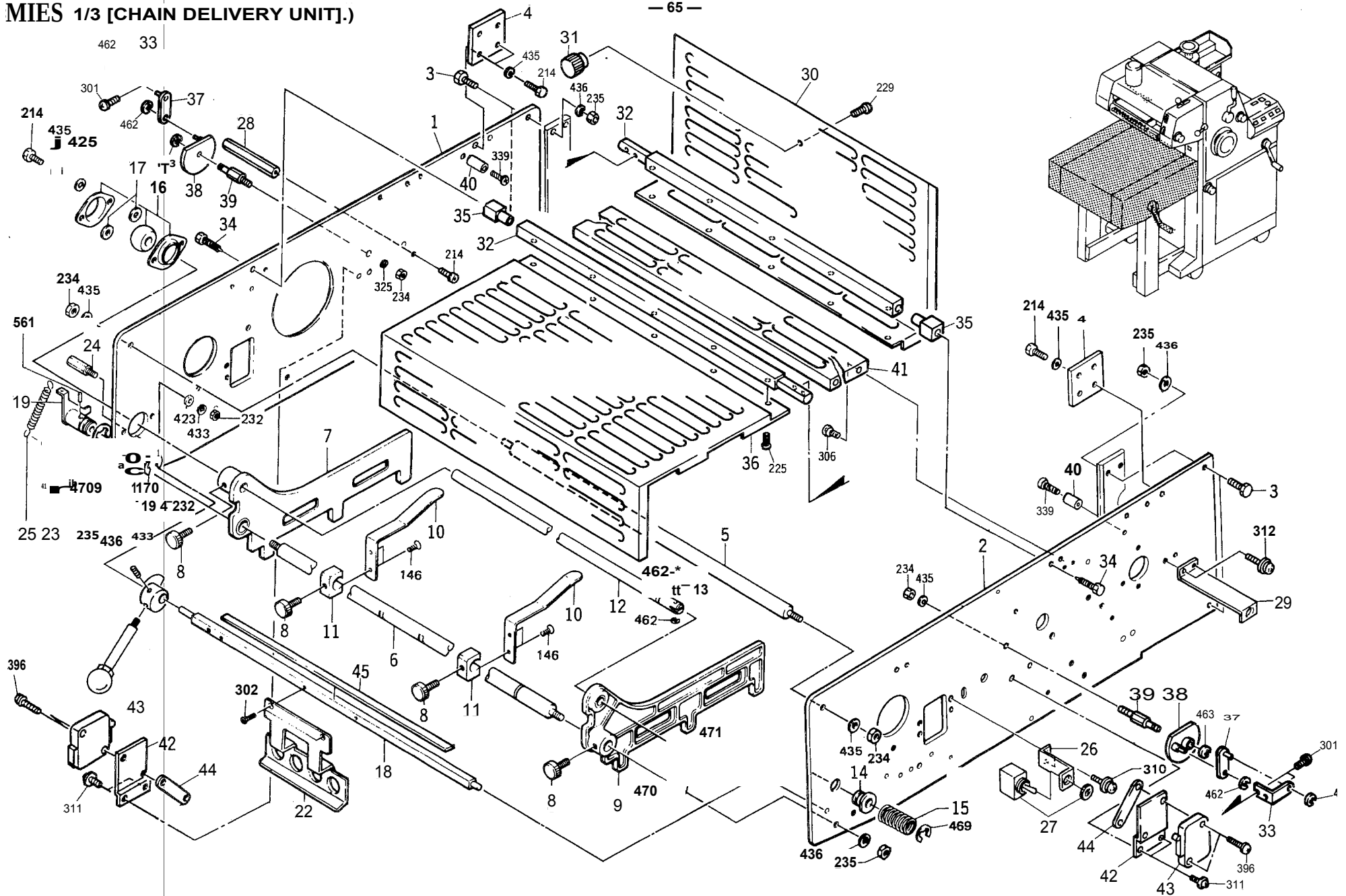
I) 7-3 [INK FORM CLEAR UNIT]

QMG KEY	ilSalitt• PARTS No.	\$ * DESCRIPTION	Mgt QTY	* "I REMARKS	rAflit-g- KEY	ii5rtilit-g- PARTS No.	41 WA DESCRIPTION	lila QTY	O * REMARKS
957	1531-315750	1" 7 he. Q.	1	ASSEMBLY					
1	1531-811610	1" A 7 F	1	957 1531-302861					
2	1531-810700	)35—, A 5 h	1	957 1531-050740					
3	1531-810870	1" / i —, 1: *	1	957 1531-320791					
4	1531-810860	Idii —, L 1 1)	1	957 1531-320801					
5	1531-310340	*fi, C	1						
6	1531-050890	t —, A 3.A h	1						
7	1531-050250	X" — It	1						
8	1531-050620	t ii I	2						
958	1531-320751	1" > FA /	1	ASSEMBLY					
9	1531-320761	A :, FI 4ZA	1	958					
10	1531-320770	/, FJI	1	958					

MIES 1/3 [CHAIN DELIVERY UNIT.]

