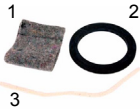
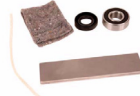
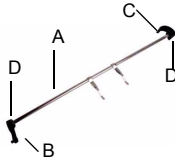
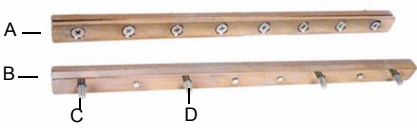
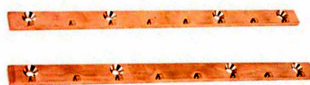


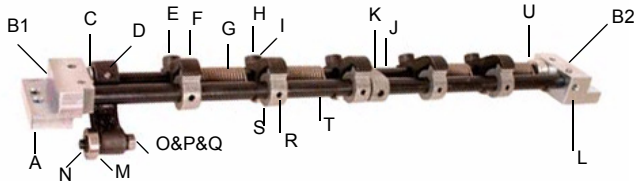
Replacement parts for: RYOBI 2700, 2800, 3200, 3200AN/CD/NP, 3302M, 480/520/560

PART #		PART #	
	1) FILTER FELT	P-30201	
	2) GASKET SEAL	P-1937	
	3) WICK For oil jar	P-1155	
		PUMP REPAIR KIT - 2700, 2800, 3200 P-31120 Consists of: 4 Vanes / 2 Filters / 1 Oil wick / 2 Ball bearings / 1 Oil seal	
		PUMP REPAIR KIT - 520/522/530/560 P-31130 Consists of: 4 Vanes / 2 Filters / 2 Ball bearings / 1 Urethane gasket / 1 Fiber gasket / 8 Paper gaskets / 2 Timing belts (Only one of each item depicted here)	
		PUMP VANE ... MADE OF "GROUND STAINLESS STEEL" (27.5 mm x 115 mm) P-9448	
		TIMING BELT - For main pump 520, 522, 530, 560 P-3811	
		VARIABLE SPEED PULLEY P-1491	
		SPEED CONTROL & FEEDER HAND CRANK ... Improved style works on 2700, 2800, 3200. P-98060	
		HOSE For side blowers P-5265 For compressor filter P-5299 For rear blower P-5288 For sucker tube manifold P-1188	
		FEEDER CLAMP 5.5 mm slide plate slots P-27087 7 mm slide plate slots P-32087 ADJUSTING SCREW P-2652	
		slide thickness	
		SLIDE PLATE & FEEDER CLAMP KIT P-39087	
		BUMPER For air control latch P-5283	
		HEIGHT CONTROL SCREW - For paper leveling bar. P-8144	
		COUPLING JOINT P-6776	
		SUCKER TUBE P-27174	
		SCREW HOLDER P-27966	
		SUCKER FEET Standard P-5208 ... Treated with ink resistant repellent for less ink tracking.	
		SUCKER FEET (A) 500K, 512 P-5241 (B) 480N, 480K P-7580	
		SHEET SEPARATOR Brass P-27114 Copper P-27117	
		SHEET SEPARATORS (A) 522 P-522114 (B) 522PF / PFH P-522114PF	
		THUMB SCREW For sheet separator bracket P-2909 THUMB SCREW For master cylinder tail clamp 2700, 2800, 3200 P-2903	
		GUIDE SPRING 975 PFA P-97471 (Thick) P-33478 (Thin) P-33471	
		BACK PAPER GUIDE ASSEMBLY 2700, 2800, 3200, 3200MCD COMPLETE P-27081 (A) Screw w/ sems washer P-2328 (B) Block P-27221 (C) Bracket P-27090 (D) Back guide spring P-27712 (E) Screw P-2327	
		SPRING BASE For P-27088 shown below. P-27100	
		1) BACK PAPER GUIDE P-27537	
		2) SIDE PAPER GUIDE P-27088	
		PAPER RETAINER - 3302 Located under upper feed roller. P-33143	
		PAPER GUIDE HANDLE STOPPER 950, 960 P-95124 14.90	
		PAPER RETAINER Feeder 3302 P-33500 Conveyor .008 thick P-33420 Conveyor .012 thick P-33433	
		FEED TAPES (sold individually—not in sets) 480K/N, 500N/NP P-3935 3302 s/n up to 4432 P-3939 3302 s/n 4433 to 7036 P-3936 3302 s/n 7037 & Up P-3870	
		FEED SENSING SWITCH R-3302, I-3985 P-4050	

PART #		PART #	
	FEELER FINGER SHAFT		
	Complete 2700, 2800	P-27138	
	Complete 3200	P-32138	
	(A) Shaft only 2700, 2800	P-27139	
	(A) Shaft only 3200	P-32139	
	(B) Lever	P-27719	
	(C) Latch	P-27141	
	(D) Roll pin	P-2834	
			