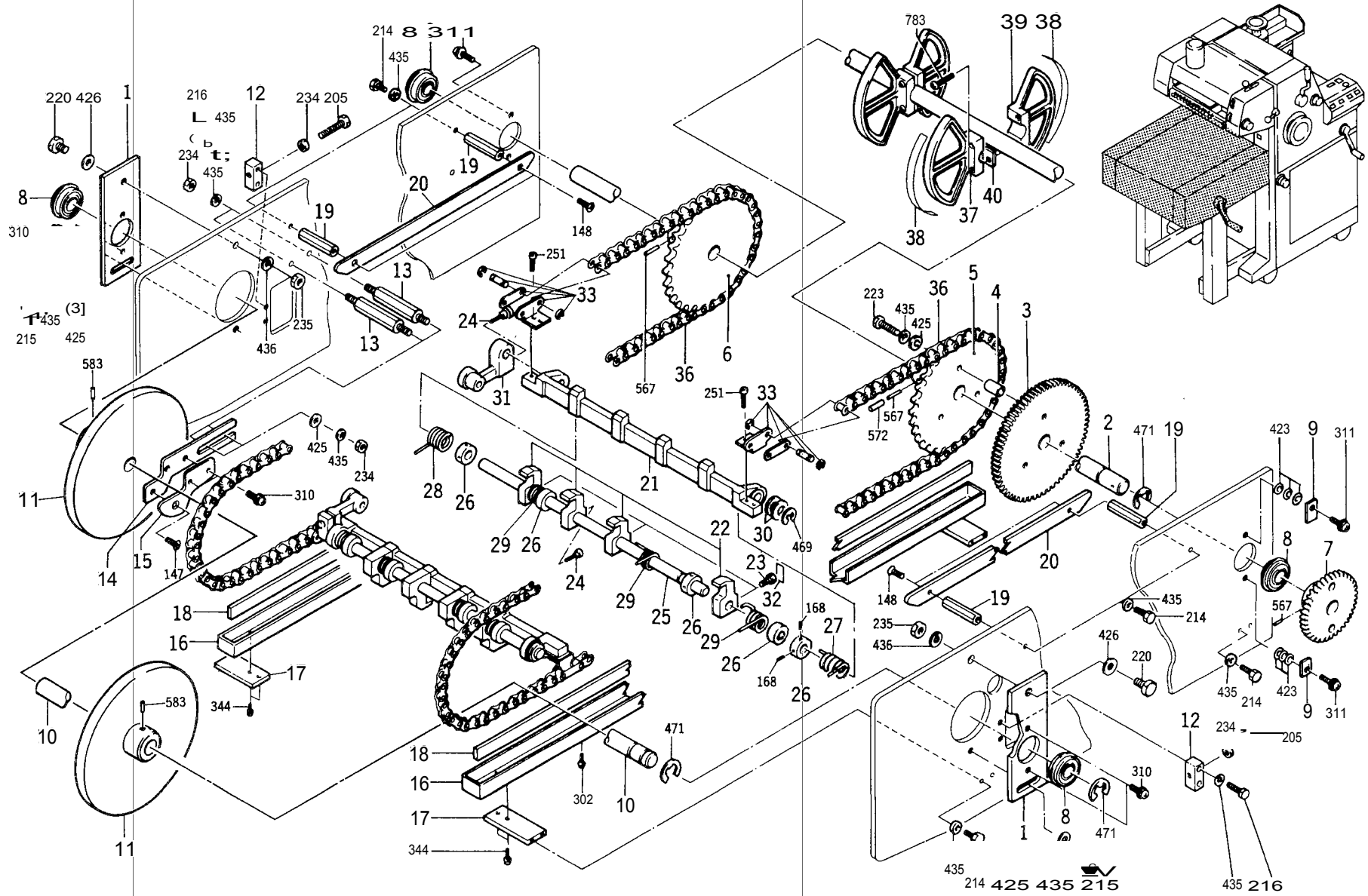
462 33

— 65 —



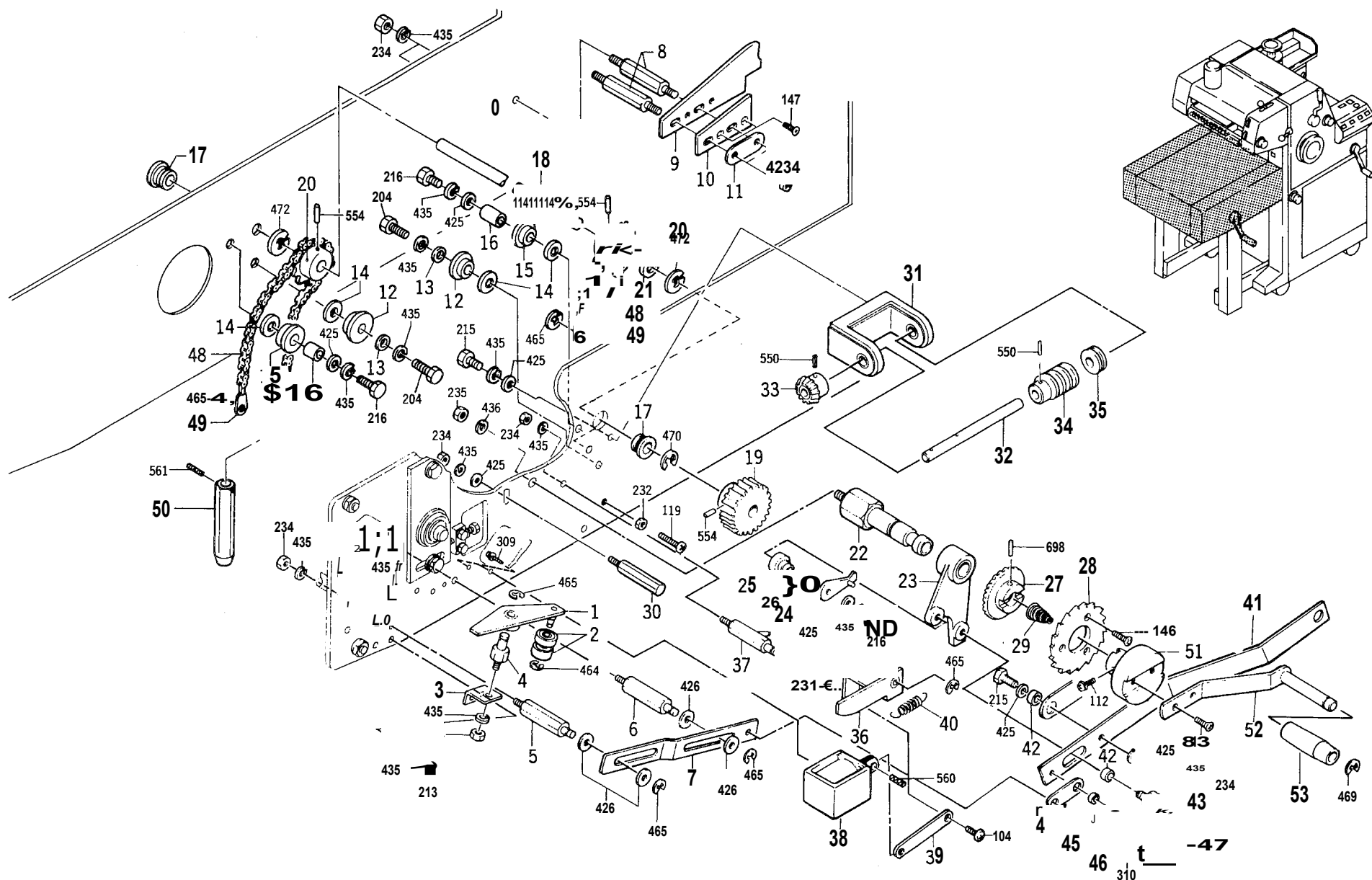
*W13 1/3 [DELIVERY ROLLER UNIT]

Ref #.1- KEY	111584-g- PARTS No.	ft DESCRIPTION	lift QTY	ft REMARKS	Pflig KEY	ifigi*-- PARTS No.	111 ft DESCRIPTION	MR QTY	lit REMARKS
1	1531-540033	V ;, Z: *	1	FRAME RIGHT	37	1531-502420	'i —j -'.y ^d	CV Csl Csl CV 1-1 Csl Csl CV 1-1	
2	1531-540053	s/ /i:-L 3ftJ	1	FRAME LEFT	38	1531-502450	t./...77=ae1		
3	1531-110061	;ilk Ir il — 7	4	BOLT REAMER	39	1531-502490	V		
4	1531-550500	4 3'	2	PLATE	40	1531-050410	t,—		
5	1531-300041	.A5+-, A	1	STAY A	41	1531-731050	4 3't11—CD		
6	1531-500053	AT—	1	STAY	42	1531-502320	735V F, MS		
7	1531-500081	t ii V Ei z	1	PAPER GUIDE	43	8015-133111	A4 'Y'74 ci		
8	1599-350003	El sY V	4	LOCK SCREW	44	1599-360038	7k— h f'Y F		
9	1531-500111	t i.: s) ci z	1	PAPER GUIDE	45	1531-732200	y ^d 4/N:kAh-)1-		
10	1531-500071	t Zi)14 F	2	PAPER GUIDE					
11	1531-050610	t,—	2	COLLAR					
12	1531-540211	V	1	SHAFT					
13	1531-040360	e:~	1	PIN					
14	1531-025100	7•YVm-, 7 5)	1	BEARING FLANGE					
15	1531-540230	ii*	1	SPRING					
16	2916-000002	n>	1	BEARING					
17	2611-900026	+fii*	2	WASHER					
959	1531-502270	/1— i.. 3'1"	1	BARASSY					
18	1531-500641	ii—	1	BAR					959 1531-500641
19	1531-500651	A F V/1	1	STOPPER					959 1531-500651
20	1531-502210	t:A/N% FII/	1	BOSE HANDLE					
21	1531-320770	ivy F)Ir	1	HANDLE					
22	1531-500684	A F'Y'1	1	STOPPER					
23	1531-035000	, 1 i Jr	1	SPRING STUD					
24	1531-500690	A F WI	1	STOPPER					
25	1531-500710	sYJI/z /i.*	1	SPRING					
26	1531-541360	7/111,	1	BRACKET					
27	8011-915005	A4 `Y`	1	SWITCH					
28	1531-501651	A 3' 'Y 1'	1	STUD					
29	1531-541220	7` -'Y F	1	BRACKET					
960	1531-722160	tii—CD vii.13'T	1	COVER CD F ASSY					ASSEMBLY
30	1531-722170	j/-CD 7I	1	COVER CD FRONT					960
31	1599-350056	7 v :':.	1	KNOB					960
32	1531-502380	A 7 —	1	STAY					960
33	1531-502390	kil—	2	LEVER					
34	1531-502510	:10I. F	2	BOLT					
35	1531-722050	tV F	2	NUT					
961	1531-722200	tii--CD r)/Ei 3 Z. "L	1	COVER CD R ASSY					ASSEMBLY
36	1531-722210	ii—CD r":',n	1	COVER CD REAR					961
32	1531-502380	A5 —	1	STAY					961