RUBBER FEED ROLLERS			
2700, 2800		P-27157	
3200		P-32157	
	IMP. GRIPPER FINGER		
	1) 2700, 2800, 3200	P-27245	
	2) 3302 (urethane tip)	P-33245	
	PAPER STOP FINGER		
	1) 2700, 2800	P-27241	
	2) 3302	P-33241	
	FEED DRUM FINGER	P-33237	
	(urethane tip)		
	SKID ROLLER ASSEMBLY	- 3302	
	Operators side (shown)	P-33562	
	Non-operators side	P-33568	
	SPRING - Imp. cyl. latch	P-27791	
	ADJUSTING NUT For blanket cylinder clamps		
	Right hand thread	P-5303	
	Left hand thread	P-5312	
			
STANDARD BLANKET BARS			
2700, 2800 Complete		P-27252	
R-3200, I-975 Complete		P-32252	
R-3302, I-3985		P-33252	
(A) Upper blanket bar 2700, 2800		P-27258	
(A) Upper blanket bar R-3200, I-975		P-32258	
(A) Upper blanket bar R-3302, I-3985		P-33258	
(B) Lower blanket bar 2700, 2800		P-27256	
(B) Lower blanket bar R-3200, I-975		P-32256	
(B) Lower blanket bars R-3302, I-3985		P-33256	
(C) Mounting screw		P-2216	
(D) Clamping screw		P-2206	
			
QUICK CHANGE BLANKET BARS			
... Bars remain on your cylinder while you make a 5 minute blanket change.			
Closed cylinder 1/2" gap (19" blanket size)			
950, 960 / 2700, 2800		P-30310	
Open cylinder 4" gap (19-1/2" blanket size)			
2700XL, 2800XL		P-30047	
975 / 3200		P-30037	
985 / 3200 MCD		P-30038	
975 / 3200XL,XLD,CPD		P-30311	
3985 / 3302		P-30221	
		TAIL CLAMP SPRING	P-27327
		LATERAL ADJUSTING SCREW For head clamp	P-2917
		SPRING (Plate Cylinder)	P-33365
			
	TAIL CLAMP		
	2700, 2800	P-27323	
	3200 CD/NP	P-32323	
	3200 17-1/4" IMAGE	P-32333	
	3302	P-33323	
		LOCK PIN on Plate Cylinder	P-4543
			
	HEAD CLAMPS For Ryobi 3302		
	... DIAMOND COATED FOR SURE GRIP AND LONGER LIFE.		
	Top bar (shown)	P-33788	
	Short clamp (Operators side)	P-33771	
	Short clamp (Non-operators side)	P-33760	
		PIN For P-33788 shown above.	
	Ser. # 6186 & lower (3mm small O.D.)	P-4773	
	Ser. # 6187 & higher (5mm small O.D.)	P-4789	
		WATER CONTROL LEVER	
	3200 MCD	P-320416	
		WAVER ROLLER TENSION SPRING	P-38413
			
	WATER OSCILLATOR SHAFT ASSEMBLY - 2700, 2800		
	Complete	P-27460	
	Shaft only	P-27460-S	
	Dog	P-27463	
	Worm	P-27464	
	Roll pin	P-382	
		SPLASH GUARD SHIELD	P-27376
	SPLASH GUARD KIT	P-27376-K	
	Consists of 2 shields plus hardware.		
		WATER BOTTLE STOP SPRING for cap assy.	P-7621 P-27543
		BEARING HOUSING	P-27322
		WATER DUCTOR LATCH	
	2700, 2800	P-27546	

PART #		PART #	
 WATER FOUNTAIN ROLLERS 2700 P-27364 3200 P-32364		 ADJUSTING SCREW For ink fountain R-2700, 2800, 3200, 3302 P-2925	
 INK WASH UP BLADE 950, 960, 2800 - 30.3 cm Long (6 Holes) P-30224 3200, 3302, 3985 - 35.9 cm Long (6 Holes) P-30225		 OSCILLATING SHAFT ASSEMBLY - INK 2700 Complete P-27462 Shaft only P-27472 Roll pin P-2834 Dog (comes with P-27249) P-27463 Worm (comes with P-27249) P-28464 Dog & Worm set P-27249	
 INK FOUNTAIN BLADES 2700, 950 - 29.5 cm x 9.0 cm (Ser.16331 & up) P-27233 2700, 950 - 28.6 cm x 7.0 cm (Ser.16330 & down) P-95233 3200 CD/NP - 32.0 cm x 9.0 cm P-32233 3200 MCD/MNP- 34.6 cm x 9.0 cm P-32233M 500N / NP - 49.2 cm x 85.7 cm P-50079NP		 DOG & WORM KIT P-27874 DOG (Ink & Water 950, 2700) P-27463 WORM (Ink & Water 950, 2700) P-27464 DOG (Ink & Water 960, 2800) P-27463 WORM (Ink 960, 2800) P-27464 WORM (Water 960, 2800) P-28464	
 WASH UP TRAY ASSEMBLY 2700/2800 P-27773 3200/3202 P-32773 3302 P-33773		 BUSHING For ink oscillating roller P-3203	
 INK FOUNTAIN WIRE 950, 960, 2700, 2800 P-37084 3200, 3302 P-32084		 KEY For drive shaft clutch pulley P-11652	
 BUSHING For ink fountain roller P-3268		 DRIVE SHAFT AND GEAR ASSEMBLY Complete 2700, 2800 P-27577 Complete 3200 P-32577 Complete 3302 P-33577 Shaft only 2700, 2800 P-27583 Shaft only 3200 P-32583 Shaft only 960PFA, 3200PFA P-32583PFA Shaft only 3302 P-33583 Gear only 2700, 2800, 3200 (not 3200PFA) P-27581 Gear only 3302 P-33581 Taper pin 2700, 2800, 3200 P-451 Taper pin 3302 P-2849	
 INK IDLER GEAR P-27509		 COUNTER P-27954 Screw P-2521 Washer P-2700 Arm P-27956	
 INK DUCTOR ARMS (A) I-950/960 P-95607 (B) R-27/28/3200 Sers. P-27607		 IDLER GEARS On ejector roller P-27636 For C/D drive sprocket shaft P-27629	
 INK DUCTOR SPRINGS Operators side P-27338 Non-operators side P-27336		 GEAR STUD For Chain Delivery drive gear P-7939	
 INK RATCHET PAWL P-27268		 SWITCH BODY For control panel R-3302, I-3985 P-9830	
 BUSHING For idler rollers P-3207			
 ADJUSTING SCREW For ink fountain ITEK 950, 960 P-2021			