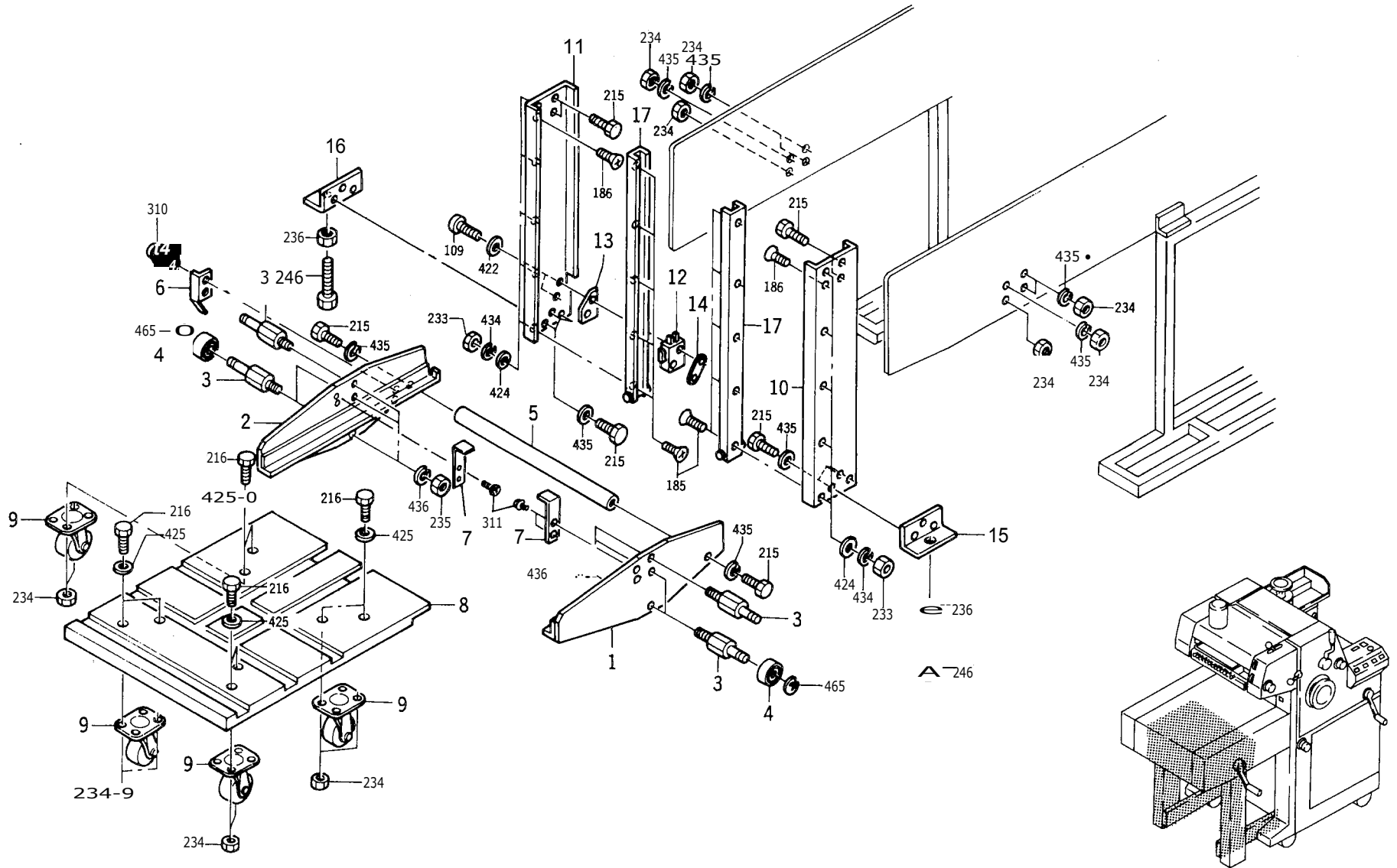
##II3 2/3 [DELIVERY ROLLER UNIT]

II 4 KEY	11514-1- PARTS No.	It # DESCRIPTION	FRii& QTY	tit 4 REMARKS	** -g- KEY	Afsinitt PARTS No.	III TIF DESCRIPTION	MR QTY	II 4 REMARKS
1	1531-542170	-4 3' PLATE	2		39	1531-501580	"7-7 TAPE	6	
962	1531-540300	V t'Y F SHAFT ASSY	1	ASSEMBLY	40	1531-541160	t Z.)14 F PAPER GUIDE	3	
2	1531-811640	V, SHAFT	1	962 1531-540310	41	1531-541190	.A' -Ii-t *Z)14 F SPACER	3	
963	1531-540320	*AI Z. 3' "1"	1	962 ASSEMBLY					
3	1531-540330	*17 GEAR	1	963					
4	1531-050530	i35- COLLAR	3	963					
5	1531-811650	7.7:1 t' V F SPROCKET	1	963 1531-540340					
6	1531-811660	A7-0h"Y h SPROCKET	1	962 1531-540350					
7	1531-811670	*11 GEAR	1	962 1531-540360					
8	2819-900049	7:1 t' *11' BALL BEARING	4						
9	1531-301440	4 3', *-I, PLATE BALL	2						
964	1531-542250	V t'Y h SHAFT ASSY	1	ASSEMBLY					
10	1531-811620	V SHAFT	1	964 1531-540420					
11	1531-822810	*4) M' 'I WHEEL	2	964 1531-542260					
12	1531-500610	A F7/1 STOPPER	2						
13	1531-540570	A5'7 r STUD	2						
14	1531-500731	)3A CAM	1						
15	1531-500741	ti... CAM	1						
16	1531-540610	7 r7h OIL SUNP	2						
17	1531-540620	1k- F PLATE	4						
18	1531-540630	t/4 r GUIDE	2						
19	1531-540660	A t' r STUD	4						
20	1531-540670	ii4 r GUIDE	2						
965	1531-540950	Vii Z. 3'5 GRIPPER ASSY	3	ASSEMBLY					
21	1531-540990	i) Vii3f-f GRIPPER BASE	3	965					
22	1531-501343	'J 'y' GRIPPER	12	965					
23	1531-501520	t:II, I- BOLT	9	965					
24	1531-501530	*il, BOLT	6	965					
25	1531-541030	V SHAFT	3	965					
26	1531-050561	t' - COLLAR	15	965					
27	1531-501471	it4. SPRING	3	965					
28	1531-501412	ii4 SPRING	3	965					
29	1531-501510	V 1/1-t SPRING	9	965					
30	2611-905008	A' -t SPACER	6	965					
31	1531-501372	kii LEVER	3	965					
32	1531-502030	t -7" TAPE	24	965					
973	1531-540900	t.T.-(t z: 3/7 CHAIN ASSY	2						
33	1531-822870	• z-f: t'7* t-y h CHAIN KIT	6						
36	1531-501460	• x.4.: CHAIN	6						
37	1531-541110	t Z. J4 r PAPER GUIDE	3						



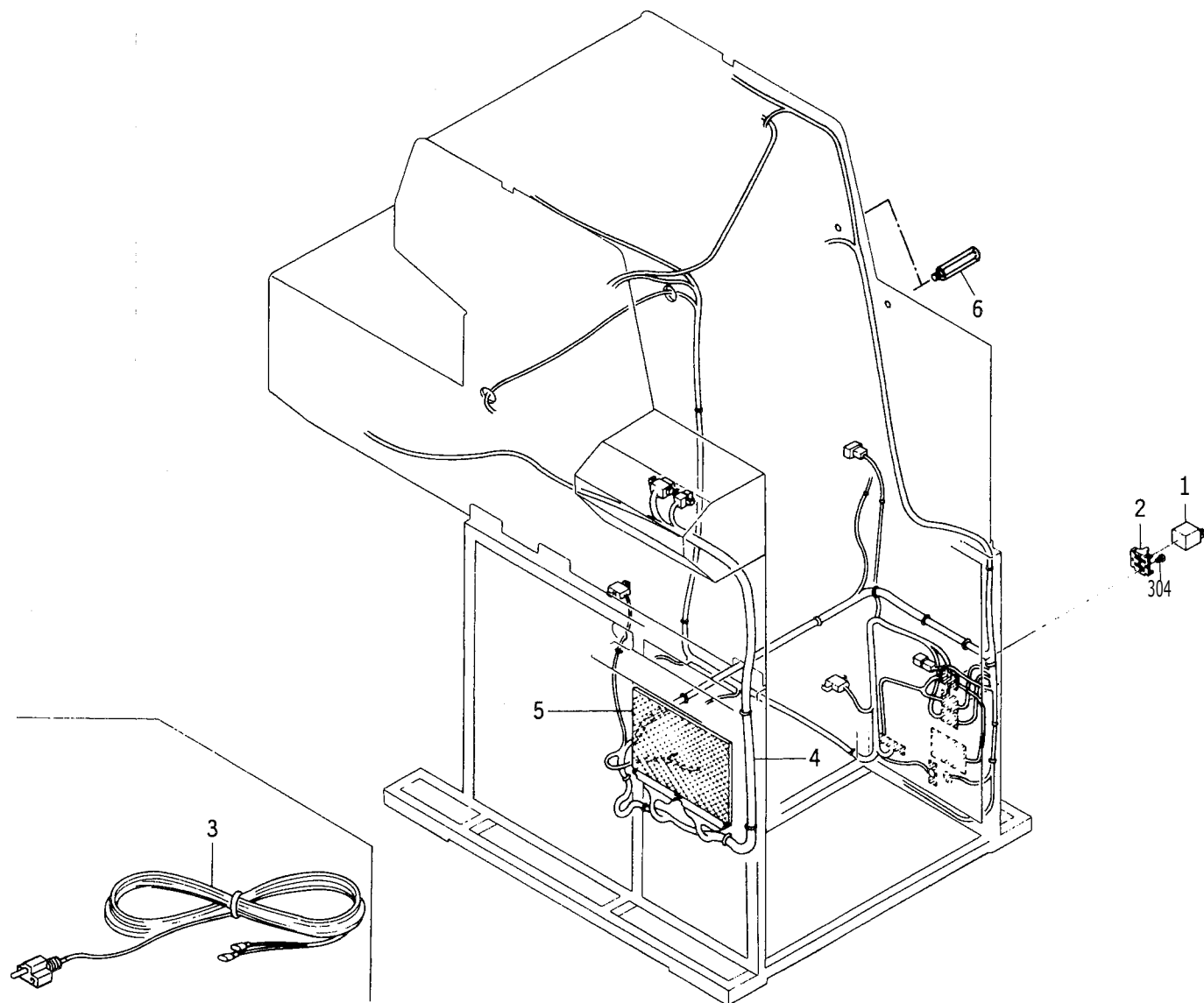
MEM 3/3 [DELIVERY ROLLER UNIT]