Replacement parts for: RYOBI / ITEK.....Continued from page 13.

PART #	
	OFFSET DUPLICATOR LAMP (Long neck) 950, 960, 2700, 2800 P-9865 Lamp comes with plug and can be plugged into any standard 115v wall outlet. Some models of Ryobi may need lamp wired directly to press. ... CAN USE UP TO 100 WATT BULB.
	LED LAMP - On sub control box. R-3302, I-3985 P-9707
	CARRIER LINK For gripper bar P-8738
	GRIPPER CHAIN (1 only) 59" long P-8939 54" long P-8938 NOTE: Please measure your chains end to end. Chain connecting link P-1540
	CONNECTING LINK R-3302, 3304 / I-3985 P-8745
	GRIPPER BAR ASSEMBLY Complete 2700, 2800 P-270990 Complete 3200 P-320990 Complete 3302 P-330990 (A) Right hand bracket P-320991 (B1) Taper pin P-2810 (B2) Taper pin P-2805 (C) Gripper arm P-271040 (D) Roll pin P-2832 (E) Screw P-2103 (F) Gripper finger (no urethane) P-271020 (F) Gripper finger (urethane tip) P-331020 (G) Spring (2 on 2700, 2800, 3200) P-281080 (G) Spring (4 on 3302) P-331080 (H) Set screw P-2511 (I) Collar P-1487 (J) Gripper finger shaft - 2700, 2800 P-271060 (J) Gripper finger shaft - 3200 P-321060 (K) Center bracket P-271092 (L) Left hand bracket P-320992 (M) Ball bearing P-1803 (N) C-Ring P-2752 (O) Lockwasher P-2702 (P) Nut P-2602 (Q) Stud P-7920 (R) Roll pin P-2833 (S) Gripper pad P-271061 (T) Shaft - 2700, 2800 P-271091 (T) Shaft - 3200 P-321091 (U) Collar P-11435
	BACK STOP BRACKET (Chain Delivery) 2700, 2800, 3200 P-272422

PART #	
	GUIDE P-272281
	FRONT GUIDE P-272420
	DELIVERY TABLE SENSING SWITCH R-3200, I-975 P-9815
	V-BELT For Ryobi / Itek For compressor P-1678 (28") For clutch pulley P-1687 (31") Motor to pump P-1695 (34") Motor to pump 3202M P-4905 (36") Motor to pump 950, 960 P-4907 (38") Drive motor 3200 (60Hz) P-4910 (42") Drive motor 3200 (50Hz) P-4986 (41") ... All sizes available 2L, 3L, 4L, 5L
	DOLLY BOARD ASSEMBLY - RYOBI 3302 Complete P-332440 Board only P-332500 Caster P-1641-S Washer P-569 Screw P-10342
	... Eliminate costly downtime with your own emergency kit for your model press. (Master Kit does not include Spring Kit) REPAIR KITS FOR RYOBI Master kit P-30376 - 513 pcs Pin kit P-30375 - 168 pcs. Ring kit P-30374 - 104 pcs. Nut kit P-30373 - 38 pcs. Washer kit P-30372 - 68 pcs. Screw kit P-30371 - 132 pcs. Spring kit P-31128 - 39 pcs.
..... PARTS FOR ITEK 	
	GEAR- For 1015/1117 Plate Maker Tank roller frame ass'y. P-1015010
	GEAR- For 1015/1117 Plate Maker Tank roller frame ass'y. P-1015020
	GEAR- For 1015/1117 Plate Maker Tank roller frame ass'y. P-1015030
	GEAR- For 1015/1117 Plate Maker Tank roller frame ass'y. P-1015040
	GEAR- For 1015/1117 Plate Maker Tank roller frame ass'y. P-1015050
	SPRING- For 1015/1117 Plate Maker Tension rollers P-1015200
	SPRING- For 1015/1117 Plate Maker Tension rollers P-1015210

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