rif*1 KEY	if,541 PARTS No.	\$ * DESCRIPTION	lift QTY	II * REMARKS	psY* KEY	lighigg PARTS No.	ft DESCRIPTION	MI& QTY	II it REMARKS
1	1531-540521	tAk/1—	1		38	1531-090022	V 1-14 r	1	968
2	2819-062630	<7 1.: / 71:—Jl	2		39	1531-090050	k 1s—	1	968
3	1531-540810	7 Y F	1		40	2651-103401	V11/74./i.*	1	
4	1531-540820	:') SHAFT	1		41	1531-541251	Li/I—	1	
5	1531-540830	A3' sY It	1		42	1531-050490	t 5—	2	
6	1531-500593	A 3' 7 It	1		43	1531-035200	/ *t—	1	
7	1531-500581	l-/i—	1		44	1531-501780	4 3'	1	
8	1531-540580	A 3' Y r	2		45	1531-050420	t 5—	2	
9	1531-500791	t/..	1		46	1531-035220	ii• t	1	
10	1531-500800	t.t...	1		47	1531-501770	i.*	1	
11	1531-500820	4	1		969	1531-541230	*m—: :l 3'5"	2	ASSEMBLY
12	1531-101022	*4 J1	2		48	1531-541240	m—:./	2	969
13	2612-900005	Ifii*	2		49	1531-410670	7Y	4	969
14	1531-050200	A•••—*Jl	4		50	1531-541280	' ,X4 F	2	
15	1531-540700	*4)1'	2		970	1531-501950	J: FA' 3'3'	1	ASSEMBLY
16	1531-050501	t5—	2		51	1531-501963	J: r)r	1	970
17	1531-025151	7Vi.3., 75>f)	2		52	1531-411121	/\ r rii,t...,'	1	970
966	1531-540750	*-t t V F	1	ASSEMBLY	53	1531-411152	F VT	1	970
18	1531-811690	1 7 Ffi	1	966 1531-410610					
19	1531-810220	' ,A—lA*4J1'	1	966 1531-410620					
20	1531-810230	A7*a' •*Y F	2	966 1531-410630					
21	1531-050330	A"t—4J	1						
22	1531-501011	::) , IN% FA,	1						
23	1531-501020	'5:, 7—A	1						
24	1531-501041	7.;It. 't	1						
25	1531-050582	t 5—	1						
26	1531-501071	/c*	1						
27	1531-410332	•< d,*A7	1						
28	1531-501092	5 - m.Y F	1						
29	1531-410270	z -A4ii*	1						
30	1531-410171	A F'Y'i	1						
31	1531-100560	755Y F	1						
967	1531-501182	*•\••tY F	1	ASSEMBLY					
32	1531-810950	SHAFT	1	967 1531-501191					
33	1531-810960	-<<Jl 17	1	967 2741-120007					
34	1531-811040	r)21'-1...	1	967 2741-140007					
35	2891-050002	-<7 1 1 7.9A F	1						
36	1531-501211	1,/i—4:2t//	1						
37	1531-501231	::' e,;'	1						
968	1531-501282	V (T-f F' 3t	1	ASSEMBLY					



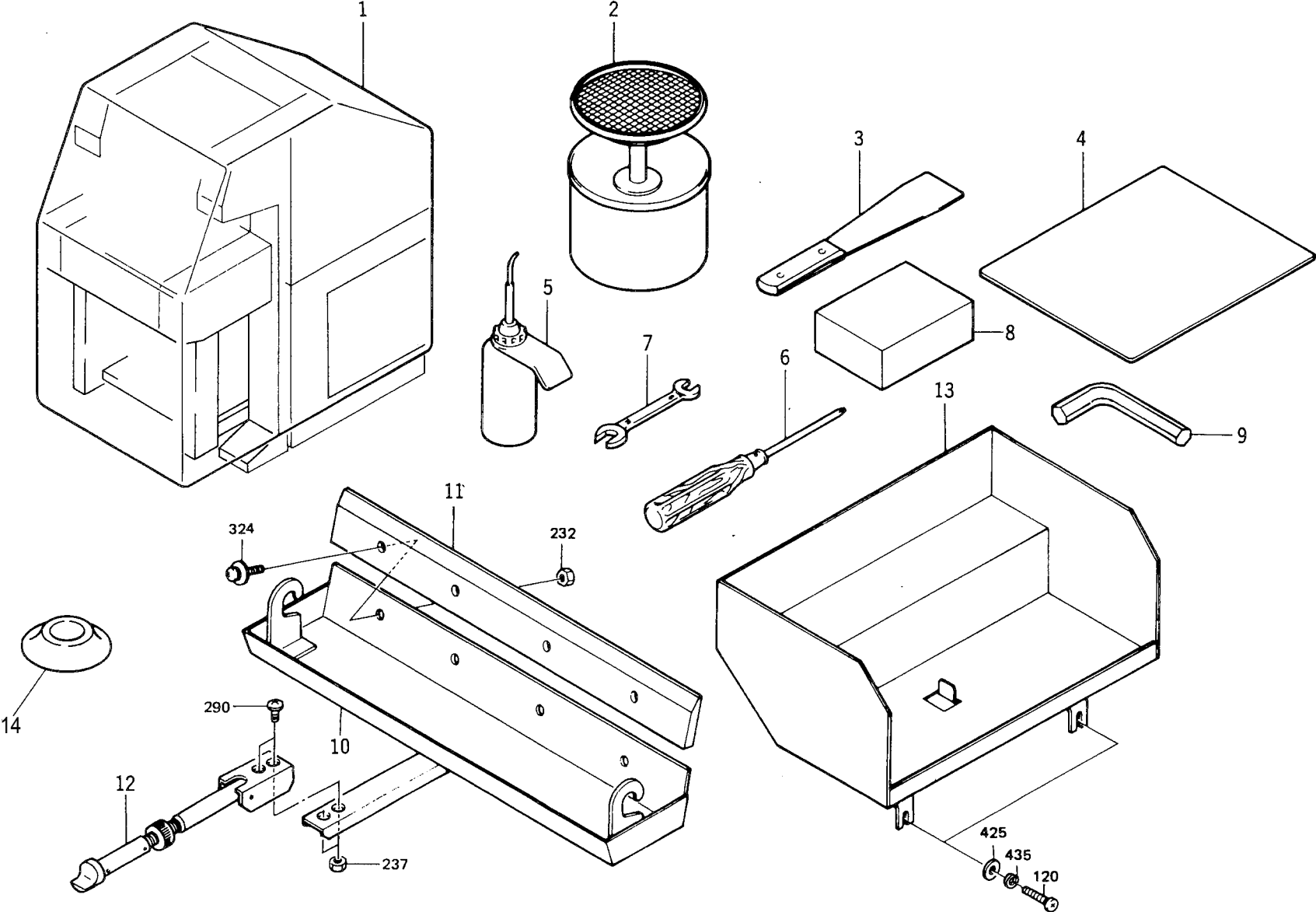
mats [RECEIVING TABLE UNIT]

KEY	Alt PARTS No.	\$ DESCRIPTION	lin QTY	4 REMARKS	KEY	ligh PARTS No.	ft DESCRIPTION	MIR QTY	4 REMARKS
1	1531-518131	7k—A, t.q 9	1						
2	1531-518171	7k—A, il*	1						
3	1531-518210	:i	6						
4	2819-060830	" : 7 1 : P * —) I r	4						
5	1531-518230	M—	1						
6	1531-518250	4 5' A4 V	1						
7	1531-562170	4 3'	2						
971	1531-518300	i vi - Y4	1	ASSEMBLY					
8	1531-518311	5-4	1	971					
9	2724-244101	* t . X \$ —	4	971					
10	1531-518370	A5 — L Y 1	1						
11	1531-518380	A7 — : , *	1						
12	8015-193003	x4 `Y• 74 a	1						
13	1516-014551	A••— i i	1						
14	1599-360038	7'k— F J V h	1						
15	1531-518450	7 : : / li L 3 f i i	1						
16	1531-518460	7 : ,) l i z *	1						
17	1531-104400	iii I: k—.) i , \$ i " T	2						



11.4*03 [ELECTRICAL PARTS]

lfit-- KEY	ifirf/4-g PARTS No.	*1 DESCRIPTION	int QTY	It REMARKS	Pf*-1 KEY	%if14-'g PARTS No.	41 DESCRIPTION	#15 MR QTY	ft REMARKS
1	8020-342004	5:,V-tsy 4-	1	RALEY					
2	8020-332002	F'1v irt I 1	1	BRACKET					
3	1531-618421	1"-1-/-F	1	CORD POWER					
4	1531-618114	3'ii1Z	1	MAIN HARNESS					
5	1531-104573	Pl. : , 3FT	1	P1 BOARD COMPLE					
6	1523-421760	A 3"Y I:	3	STUD					



7\$' "I F) FRO.I.M13 [ATTACHMENT and TOOLS]

it	ifSaitg	* DESCRIPTION	Mt QTY	it * REMARKS	if*g	fitienitg PARTS No.	* DESCRIPTION	lin QTY	ill 4 REMARKS
1	1531-751210	til—e=—JI.	1						
2	1508-013581	7',::~)1 ¹	1						
3	1508-012470	-1 :~4.- 9	1						
4	1508-012480	4 3'	1						
5	2739-490000	1'-fj1/3'1'	1						
6	2731-440002	F 3-f J, 75 A	1						
7	2733-308100	A/It	1						
8	1531-753250	1/2 7' :~ —	1						
9	2733-125000	O Vt 7t:r7A/i/	1						
972	1531-750304	-1:/4•1 3' ='.3'7	1	ASSEMBLY					
10	1531-750602	ir — A #. 3' 7	1	972					
11	1531-750332	/I'— F	1	972					
12	1531-750900	DVFPZ	1	972					
13	1531-753350	1/*9r)5'Y	1						
14	1531-754100	r,h	4						

1M141 ⁴ PAM'S NO.	3W PAGE	afti ⁱ KEN	MO4 ⁴³ PARTS NO.	JW PAGE	ofit ⁴³ KEY	O8itt ^t Nurrs No.	JW PAGE	ifit ⁴ KEY	Salit ⁴ PARTS NO.	3W PAGE	4#43 KEY	ailitt ^t PARTS NO.	11 PAGE	ifitt ^t KEY	O474 ⁴⁵ PARTS NO.	3(PAGE	Ofitg. KEY
1508-000590	35	10	1531-030140	19	32	1531-050390	41	42	1531-050870	37	9	1531-101402	55	37	1531-110061	9	27
1508-000590	45	3	1531-030220	47	18	1531-050410	65	40	1531-050890	63	6	1531-101730	5	28	1531-110061	63	3
1508-000720	35	16	1531-035000	65	23	1531-050420	69	45	1531-050900	33	41	1531-101882	5	32	1531-110062	9	5
1508-000730	35	17	1531-035020	43	16	1531-050440	23	19	1531-050910	33	44	1531-102010	5	8	1531-110084	9	7
1508-001240	31	32	1531-035020	47	21	1531-050440	37	8	1531-051011	11	27	1531-102020	5	10	1531-110121	9	24
1508-005880	15	11	1531-035091	43	21	1531-050480	5	19	1531-090012	35	930	1531-102030	5	41	1531-110171	49	8
1508-007511	59	31	1531-035181	61	18	1531-050490	7	13	1531-090022	27	24	1531-102050	5	11	1531-110190	49	9
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igA11 ⁴⁵ PAFrRs NO.	Jl PAGE	MFit ⁴⁵ KEY	0641111 ⁴⁵ PARTS NO.	3W PAGE	Mfit ^g KEY	Sait ⁴³ PARTS NO.	JW PAGE	lfit ⁴³ KEY	110414 ⁴ PARTS NO.	1W PAGE	mpit ⁴³ KEY	\$1404 ⁴³ PARTS NO.	JW PAGE	MFit ⁴ KEY	wiliti PARTS NO.	3(PAGE	41145- KEY
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XS 4# PARTS NO.	X PAGE	Pf#43 KEY	fifsalil- PARTS NO.	W PAGE	rifit-g- KEY	liMill● PARTS NO.	W PAGE	Ilifit-- KEY	ilfail- PARTS NO.	W PAGE	Ilf#-I KEY	041411t- PARTS NO.	W PAGE	Pf4t-g- KEY	ifhfhilg- PARTS NO.	W PAGE	44-1 KEY
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1531-340210	51	941	1531-362250	61	955	1531-410680	9	28	1531-421101	23	11	1531-431332	23	9	1531-470051	29	15

10AIII ⁴ PARTS NO.	iC PAGE	Wfitg KEY	00411itt PARTS NO.	it PAGE	INPit ⁴ KEY	104141 PARTS NO.	ii PAGE	°, O ⁴ i KEY	1041111 ⁴ PARTS NO.	it PAGE	roFit KEY	1\$151i ⁴ PARTS NO.	I PAGE	ifit ⁴ KEY	041103 PARTS NO.	it PAGE	nfitg KEY
1531-470231	27	3	1531-501020	69	23	1531-510051	15	7	1531-541220	65	29	1531-701510	17	24	1531-754100	75	14
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Salt* PARTS NO.	I(PAGE	m.Fitg KEY	1F414 ⁴ piurrs W.	J(PAGE	wFli ⁴ KEY	Willit ⁴ PARTS NO.	X PAGE	PFit ⁴ KEY	AULit ⁴ PARTS Na	I PAGE	ofilt ⁴ KEY	S4111 ⁴ PARTS NO.	ii PAGE	gfit ⁴ KEY	IMillo ⁴ PARTS NO.	3K PAGE	oFit ⁴ KEY
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